



BL216[®]

Technical / Installation Information



www.vulcansteel.com
1-800-258-3369

IMPORTANT NOTICE

READ THIS MANUAL COMPLETELY PRIOR TO BEGINNING THE INSTALLATION OF THE BL216® ROOFING SYSTEM. THE MANUFACTURER DETAILS MUST BE FOLLOWED AS A MINIMUM TO INSURE APPROPRIATE WARRANTIES WILL BE ISSUED.

ALWAYS INSPECT EACH AND EVERY PANEL AND ALL ACCESSORIES BEFORE INSTALLATION. NEVER INSTALL ANY PRODUCT IF ITS QUALITY IS IN QUESTION. NOTIFY VULCAN IMMEDIATELY IF ANY PRODUCT IS BELIEVED TO BE OUT OF TOLERANCE, SPECIFICATION OR HAS BEEN DAMAGED DURING SHIPMENT.

IF THERE IS A CONFLICT BETWEEN PROJECT INSTALLATION DRAWINGS PROVIDED OR APPROVED BY THE MANUFACTURER AND DETAILS IN THIS MANUAL, PROJECT INSTALLATION DRAWINGS WILL TAKE PRECEDENCE.

Ice Dam Disclaimer

VULCAN designs its standing seam roofs to meet the load requirements dictated by governing codes and project specifications, including applicable snow loads. However, VULCAN expressly disclaims responsibility for weathertightness or roof point loading issues or other hazards resulting from ice dam situations. Any time ice and snow can melt on the main body of the roof and refreeze at the eave or in the shadow of an adjacent wall, an ice dam situation may develop. In addition to local climate, ice dam formation is affected by many other factors, including but not limited to, roof insulation R value, roof panel color, interior temperature of building, heater location in building, eave overhangs, parapet walls, shading of building roof areas from adjacent trees, parapets, buildings, etc. These factors are design and maintenance issues and are outside the control of VULCAN. VULCAN specifically disclaims any liability for damage due to ice dam formation, although the following issues should be taken into consideration concerning standing seam roofs installed in freezing climates:

- Always use field seamed panels. These machine-folded seams are more durable when subjected to occasional icing.
- Eliminate “cold” eave overhangs and parapet walls from the building design. Roof overhangs outside the heated envelope of the building will tend to be colder than the roof areas over the heated envelope. Simple roof designs are preferred. Parapet walls at the eave allow ice and snow to collect due to shading effects and the lower roof temperatures caused thereby.
- Make sure the interior of the building is adequately insulated and the heating is properly distributed. Inadequate insulation in the roof and/or improper heat distribution causes heat flow through the main body of the roof. On days when the temperature is below freezing, this heat gain can cause ice and snow to melt and refreeze at the eave where the roof is colder.
- Lay out the building to prevent the eaves and other roof areas from being shaded during the winter. This may mean eliminating adjacent trees or reconsidering roof geometries.
- Consider using self-regulating heating cables at the eaves to mitigate the effects of ice dams.
- On building designs using attics, over-insulate the attic floor and provide adequate ventilation in the attic. This will reduce heat transfer through the roof resulting in more consistent roof temperatures between eave and field of roof.
- Increase the degree of diligence with respect to underlayment materials at roof areas prone to icing. This may include valleys, eaves, dormers and roof areas near dormers, parapets and the like where shading may occur.

For more information on this subject, please refer to the MCA's Metal Roof Design For Cold Climates manual.

The engineering data contained herein is for the expressed use of customers and design professionals. Along with this data, it is recommended that the design professional have a copy of the most current version of the North American Specification for the Design of Cold-Formed Steel Structural Members published by the American Iron and Steel Institute to facilitate design. This Specification contains the design criteria for cold-formed steel components. Along with the Specification, the designer should reference the most current building code applicable to the project jobsite in order to determine environmental loads. If further information or guidance regarding cold-formed design practices is desired, please contact the manufacturer.

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Descriptions and specifications contained herein were in effect at the time this publication was approved for printing. In a continuing effort to refine and improve products, VULCAN reserves the right to discontinue products at any time or change specifications and/or designs without incurring obligation. **To ensure you have the latest information available, please inquire or visit our website at www.vulcansteel.com.** Application details are for illustration purposes only and may not be appropriate for all environmental conditions, building designs or panel profiles. Projects should be designed to conform to applicable building codes, regulations and accepted industry practices. If there is a conflict between this manual and project erection drawings, the erection drawings will take precedence.

TABLE OF CONTENTS

ROOFING SYSTEM

General Description	BHS-3
Architect/Engineering Information.....	BHS-4

ENGINEERING

Read This First	BHS-5
UL 90 Requirements.....	BHS-6
12" Properties/Load Tables	BHS-7 – BHS-8
16" Properties/Load Tables	BHS-9 – BHS-10

GENERAL INFORMATION

Product Checklist.....	BHS-11 – BHS-20
Panel Orientation	BHS-21
Installation Guidelines.....	BHS-21
Preparatory Requirements.....	BHS-22
Unloading.....	BHS-23 – BHS-24
Handling/Panel Storage.....	BHS-25
Proper Handling, Storage and Maintenance of Painted and Galvalume Plus® Panels	BHS-26 – BHS-27

INSTALLATION SEQUENCE

Step 1 — Rake Attachments	BHS-28
Step 2 — Low System Eave.....	BHS-29
Step 2A — High System Eave	BHS-30
Step 3 — Thermal Spacer (For High Systems Only)	BHS-31
Step 4 — First Panel	BHS-32
Step 5 — Clip Installation	BHS-33
Step 6 — Endlap.....	BHS-34
Step 7 — Ridge	BHS-35
Step 8 — Subsequent Runs Eave.....	BHS-36
Step 9 — Subsequent Runs Endlap.....	BHS-37
Step 10 — Subsequent Runs Ridge.....	BHS-38
Step 11 — Last Panel Run	BHS-39
Step 12 — Seaming Operation.....	BHS-40 – BHS-41
Step 13 — Outside Closure Installation.....	BHS-42

SPECIAL ERECTION TECHNIQUES

UL 90 Light Transmitting Panel Installation	BHS-43
Riveted Rail Light Transmitting Panel Installation	BHS-44 – BHS-47
Curb Installation	BHS-48 – BHS-64
Pipe Penetration Installation	BHS-65 – BHS-66

DETAILS

Open Framing

Fixed Eave With Hang On Gutter	BHS-67
Fixed Eave With Eave Trim	BHS-68
Floating Ridge.....	BHS-69
Fixed Vented Eave	BHS-70
Rake.....	BHS-71
Rake With Cleat.....	BHS-72
Parapet Rake.....	BHS-73
Floating High Side Eave	BHS-74
Parapet Floating High Side Eave	BHS-75
Fixed Valley	BHS-76
Floating Hip	BHS-77

TABLE OF CONTENTS

Wood Deck

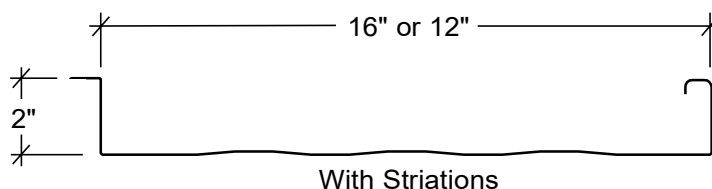
Field Hemming Panel End	BHS-78
Endlap.....	BHS-79
Floating Eave with Gutter	BHS-80
Floating Eave with Eave Trim.....	BHS-81
Fixed Ridge	BHS-82
Fixed Vented Ridge	BHS-83
Rake	BHS-84
Parapet Rake.....	BHS-85
Fixed High Side Eave	BHS-86
Parapet Fixed High Side Eave	BHS-87
Floating Valley	BHS-88
Fixed Hip.....	BHS-89

Rigid Insulation Over Metal Deck

Endlap.....	BHS-90
Floating Eave With Gutter	BHS-91
Floating Eave With Eave Trim with Extended Drip Edge	BHS-92
Fixed Ridge	BHS-93
Fixed Vented Ridge	BHS-94
Box Rake	BHS-95
Parapet Rake.....	BHS-96
Fixed Box High Side Eave.....	BHS-97
Parapet Fixed High Side Eave	BHS-98
Floating Valley	BHS-99
Fixed Hip	BHS-100

ROOFING SYSTEM

GENERAL DESCRIPTION



Coverage Width - 16" or 12"

Minimum Slope - 1/2:12

Panel Attachment - Low, High (Fixed or Floating) or Utility (No insulation clearance)

Panel Substrate - Galvalume® (standard)

Gauge - Standard: 24 ; Optional: 22

Finishes - Smooth Striated (standard)* or Embossed Striated and Smooth or Embossed Striated with Pencil Ribs

Coatings – Standard Color, KYNAR, KYNAR Hetauk.

PRODUCT SELECTION CHART

PRODUCT	KYNAR Hetauk		Signature® 300 KYNAR		Standard Color		Galvalume Plus®	
	24 Ga.	22 Ga.	24 Ga.	22 Ga.	24 Ga.	22 Ga.	24 Ga.	22 Ga.
BL216® HS								
16" Wide	■	■	■	■	■	■	●	■
12" Wide	■	■	■	■	■	■	●	■

Galvalume Plus is a registered and protected trademark of BIEC International, Inc.

The Galvalume Plus® coating is subject to variances in spangle from coil to coil which may result in noticeable shade variation in installed panels. The Galvalume Plus® coating is also subject to differential weathering after panel installation. Panels may appear to be different shades due to this weathering characteristic. If a consistent appearance is required, VULCAN recommends that pre-painted panels be used in lieu of Galvalume Plus®. Shade variation in panels manufactured from Galvalume Plus® coated material do not diminish the structural integrity of the product. These shade variations should be anticipated and are not a cause for rejection.

- — Available in any quantity.
- — Minimum quantity may be required.

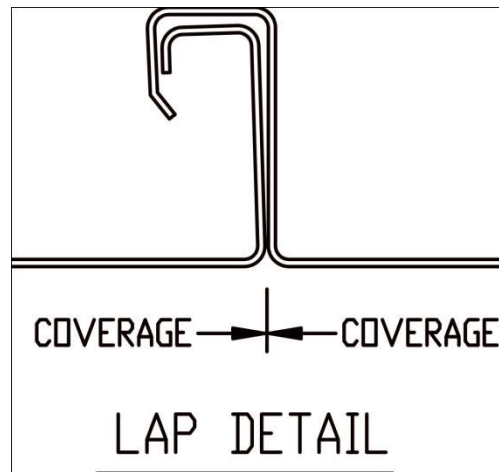
Other colors, finishes, gauges, and materials available; please inquire.

* Striated panels are standard to reduce "oil canning".

CAUTION

Diaphragm capabilities and purlin stability are not provided by manufacture's BL216® HS roof system. Therefore, other bracing may be required to conform to A.I.S.C. or A.I.S.I. specifications.

ROOFING SYSTEM



ROOFING SYSTEM

ARCHITECT/ENGINEER INFORMATION

1. **BL216®** is a mechanically seamed roof system. **BL216®** panels are available in 12" and 16" widths. Factory applied mastic inside of female leg of panel is standard.
2. **BL216®** is a structural roofing panel. This panel can be installed directly over purlins or bar joists. It does not require a solid substructure for support. The **BL216®** roof system has several different UL 90 construction numbers.
3. **BL216®** is recommended for roof slopes of ½:12 or greater.
4. Weathertight and aesthetically pleasing endlaps may be accomplished through the use of swaged and prepunched panels. **12" wide panels are not prepunched for endlaps.** The manufacturer provides a prepunched back-up plate at the endlap for weathertightness. Swaged endlaps require the roof erection to proceed from right to left as viewed from the eave looking toward the ridge. Roofs with no endlaps and less than 6:12 may be erected from either direction.
5. Heavier gauges, striations and embossing and installation over a solid deck minimize oil canning. Industry standard is a minimum 24 gauge material. Striations are standard to reduce oil canning. Oil canning is not a cause for rejection. Panels are available with the option of striated with pencil ribs.
6. Substructure must be on an even plane from eave to ridge to avoid panel distortion (¼" in 20', ⅜" in 40' tolerance).
7. All panels require end sealant at eave and valley conditions; however, for illustration purposes, this sealant is not shown on all drawings.
8. For proper fastener application, see Product Checklist.
9. All perimeter trim dimensions in this manual are based on a wall panel thickness of 1¼" ("PBR" Panel). Any variation from this wall panel thickness may affect the perimeter trim dimensions.
10. The information in this manual is believed to be correct and accurate.
11. Drawings in this manual utilize the low floating clip. Clips are available in low or high fixed, low or high floating and utility.
12. **Avoid restricting the thermal expansion and contraction of the BL216® panels. (i.e.: Do not attach panel to the substructure at both the eave and ridge.) However, panels must be attached to the substructure at one end to prevent their sliding downslope.**
13. **BL216® panels are not designed to be work platforms.** Avoid any unnecessary foot traffic on **BL216®** panels. If foot traffic is required, protect the roof panels by using soft soled shoes and some type of roof pad, temporary deck, or walkway.
14. **WARNING: Light transmitting panels are not designed or intended to bear the weight of any person walking, stepping, standing or resting on them. THE MANUFACTURER DISCLAIMS ANY WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, that any person can safely walk, step, stand or rest on or near these light transmitting panels or that they comply with any OSHA regulation.**
15. A vapor retarder may be necessary to protect roofing components when high interior humidity is a factor. The need for a vapor retarder, as well as the type, placement and location should be determined by an architect or engineer. The following are examples of conditions that may require a vapor retarder: (A) Projects where outside winter temperatures below 40°F are anticipated and where average winter interior relative humidity of 45% or greater is expected. (B) Building usages with high humidity interiors, such as indoor swimming pools, textile manufacturing operations, food, paper or other wet-process industrial plants. (C) Construction elements that may release moisture after the roof is installed, such as interior concrete and masonry, plaster finishes and fuel burning heaters.
16. Typically, when wood decks are used, they are temporarily protected by the installation of a moisture barrier over the wood deck. If utility clips are to be used, the **BL216®** panel will lay tight to the wood deck. If tin tabs are used to attach the moisture barrier to the deck, they must be covered with duct tape or some other material to prevent them from rusting the back side of the panels. Also, plastic washers may "telegraph" through the panels.
17. Field cutting of the panels should be avoided where possible. If field cutting is required, the panels must be cut with nibblers, snips, or shears to prevent edge rusting. **Do not cut the panels with abrasive saw blades, grinders, or torches.**

CAUTION

Application and design details are for illustration purposes only, and may not be appropriate for all environmental conditions or building designs. Projects should be engineered to conform to applicable building codes, regulations, and accepted industry practices.

ENGINEERING

IMPORTANT READ THIS FIRST

CAUTION

The use of any field seaming machine other than that provided by the manufacturer will damage the panels and void all warranties and will void all engineering data.

Low Floating System - With or without $\frac{3}{8}$ " thermal spacer. See Insulation/Thermal Spacer Selection Chart below.

High Floating System - With $\frac{3}{8}$ ", $\frac{5}{8}$ " or 1" thermal spacer. See Insulation/Thermal Spacer Selection Chart below.

Thermal calculations should be performed for each project to ensure that the thermal movement of the roof is not greater than the floating clip's capacity. Various densities of blanket insulation may affect the installation and or the appearance of a metal roof system. The installer is responsible for selecting the proper clip and thermal spacer for their conditions.

Insulation/Thermal Spacer Selection Chart

Insulation Thickness	Low System	High System
No Insulation	$\frac{3}{8}$ " Thermal Spacer	High System Not Recommended
3" Insulation	Thermal Spacer Not Recommended	$\frac{3}{8}$ " Thermal Spacer Recommended
4" Insulation	Thermal Spacer Not Recommended	$\frac{3}{8}$ " Thermal Spacer Recommended
6" Insulation	Low System Not Recommended	Thermal Spacer Not Recommended

Warning

As with all standing seam roof systems, sound attenuation (example: blanket insulation) should be installed between the panels and open framing, such as purlins or joists, to prevent "roof rumble" during windy conditions.

Applications over solid deck such as rigid insulation over a metal deck or a wood deck may require additional acoustical consideration to ensure that thermal vibration noises are isolated from the building interior. This is especially important if the bottom of the deck is left open to the interior, in cathedral ceiling applications or when the attic space is used as a return air plenum.

A vapor retarder may be necessary to protect roofing components when high humidity is a factor. The need for a vapor retarder, as well as the type, placement and location should be determined by an architect or engineer. The following are examples of conditions that may require a vapor retarder: (A) a project where outside winter temperatures below 40 degrees F. are anticipated and where average winter interior relative humidity of 45% or greater is expected. (B) building usages with high humidity interiors such as indoor swimming pools, textile manufacturing operations, food, paper or other wet-process industrial plants. (C) Construction elements that may release moisture after the roof is installed, such as interior concrete, masonry or plaster work and fuel burning heaters.

Thermal Spacer Disclaimer

The above thermal spacer chart is intended to be used as a general guideline only. Because of the various densities of insulation currently available, the manufacturer cannot guarantee that this chart will be accurate in all situations. Further, the manufacturer does not specifically require that the roofing contractor use thermal spacers with it's **BL216®** roof system. However, please review the following information:

- Although the manufacturer does not require a thermal spacer, the architect or building owner may.
- In certain environments, the compression of the fiberglass insulation, without a thermal spacer, may create a thermal break which can cause condensation to form on the purlins/joists.
- On uninsulated buildings, eliminating the thermal spacer: (1) may cause "roof rumble" and (2) you may encounter problems holding panel module.
- When a high clip is used without a thermal spacer: (1) you may encounter problems holding panel module and (2) foot traffic on the panel ribs may result in bent clips.
- Using a low clip with too much insulation or too thick of a thermal spacer: (1) may cause "purlin read" (2) may cause difficulty in properly installing the panel side laps, and (3) you may encounter problems holding panel module.

ENGINEERING

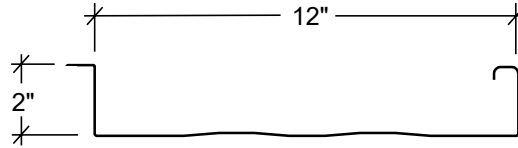
Florida Building Code Product Approval

BL216® Roof System details and engineering load tables have been examined by the State of Florida and comply with the 2017 Florida Building Code Product Approval Number (FL#????)

BL216® is a registered trademark Vulcan Steel Structures, Inc.
Galvalume® is a registered trademark of BIEC International, Inc.
Vise-Grip® is a registered trademark of American Tool Companies, Inc.

ENGINEERING

BL216® HS Panel



SECTION PROPERTIES								
			NEGATIVE BENDING			POSITIVE BENDING		
PANEL	F _y	WEIGHT	I _{xe}	S _{xe}	Maxo	I _{xe}	S _{xe}	Maxo
GAUGE	(KSI)	(PSF)	(IN.4/FT.)	(IN.3/FT.)	(KIP-IN.)	(IN.4/FT.)	(IN.3/FT.)	(KIP-IN.)
24	50	1.41	0.0836	0.0749	2.2421	0.1851	0.1165	3.4864
22	50	1.81	0.1157	0.1077	3.2247	0.2430	0.1536	4.6008

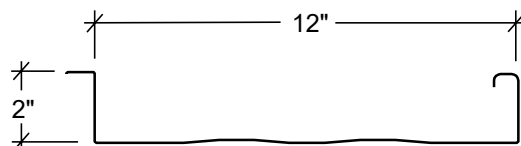
NOTES:

1. All calculations for the properties of **BL216®** panels are calculated in accordance with the 2012 edition of the North American Specification For Design Of Cold-Formed Steel Structural Members.
2. I_{xe} is for deflection determination.
3. S_{xe} is for bending.
4. Maxo is allowable bending moment.
5. All values are for one foot of panel width.

The Engineering data contained herein is for the expressed use of customers and design professionals. Along with this data, it is recommended that the design professional have a copy of the most current version of the North American Specification for the Design of Cold-Formed Steel Structural Members published by the American Iron and Steel Institute to facilitate design. This Specification contains the design criteria for cold-formed steel components. Along with the Specification, the designer should reference the most current building code applicable to the project jobsite in order to determine environmental loads. If further information or guidance regarding cold-formed design practices is desired, please contact the manufacturer.

ENGINEERING

BL216®



ALLOWABLE UNIFORM LOADS IN POUNDS PER SQUARE FOOT

24 Gauge (Fy = 50 KSI)

SPAN TYPE	LOAD TYPE	SPAN IN FEET						
		2.5	3.0	3.5	4.0	4.5	5.0	5.5
SINGLE	LIVE	216.0	180.0	154.3	145.3	114.8	93.0	76.8
2-SPAN	LIVE	216.0	166.1	122.0	93.4	73.8	59.8	49.4
3-SPAN	LIVE	216.0	180.0	152.5	116.8	92.3	74.7	61.8
4-SPAN	LIVE	216.0	180.0	142.4	109.0	86.2	69.8	57.7

22 Gauge (Fy = 50 KSI)

SPAN TYPE	LOAD TYPE	SPAN IN FEET						
		2.5	3.0	3.5	4.0	4.5	5.0	5.5
SINGLE	LIVE	311.2	259.5	237.3	191.7	151.5	122.7	101.4
2-SPAN	LIVE	311.2	238.9	175.5	134.4	106.2	86.0	71.1
3-SPAN	LIVE	311.2	259.5	219.4	168.0	132.7	107.5	88.8
4-SPAN	LIVE	311.2	259.5	204.8	156.8	123.9	100.4	82.9

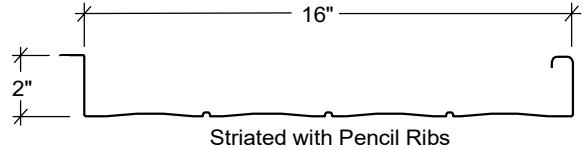
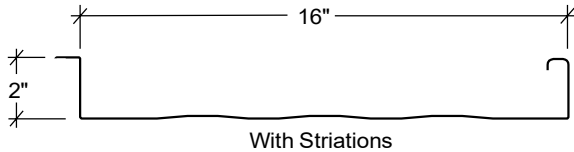
NOTES:

1. THE ABOVE LOADS ARE NOT FOR USE WHEN DESIGNING PANELS TO RESIST WIND UPLIFT.
2. Strength calculations based on the 2012 AISI Standard "North American Specification for the Design of Cold-formed Steel Structural Members."
3. Allowable loads are applicable for uniform loading and spans without overhangs.
4. LIVE load capacities are for those loads that push the panel against its supports. The applicable limit states are flexure, shear, combined shear and flexure, web crippling at end and interior supports, and a deflection limit of $L/180$ under strength-level loads.
5. Panel pullover and Screw pullout capacity must be checked separately using the screws employed for each particular application when utilizing this load chart.
6. The use of any field seaming equipment or accessories including but not limited to clips, fasteners, and support plates (eave, backup, rake, etc.) other than that provided by the manufacturer may damage panels, void all warranties and will void all engineering data.
7. This material is subject to change without notice. Please contact VULCAN for the most current data.

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ENGINEERING

BL216®



SECTION PROPERTIES								
			NEGATIVE BENDING			POSITIVE BENDING		
PANEL	F _y	WEIGHT	I _{xe}	S _{xe}	Maxo	I _{xe}	S _{xe}	Maxo
GAUGE	(KSI)	(PSF)	(IN.4/FT.)	(IN.3/FT.)	(KIP-IN.)	(IN.4/FT.)	(IN.3/FT.)	(KIP-IN.)
24	50	1.38	0.0574	0.0538	1.6096	0.1324	0.0779	2.3324
22	50	1.72	0.0794	0.0776	2.325	0.1779	0.1057	3.1654

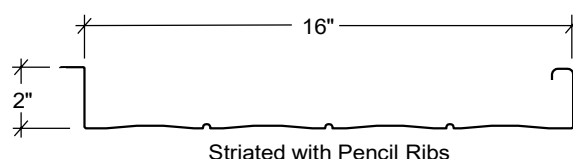
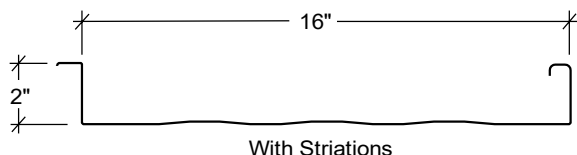
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ENGINEERING

BL216® HS



ALLOWABLE UNIFORM LOADS IN POUNDS PER SQUARE FOOT

24 Gauge (Fy = 50 KSI)								
SPAN TYPE	LOAD TYPE	SPAN IN FEET						
		2.5	3.0	3.5	4.0	4.5	5.0	5.5
SINGLE	LIVE	162.0	135.0	115.7	112.6	88.9	72.0	59.5
2-SPAN	LIVE	162.0	126.9	93.3	71.4	56.4	45.7	37.8
3-SPAN	LIVE	162.0	135.0	115.7	89.3	70.5	57.1	47.2
4-SPAN	LIVE	162.0	135.0	108.8	83.3	65.8	53.3	44.1

22 Gauge (Fy = 50 KSI)								
SPAN TYPE	LOAD TYPE	SPAN IN FEET						
		2.5	3.0	3.5	4.0	4.5	5.0	5.5
SINGLE	LIVE	233.4	194.5	166.7	151.3	119.5	96.8	80.0
2-SPAN	LIVE	233.4	182.7	134.3	102.8	81.2	65.8	54.4
3-SPAN	LIVE	233.4	194.5	166.7	128.5	101.5	82.2	68.0
4-SPAN	LIVE	233.4	194.5	156.7	120.0	94.8	76.8	63.5

NOTES:

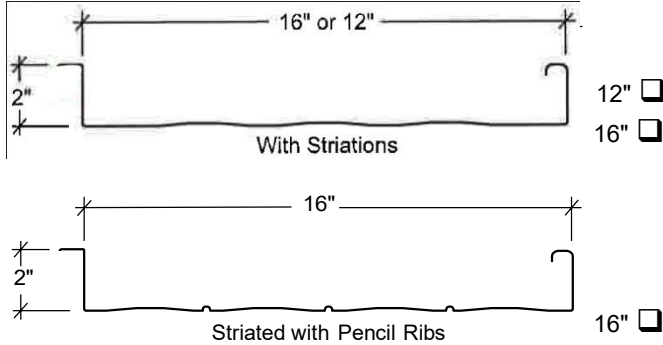
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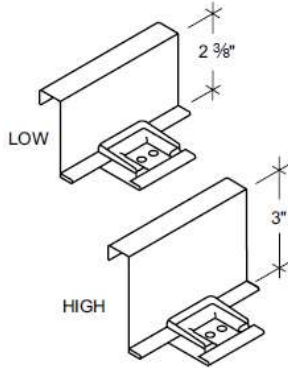
GENERAL INFORMATION

PRODUCT CHECKLIST

BL216® Panel



Clip, Floating



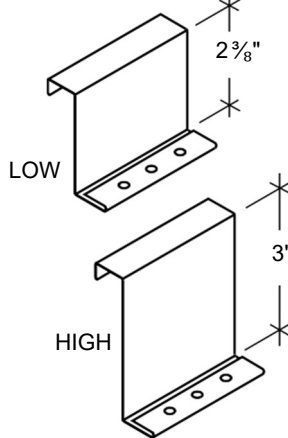
- Low – For use with or without with $\frac{3}{8}$ " thermal spacer.

HW-220 ☐

- High – For use with with $\frac{3}{8}$ ", $\frac{5}{8}$ " or thermal spacer.

HW-222 ☐

Clip, Fixed



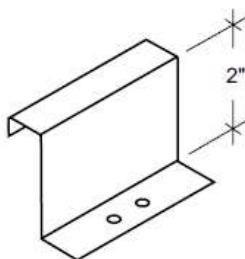
- Low – For use with or without $\frac{3}{8}$ " thermal spacer

HW-226 ☐

- High – For use with $\frac{1}{8}$ ", $\frac{5}{8}$ " or 1" thermal spacer

HW-224 ☐

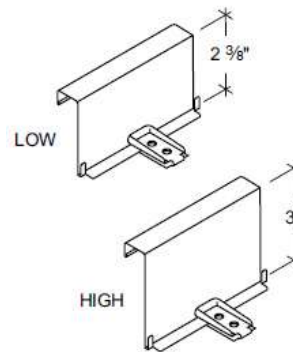
Clip, Utility



- For applications that do not require the clearance provided by the low and high clips.

HW-218 ☐

Clip, Floating (Optional)



- Recommended for use when clips are attached directly to bar joists.

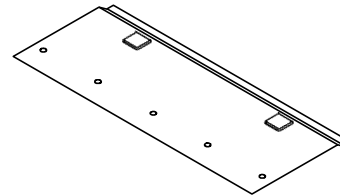
- Low – For use with or without $\frac{3}{8}$ " thermal spacer.

HW-240 ☐

- High – For use with $\frac{3}{8}$ ", $\frac{5}{8}$ " or 1" thermal spacer.

HW-242 ☐

Back-Up Plate

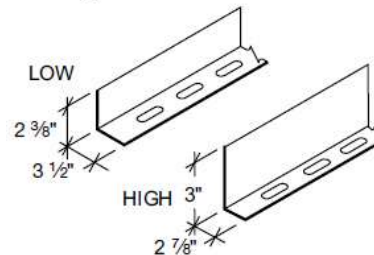


- For use at ridge and endlaps
- Prepunched
- 16 gauge red oxide

12" Wide HW-7764 ☐

16" Wide HW-7766 ☐

Rake Support

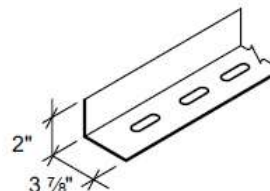


- 20'-0" length
- 14 gauge red oxide
- Factory slots
- For use with low or high clip

HW-7712 - Low ☐

HW-7722 - High ☐

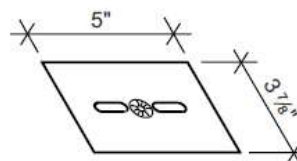
Rake Support Utility



- 20'-0" length
- 14 gauge red oxide
- Factory slots
- For use with utility clip

HW-7732 ☐

Bearing Plate Standard



- 16 gauge red oxide
- For use with low or utility systems
- For use with rigid board insulation

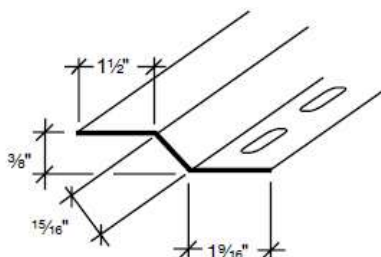
HW-7500 ☐

GENERAL INFORMATION

PRODUCT CHECKLIST

Eave Plate, Low

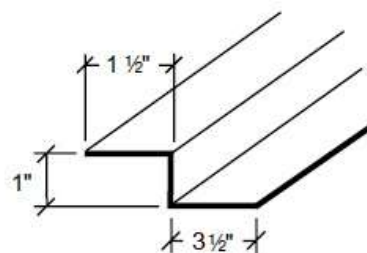
- 8'-0" length
- 14 gauge



HW-7600 ☐

Eave Plate, High

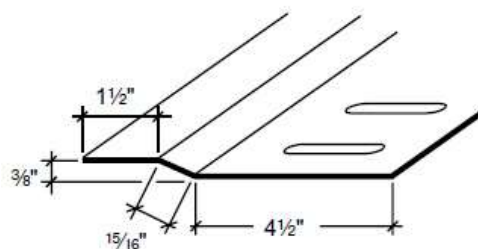
- 8'-0" length
- 14 gauge



VHEP ☐

Floating Eave Plate, Low

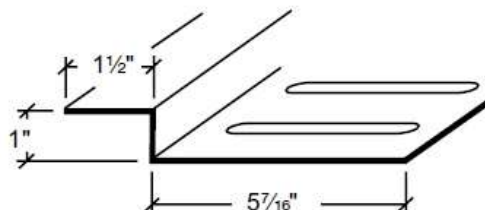
- 8'-0" length
- 14 gauge



HW-7617 ☐

Floating Eave Plate, High

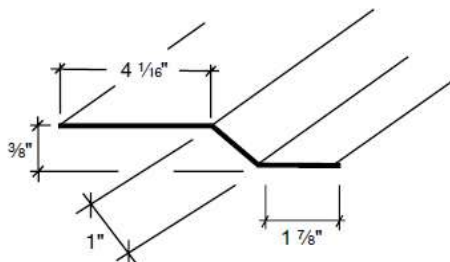
- 8'-0" length
- 14 gauge



HW-7618 ☐

Mid-Slope Fixed Plate, Low

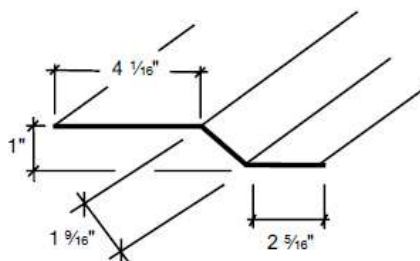
- 14 gauge



- HW-7630 (10'-0" Long) ☐
- HW-7631 (10'-0" Long) ☐
- HW-7632 (6'-0" Long) ☐

Mid-Slope Fixed Plate, High

- 14 gauge

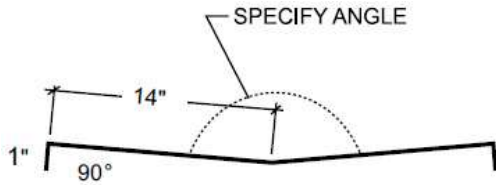


- HW-7637 (6'-0" Long) ☐
- HW-7631 (10'-0" Long) ☐
- HW-7632 (20'-0" Long) ☐

GENERAL INFORMATION

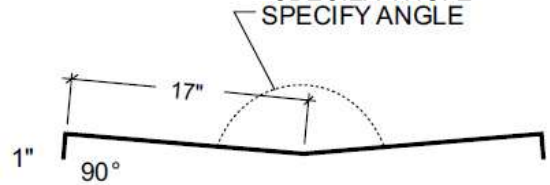
PRODUCT CHECKLIST

Valley Support Plate – Low or Utility Systems



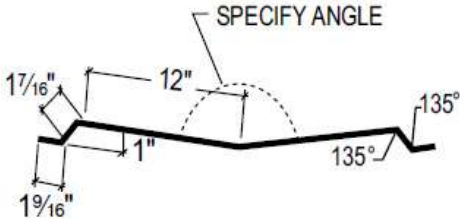
- Standard Width
 - Use Over Purlins/Joists
- 10'-0" Long P-106 ☐

Extended Valley Support Plate – Low or Utility Systems



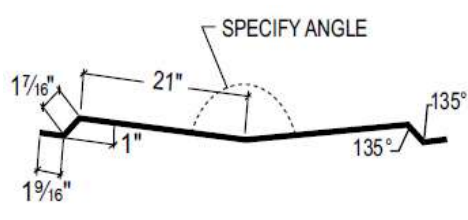
- Extended Width
 - Use Over Purlins/Joists
- 10'-0" Long P-101 ☐

Valley Support Plate - High Systems



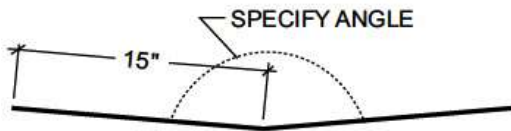
- Standard Width ($\leq 30' - 0"$)
 - Use Over Purlins/Joists
- 10'-0" Long P-164 ☐

Valley Support Plate – High Systems



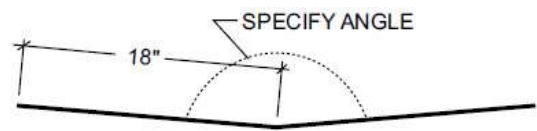
- Extended Width (Valley Length over 30'.0")
 - Use Over Purlins/Joists
- 10'-0" Long P-162 ☐

Valley Support Plate – Low or Utility Systems



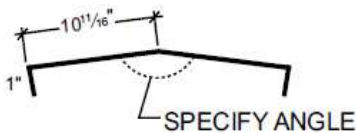
- Standard Width ($\leq 30' - 0"$)
 - Use Over Rigid Insulation
- 10'-0" Long P-105 ☐

Valley Support Plate – Low or Utility Systems



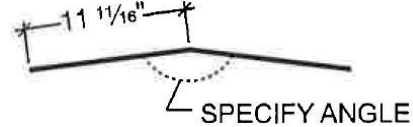
- Extended Width (Valley Length over 30'.0")
 - Use Over Rigid Insulation
- 10'-0" Long P-100 ☐

Hip Support Plate - High or Low Floating Systems



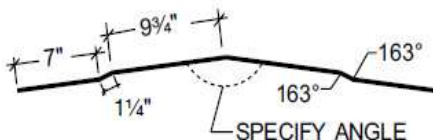
- Use Over Purlins/Joists
- 10'-0" Long P-141 ☐

Hip Support Plate – Low Floating Systems



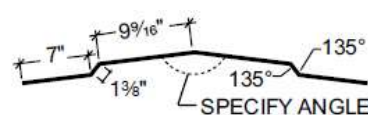
- Use Over Solid Substrate
- 10'-0" Long P-140 ☐

Ridge/Hip Support Plate – Low Fixed Systems



- Use with all Substrates
- 10'-0" Long P-145 ☐

Ridge/Hip Support Plate – High Fixed Systems



- Use with all Substrates
- 10'-0" Long P-155 ☐

GENERAL INFORMATION

PRODUCT CHECKLIST

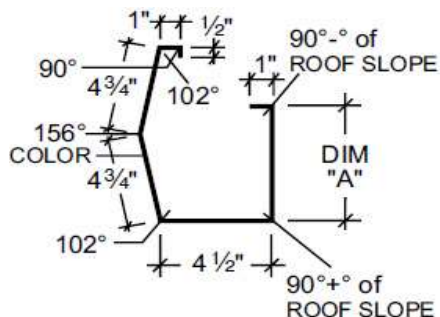
<div><div><div>Tape Sealer</div><div><div><div><div></div></div></div><div>Triple Bead</div></div><div><div><div></div></div><div>Tri-Bead</div></div></div><div><div><div><div>• $\frac{3}{16}$" x 2 $\frac{1}{2}$" x 20'</div><div>• For use at valley when using exposed fasteners</div><div>• For use with roof curbs</div></div><div><div><div>HW-502</div><div></div></div><div><div><div><div>• $\frac{3}{16}$" x $\frac{7}{8}$" x 25'</div><div>• For use at eave, ridge, endlaps and trim connections</div></div><div><div><div>HW-504</div><div></div></div></div></div></div></div></div></div></div>	<div><div><div>Thermal Spacer</div><div><div><div><div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div></div></div><div><div><div><div><div></div><div></div><div></div></div></div><div><div>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‡ It is the user's responsibility to ensure that the installation and use of all light transmitting panels comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding all light transmitting panels with screens, fixed standard railings, or other acceptable safety controls that prevent fall-through.

GENERAL INFORMATION

PRODUCT CHECKLIST

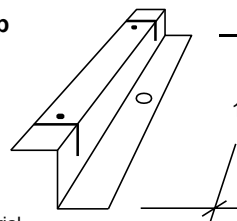
Sculptured Gutter - Standard



PART NO.	ROOF PITCH	DIM. "A"	GIRTH
FL-248A	1/2 - 4:12	7 ⁵ / ₁₆ "	23 ³ / ₁₆ "
FL-248B	4 ⁹ / ₁₆ - 6:12	7 ¹⁵ / ₁₆ "	24 ⁷ / ₁₆ "



Gutter Strap



- For use with Sculptured Gutter

24 Gauge Material

FL-246 ☐

Gutter Ends

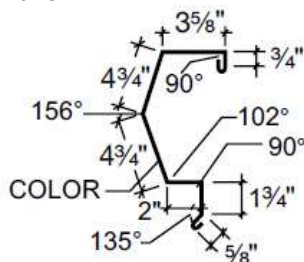
Left or Right



- Use with all Sculptured or Style Gutters
- End Caps will be made to fit gutter ordered
- Specify left or right
- Specify gutter part number

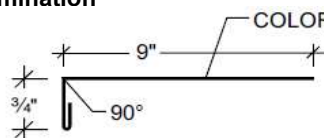
FL-245 ☐

Sculptured Rake Trim



FL-111 ☐

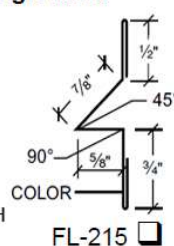
Variable Termination



FL-117 ☐

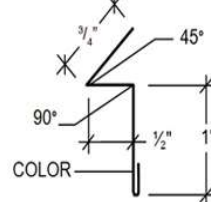
Rake Slide - High Wind

Wind Load in
Excess of 120 HPH
24 Gauge Material



FL-215 ☐

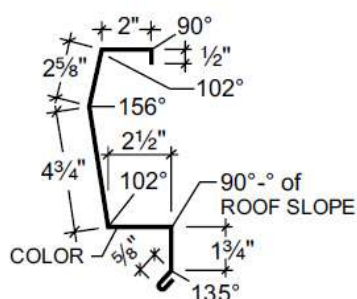
Rake Slide



<= 120 MPH Wind Load

FL-115 ☐

Sculptured Eave Trim

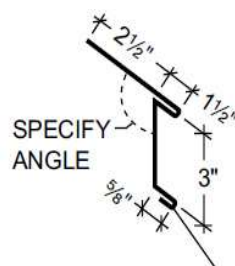


Specify Roof Pitch

FL-253 ☐

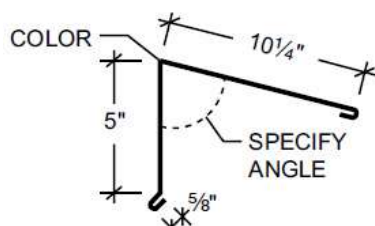
Eave with Extended Drip Edge

- Use with Roof Slopes 1/2 - 6:12
- Specify open hem when using with continuous cleat



T-5151 ☐

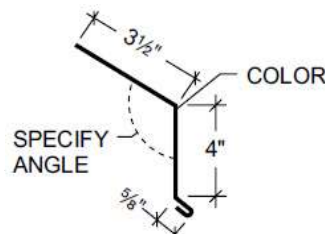
Box High Side Eave Trim



Specify Roof Pitch

FL-331 ☐

Box Eave Trim

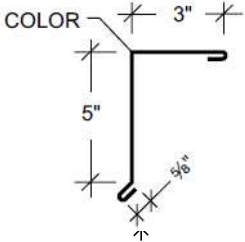
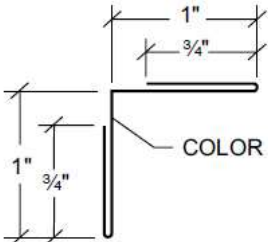
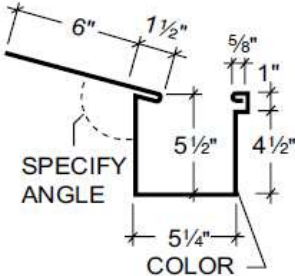
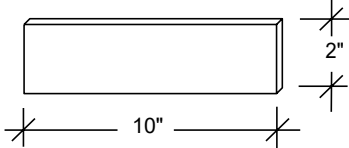
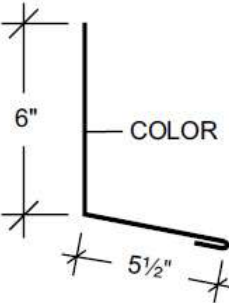
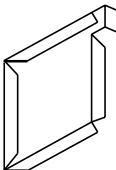
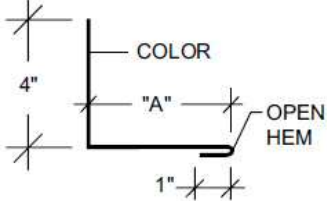
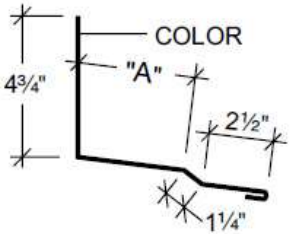


- Specify open hem when using with continuous cleat

FL-326 ☐

GENERAL INFORMATION

PRODUCT CHECKLIST

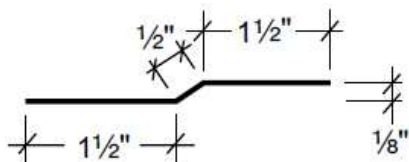
<p>Box Rake Trim</p>  <p>FL-306 <input type="checkbox"/></p>	<p>Parapet Rake Cleat - High Wind</p>  <p>FL-292 <input type="checkbox"/></p>														
<p>Box Gutter with Drip Edge</p>  <p>Specify Roof Pitch</p> <p>T-5271 <input type="checkbox"/></p>	<p>Gutter Strap • For use with Box Gutter</p>  <p>24 Gauge Material</p> <p>FL-310 <input type="checkbox"/></p>														
<p>Parapet High Side Eave Flashing - Fixed • Specify Roof Slope</p>  <p>FL-276 <input type="checkbox"/></p>	<p>Gutter Ends Left or Right</p> <ul style="list-style-type: none"> • Use with T-5271 Box Gutter with Drip Edge • Specify left or right  <p>T-5291 <input type="checkbox"/></p>														
<p>Parapet Rake Flash</p>  <table border="1"> <thead> <tr> <th>PART NO.</th> <th>DIM. A</th> </tr> </thead> <tbody> <tr> <td>FL-285</td> <td>3"</td> </tr> <tr> <td>FL-286</td> <td>5"</td> </tr> <tr> <td>FL-287</td> <td>7"</td> </tr> </tbody> </table>	PART NO.	DIM. A	FL-285	3"	FL-286	5"	FL-287	7"	<p>Parapet High Side Eave Flash - Floating</p>  <table border="1"> <thead> <tr> <th>PART NO.</th> <th>DIM. A</th> </tr> </thead> <tbody> <tr> <td>FL-275</td> <td>3 1/2"</td> </tr> <tr> <td>FL-274</td> <td>4 1/2"</td> </tr> </tbody> </table>	PART NO.	DIM. A	FL-275	3 1/2"	FL-274	4 1/2"
PART NO.	DIM. A														
FL-285	3"														
FL-286	5"														
FL-287	7"														
PART NO.	DIM. A														
FL-275	3 1/2"														
FL-274	4 1/2"														

NOTE: All trim to be 26 gauge material unless noted. Refer to current price book for part numbers and descriptions.

GENERAL INFORMATION

PRODUCT CHECKLIST

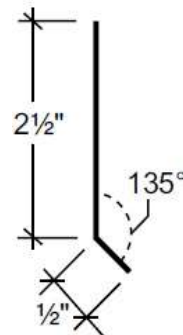
Offset Cleat



24 Gauge Material

FL-337 ☐

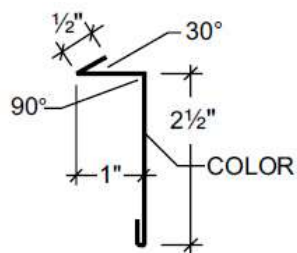
Continuous Cleat



24 Gauge Material

FL-338 ☐

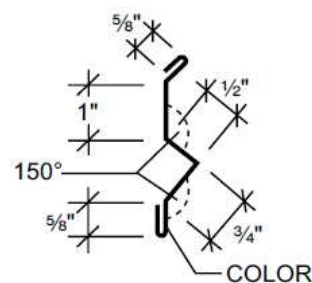
Counter Flash



24 Gauge Material

FL-341 ☐

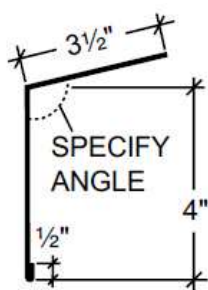
Alternate Counter Flash



24 Gauge Material

FL-343 ☐

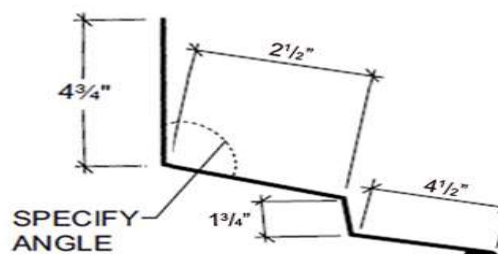
Box Panel Cap Trim



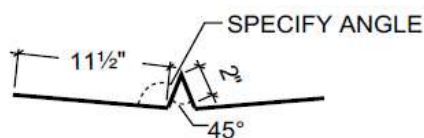
Specify Roof Pitch

FL-272 ☐

Parapet High Side Flash

SSPT ☐

Standard Valley - Utility, Low and High Systems

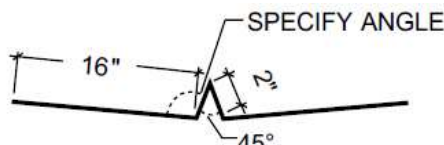


Valley Length <= 30'-0"

24 Gauge Material

FL-705 ☐

Extended Valley - Utility, Low and High Systems





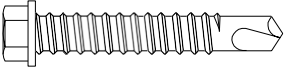
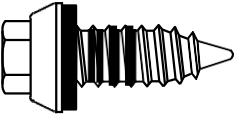
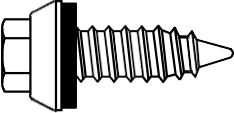

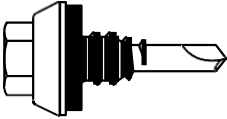



Valley Length Greater than 30'-0"

24 Gauge Material

FL-711 ☐

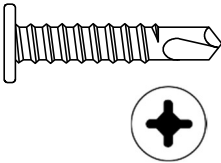
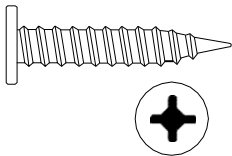

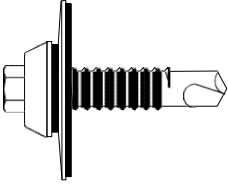
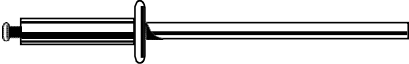


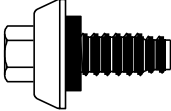
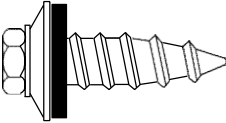


GENERAL INFORMATION

PRODUCT CHECKLIST

<p>Fastener #1B</p>  <ul style="list-style-type: none"> • Clip to purlin (Up to 4" insulation between panel and purlin) <p>1/4"-14 x 1 1/4" Self Driller 5/16" Hex Washer Head with no washer <input type="checkbox"/></p>	<p>Fastener #1E</p>  <ul style="list-style-type: none"> • Panel to eave plate or eave strut • Rake trim to roof panel • Standard endlaps • Panel to valley plate • Outside closure to panel with back-up plate or support plate <p>1/4"-14 x 1 1/4" Long Life Self Driller 5/16" Hex Washer Head, with sealing washer <input type="checkbox"/></p>
<p>Fastener #1F</p>  <ul style="list-style-type: none"> • Clip to purlin (Over 4" insulation between panel and purlin) <p>1/4"-14 x 1 1/2" Self Driller 5/16" Hex Head, with 5/8" O.D. washer <input type="checkbox"/></p>	<p>Fastener #2A</p>  <ul style="list-style-type: none"> • Use in place of Fasteners #1E, #2B and #4 at all strip outs <p>17 x 1" Long Life AB 5/16" Hex Washer Head, with sealing washer <input type="checkbox"/></p>
<p>Fastener #2B</p>  <ul style="list-style-type: none"> • Endlap over plywood <p>1/4"-14 x 1" Long Life AB 3/8" Hex Washer Head, with sealing washer <input type="checkbox"/></p>	<p>Fastener #55</p>  <ul style="list-style-type: none"> • Clip to purlin (Up to 4" insulation between panel and purlin) <p>12-24 x 1 1/4" with #5 Drill Point 5/16" Hex Washer Head, with no washer <input type="checkbox"/></p>
<p>Fastener #4</p>  <ul style="list-style-type: none"> • Ridge and other flashing to outside closure • Gutter to panel • Gutter to strap • Trim to trim connections • Sculptured eave trim to panel <p>1/4"-14 x 7/8" Long Life Lap Tek® Self Driller 5/16" Hex Washer Head, with sealing washer <input type="checkbox"/></p>	<p>Fastener #70</p>  <ul style="list-style-type: none"> • Clip to purlin (Over 4" insulation between panel and purlin) <p>12-14 x 1 1/2" with #5 Drill Point 5/16" Hex Washer, with no washer <input type="checkbox"/></p>
<p>Fastener #5</p>  <ul style="list-style-type: none"> • Rake support to purlin (Floating System Only) • Floating eave plate to eave strut <p>1/4"-14 x 1 1/4" Shoulder Tek® 2 Self Driller 5/16" Hex Washer Head, with no washer <input type="checkbox"/></p>	<p>Fastener #11</p>  <ul style="list-style-type: none"> • Special application fastener • For attaching trim to masonry walls <p>1/4" x 1 1/4" Nail Drive Masonry Anchor <input type="checkbox"/></p>

GENERAL INFORMATION

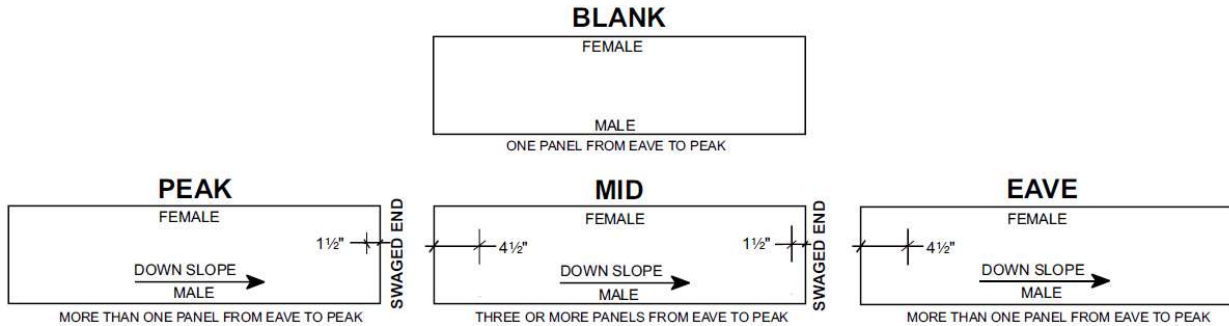
PRODUCT CHECKLIST

<p>Fastener #12A</p> <ul style="list-style-type: none"> • Rake angle to purlin • Hip and valley support plates to purlins • Valley flashing to valley support plate  <p>12 x 1" #2 Phillips/Square Drive Pancake Head Driller <input type="checkbox"/></p>	<p>Fastener #13A</p> <ul style="list-style-type: none"> • Offset cleat to plywood • Rake angle to plywood • Clip to plywood  <p>12 x 1" #2 Phillips/Square Drive Pancake Type "A" <input type="checkbox"/></p>
<p>Fastener #14</p> <ul style="list-style-type: none"> • Trim to trim connections  <p>Stainless Steel Pop Rivet 1/8" diameter x 3/16" grip range <input type="checkbox"/></p>	<p>Fastener #43L</p> <ul style="list-style-type: none"> • Use at lower endlap of LTP's  <p>1/4"-14 x 7/8" Long Life Lap TEK 5/16" Hex Head, with 1 1/8" O.D. washer <input type="checkbox"/></p>
<p>Fastener #14A</p> <ul style="list-style-type: none"> • Outside closure to angle on floating hip detail  <p>Stainless Steel Pop Rivet 1/8" diameter x 3/8" grip range <input type="checkbox"/></p>	<p>Fastener #1</p> <ul style="list-style-type: none"> • Eave plate to eave strut • Mid-slope fixed plate to purlin • Rake support to angle (Fixed system only)  <p>1/4"-14 x 1" Self Driller 5/16" Hex Head, with 5/8" O.D. washer <input type="checkbox"/></p>
<p>Fastener #226</p> <ul style="list-style-type: none"> • Dekstrip to Expansion Ridge/Expansion Lap  <p>3/16" x 9/16" Rivet Cendalum Closed End Rivet <input type="checkbox"/></p>	<p>Fastener #46</p> <ul style="list-style-type: none"> • Panel endlaps over solid substrate  <p>1/4"-14 x 5/8" Long Life Type B with washer <input type="checkbox"/></p>
<p>Fastener #18</p> <ul style="list-style-type: none"> • Panel clips to wood deck • Outside closure to panel over wood deck  <p>14 x 1" Type A 5/16" Hex Washer Head, with 5/8" O.D. washer <input type="checkbox"/></p>	<p>Deck Screw</p> <ul style="list-style-type: none"> • 18 Gauge maximum drilling thickness  <p>Fastener #209 14 x 2" <input type="checkbox"/> Fastener #210 14 x 3" <input type="checkbox"/> Fastener #211 14 x 4" <input type="checkbox"/> Fastener #15D 14 x 6" <input type="checkbox"/></p>
<p>Fastener #228</p> <ul style="list-style-type: none"> • Dekstrip to Expansion Ridge/Expansion Lap  <p>10 x 1/2" Aluminum Grommet Washer <input type="checkbox"/></p>	

GENERAL INFORMATION

BL216®

Panel Orientation



INSTALLATION GUIDELINES

I. Jobsite Storage and Handling

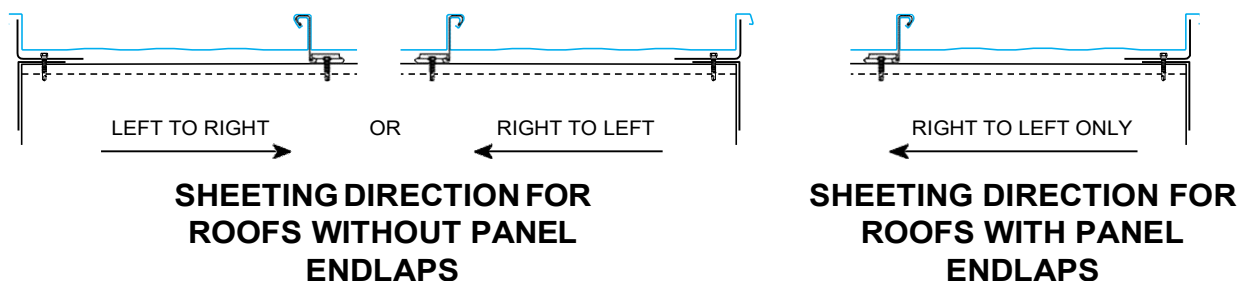
- A. Check the shipment against the shipping list.
- B. Damaged material must be noted on Bill of Lading.
- C. Panel crates should be handled carefully. A spreader bar of appropriate length is recommended for hoisting.
- D. Check to see that moisture has not formed inside the bundles during shipment. If moisture is present, panels should be uncrated and wiped dry, then restacked and loosely covered so that air can circulate between the panels.

II. Application Checklist

- A. Check substructure for proper alignment and uniformity to avoid panel distortion.
- B. Periodic check of panel alignment is crucial to proper panel alignment.
- C. If there is a conflict between this manual and the project erection drawings, the erection drawings will take precedence.

III. LTP Warning

- A. **WARNING:** Light transmitting panels are not designed or intended to bear the weight of any person walking, stepping, standing or resting on them. THE MANUFACTURER DISCLAIMS ANY WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, that any person can safely walk, step, stand or rest on or near these light transmitting panels or that they comply with any OSHA regulation.



GENERAL INFORMATION

PREPARATORY REQUIREMENTS

1. For the purpose of this manual, we have assumed that the **BL216®** roof will be installed over purlins and an eave gutter will be installed. Please refer to the Design Section of the manuals for details of **BL216®** over other substrates.
2. A rake angle or an alternate structural flat surface must be installed on top of the purlins to accept the rake support.
3. All primary and secondary framing must be erected, plumbed and squared with bolts tightened according to accepted building practices.
4. The substructure (eave to ridge) must be on plane ($\frac{1}{4}$ " in 20' or $\frac{3}{8}$ " in 40' tolerance).
5. It is critical that the purlins or bar joists at the ridge and endlaps be located exactly as detailed and that they are straight from rafter to rafter. Any mislocation or bowing of these members can cause the fasteners at the ridge or endlaps to foul as the panels expand and contract.
6. The manufacturer recommends the use of a screw gun with a speed range of 0-2000 RPM to properly install all fasteners referenced in this manual. Tools rated to 4000 RPM should never be used for self drilling fasteners typically supplied with metal roof and wall systems.
7. Field cutting of the panels should be avoided where possible. If field cutting is required, the panels must be cut with nibblers, snips, or shears to prevent edge rusting. Do not cut the panels with saws, abrasive blades, grinders, or torches. All metal shavings must be removed from panel surfaces immediately.

NOTE

It is the responsibility of the erector to install this roof using safe construction practices that are in compliance with OSHA regulations. The manufacturer is not responsible for the performance of this roof system if it is not installed in accordance with the instructions shown in this manual. Deviations from these instructions and details must be approved in writing by the manufacturer.

CAUTION

Diaphragm capabilities and purlin stability are not provided by the **BL216®** roof system.
Therefore, other bracing may be required.

CAUTION

Avoid restricting the thermal expansion and contraction of the **BL216®** panels.
(i.e. Do not attach panel to the substructure at both the eave and ridge.)

WARNING: Light transmitting panels are not designed or intended to bear the weight of any person walking, stepping, standing or resting on them. **THE MANUFACTURER DISCLAIMS ANY WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, that any person can safely walk, step, stand or rest on or near these light transmitting panels or that they comply with any OSHA regulation.**

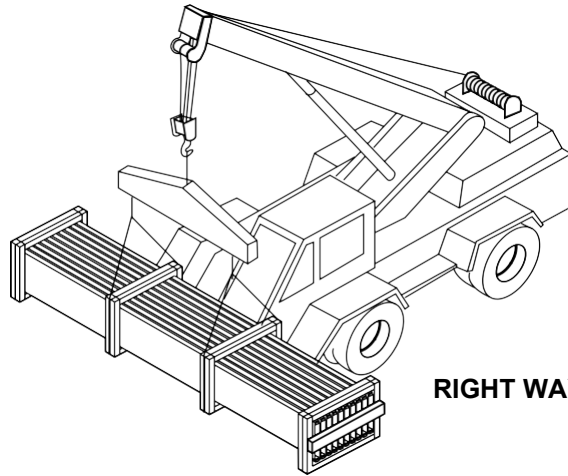
GENERAL INFORMATION

UNLOADING

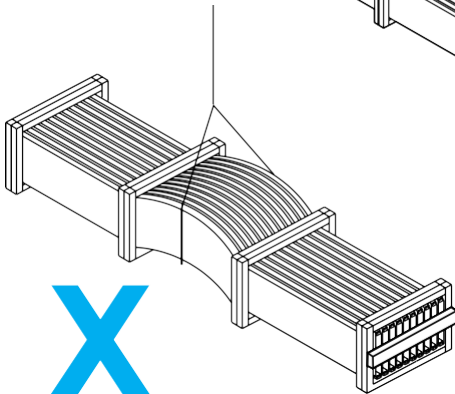
Upon receiving material, check shipment against shipping list for shortages and damages. The manufacturer will not be responsible for shortages or damages unless they are noted on the shipping list.

Each bundle should be lifted at its center of gravity. Where possible, bundles should remain branded until final placement on roof. If bundles must be opened, they should be retied before lifting.

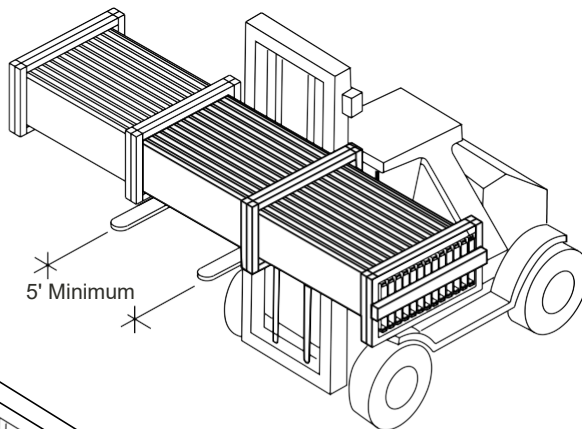
When lifting bundles with a crane, a spreader bar and nylon straps should be used. **NEVER USE WIRE ROPE SLINGS, THEY WILL DAMAGE THE PAELS.**



RIGHT WAY

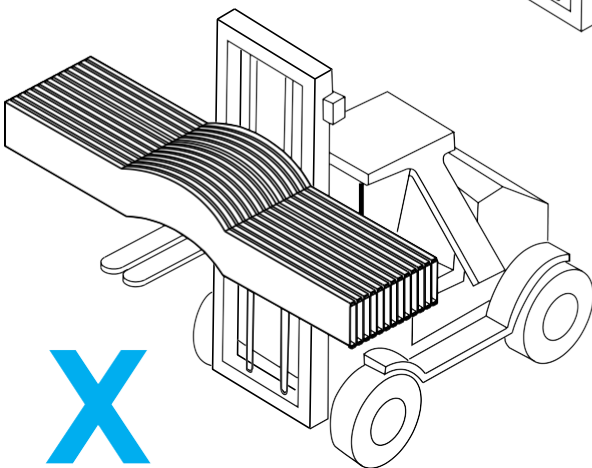


X
WRONG WAY



RIGHT WAY

When lifting bundles with a forklift, forks must be a minimum of five feet apart. Do not transport open bundles. Drive slowly when crossing rough terrain to prevent panel buckling.



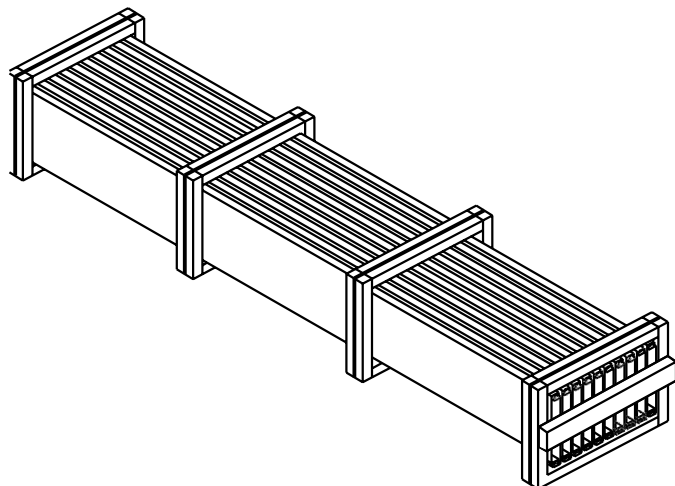
X
WRONG WAY

CAUTION

Improper unloading and handling of bundles and crates may cause bodily injury or material damage. The manufacturer is not responsible for bodily injuries or material damages during unloading and storage.

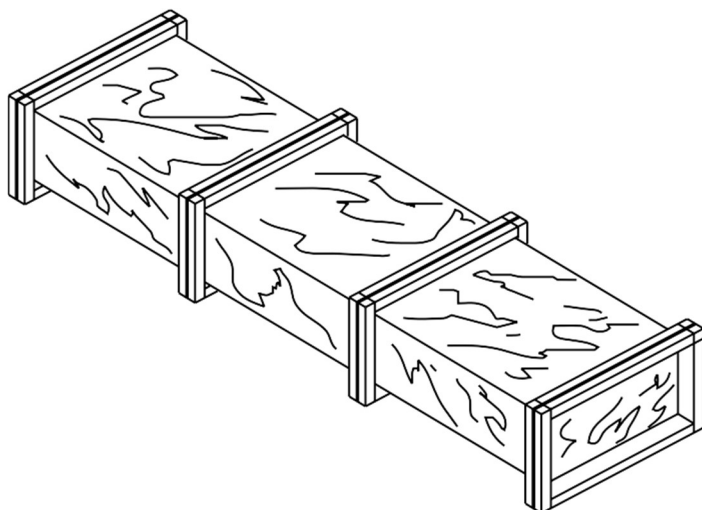
GENERAL INFORMATION

UNLOADING (Continued)



BLOCK AND BAND

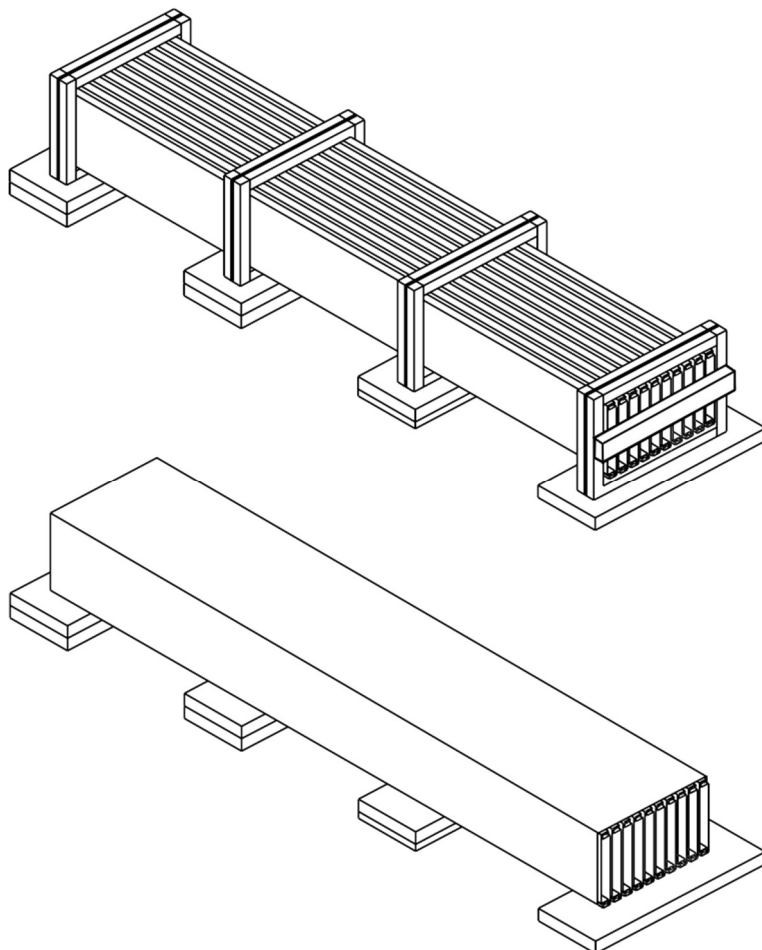
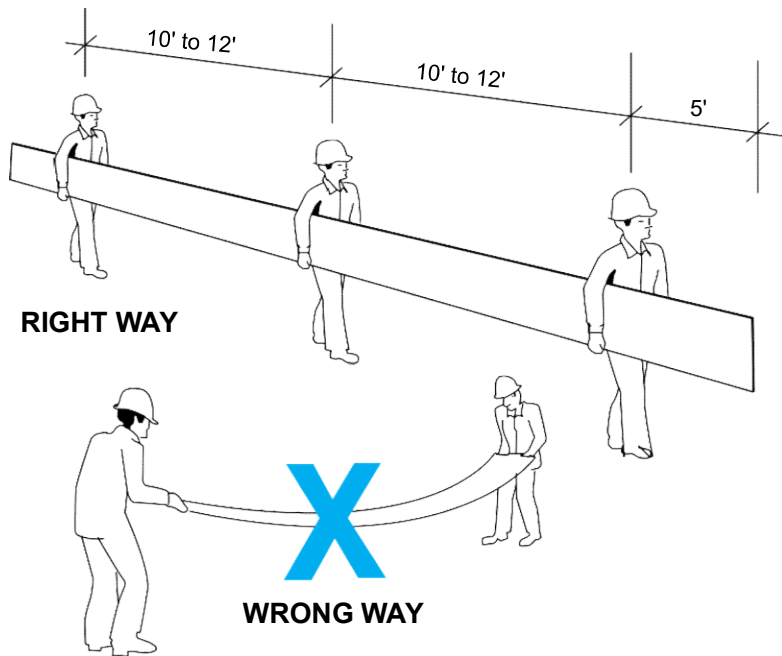
This method of bundling is used for orders that are to be picked up by the customer or shipped by common carrier. 2 x 4's are strapped under the bundles to allow access for straps or a forklift. Bundles less than 25' long may be handled by a forklift. The forklift should have at least 5' between forks. Bundles longer than 25' should be lifted utilizing a spreader bar with nylon straps.



FULL CRATE

This method is used on all overseas shipments or by customer's order. Handling requirements are the same as block and band.

GENERAL INFORMATION



HANDLING/PANEL STORAGE

Standing on one side of the panel, lift it by the seam. If the panel is over 10' long, lift it with two or more people on one side of the panel to prevent buckling.

Do not pick panels up by the ends.

Store bundled sheets off the ground sufficiently high to allow air circulation beneath bundle and to prevent rising water from entering bundle. Slightly elevate one end of bundle. Prevent rain from entering bundle by covering with tarpaulin, making provision for air circulation between draped edges of tarpaulin and the ground. **PROLONGED STORAGE OF SHEETS IN A BUNDLE IS NOT RECOMMENDED.** If conditions do not permit immediate erection, extra care should be taken to protect sheets from white rust or water marks.

Check to see that moisture has not formed inside the bundles during shipment. If moisture is present, panels should be uncrated and wiped dry, then restacked and loosely covered so that air can circulate between the panels.

GENERAL INFORMATION

PROPER HANDLING, STORAGE AND MAINTENANCE OF PAINTED AND GALVALUME PLUS® PANELS

PANEL HANDLING

- All panel bundles must be inspected during unloading and carrier advised immediately if damage is noted.
- Never unload or move panel bundles that have been opened without adequately clamping them. Without the banding to hold the bundle stable, panels may shift during unloading or movement, causing the bundle to fall.
- Never use wire slings to unload or move panel bundles.
- When unloading or moving panel bundles over 20' long, a spreader bar may be required. It is the erector's responsibility to determine the location and number of lift points required to safely unload or move panel bundles.
- When handling individual panels, always wear protective gloves. OSHA safety regulations must be followed at all times.
- When cutting panels, always wear all required safety equipment such as safety glasses and gloves. Cut panels with nibblers, shears or snips. Do not use abrasive blade saws as these will melt the Galvalume® coating causing the panel edge to rust which will void the Galvalume® and Paint warranties. Drilling fasteners into panels will create metal filings that will rust and create an unsightly stain. Metal filings must be removed by sweeping or wiping down panels immediately after installation to avoid this occurrence.

PANEL STORAGE

- If water is permitted to enter panel bundles, it is necessary to open bundles, separate the panels and dry all surfaces.
- Store bundled panels off the ground sufficiently high to allow air circulation beneath bundle and to prevent rising water from entering bundle. Slightly elevate one end of bundle.
- Prevent rain from entering bundle by covering with tarpaulin, making provision for air circulation between draped edges of tarpaulin and the ground.
- Prolonged storage of panels in a bundle is not recommended. If conditions do not permit immediate erection, extra care should be taken to protect panels from white rust or water marks. If panels have not been erected within three weeks of receipt, the panels should be removed from the bundle for inspection. Condensation may cause damage to panels. The manufacturer's paint and Galvalume® warranties do not cover damage caused by improper panel storage.

PANEL MAINTENANCE

- Never allow Galvalume® panels to come into contact with or water runoff from dissimilar materials such as copper, lead, or graphite. These materials will cause galvanic corrosion of the panels and will void the Galvalume® warranty. This includes treated wood and AC condensate, both of which contain copper compounds. This also applies to painted panels.
- Always use long life fasteners in all exposed fastener applications. Non long life fasteners can rust through the panel at each exposed fastener location. Use of non long life fasteners in exposed applications will void the Galvalume® and Paint warranties.
- Panels should be protected against exposure to masonry products, strong acids or bases and solvents. Exposure to these agents may etch or stain Galvalume Plus® panels and cause painted panels to blister or peel.

GENERAL INFORMATION

- Never allow anyone to apply any coating or patching material to the panel surface. These products may contain chemicals that will adversely affect the Galvalume Plus® or paint coating. Also, water may become trapped between the coating material and the panel, causing premature corrosion.

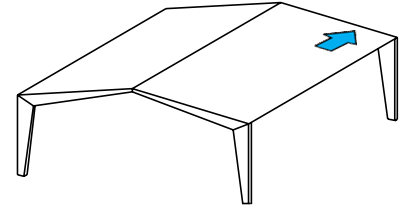
If you have any question as to proper methods to use in the handling, storage or maintenance of these panels, call your nearest manufacturer representative.

NOTICE

Uniform visual appearance of Galvalume Plus® coated panels cannot be guaranteed. The Galvalume Plus® coating is subject to variances in spangle from coil to coil which may result in a noticeable shade variation in installed panels. The Galvalume Plus® coating is also subject to differential weathering after panel installation. Panels may appear to be different shades due to this weathering characteristic. If uniform visual appearance is required, the manufacturer recommends that our prepainted Signature® 200 or Signature® 300 panels be used in lieu of Galvalume Plus®. Shade variations in panels manufactured from Galvalume Plus® coated material do not diminish the structural integrity of the product. These shade variations should be anticipated and are not a cause for rejection.

INSTALLATION SEQUENCE

**STEP
1**



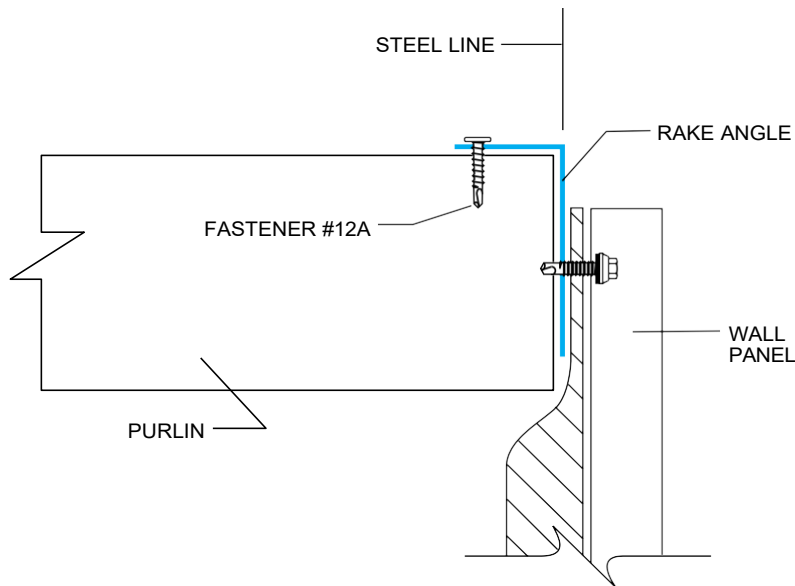
RAKE ATTACHMENT

Attach the rake angle to the purlin with the Fastener #12A.

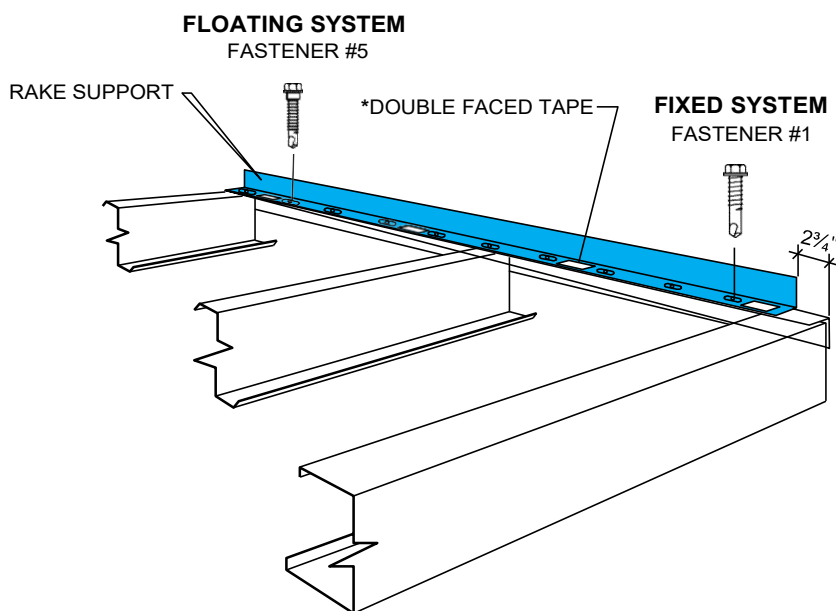
Attach the rake support on top of the rake angle with the proper self-drilling fasteners (See "Rake Support Fastener Requirements" Below) on 2'-0" centers with a fastener in the first and last prepunched slot. The vertical leg is to be installed flush with the steel line.

IT IS IMPORTANT THAT THE RAKE SUPPORT IS INSTALLED STRAIGHT AND SQUARE WITH THE EAVE AS IT CONTROLS THE ALIGNMENT OF THE ROOF SYSTEM.

Install 6" long pieces of double faced tape (not by Manufacturer) on 3'-0" centers to the top of the horizontal leg of the rake support. This will help hold the insulation in place at the rake.



RAKE ANGLE ATTACHMENT



RAKE SUPPORT ATTACHMENT

RAKE SUPPORT FASTENER REQUIREMENTS

- **Fixed System** - Fastener #1
- **Floating System** - Fastener #5

CAUTION (For Floating Systems Only)

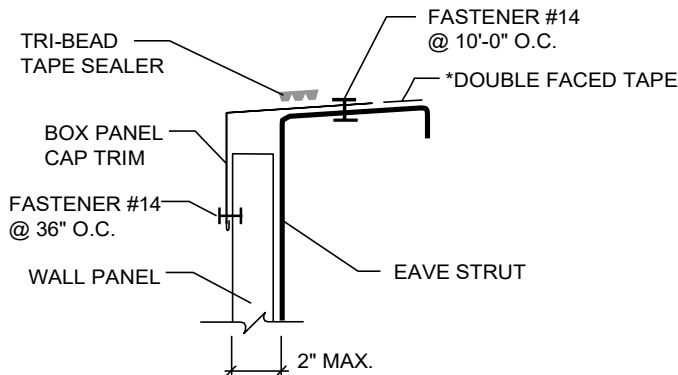
It is important that shoulder fasteners are installed through the **CENTER** of the slotted holes of the rake support to allow for expansion and contraction.

IMPORTANT!

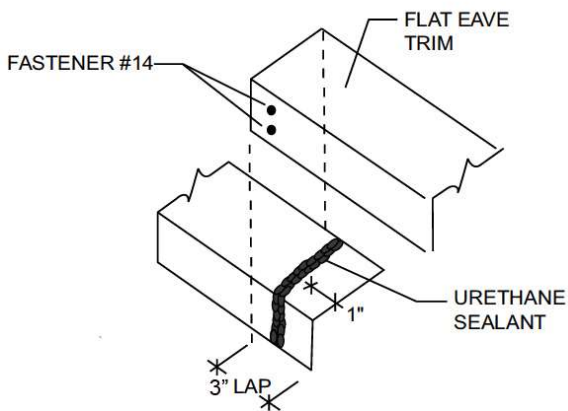
ALL PRIMARY AND SECONDARY FRAMING MUST BE INSTALLED, PLUMBED, AND BOLTS TIGHTENED PRIOR TO SHEETING.

*Not by Manufacturer

INSTALLATION SEQUENCE

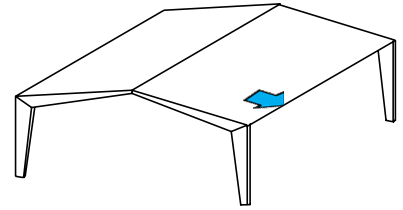


WALL PANEL INSTALLED BEFORE ROOF



BOX PANEL CAP TRIM ENDLAP DETAIL

**STEP
2**



LOW SYSTEM EAVE

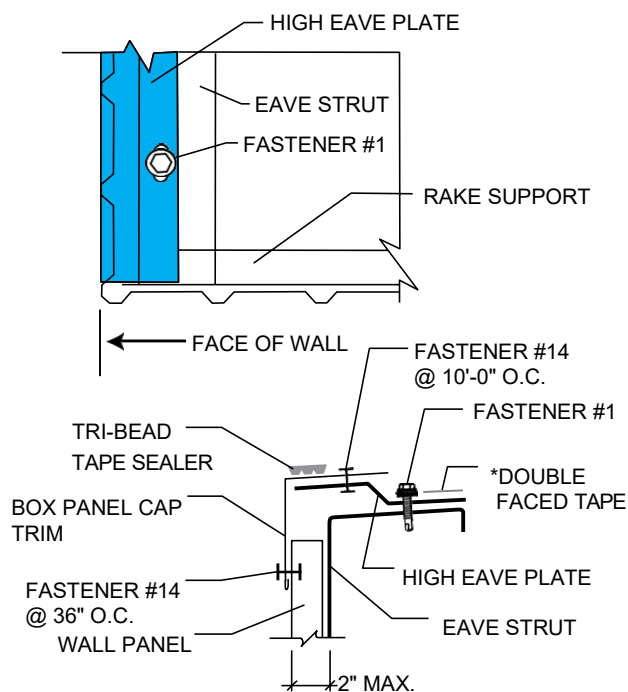
For applications in which the wall panels have already been erected, install box panel cap trim or offset panel cap trim to the eave strut with Fastener #14. Eave trim must be pulled tight to wall panels with Fastener #14 before fastening to eave strut. If using panel cap trim, will space itself for the wall offset panels. Use Fastener #14 installed at 36" O.C.

Install Tri-Bead tape sealer along top of the trim.

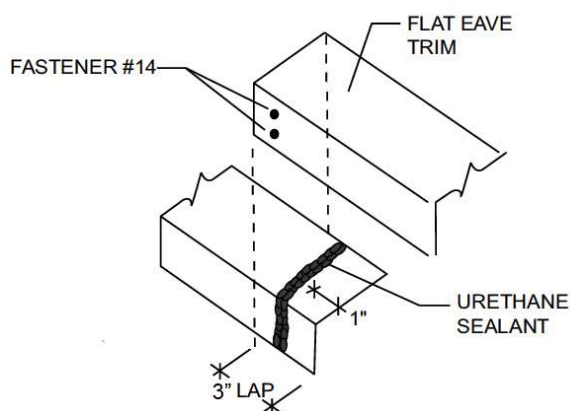
For vinyl insulation, install double faced tape (not by Manufacturer) along the length of the top leg of the trim. Double faced tape must be upslope from Tri-Bead tape sealer.

Lap trim 3". Apply two beads of urethane sealant between the trim pieces, approximately 1" from the end of the bottom piece. Attach trim laps in flat eave trim with Fastener #14. Attach trim laps on panel cap trim with Fastener #4.

INSTALLATION SEQUENCE

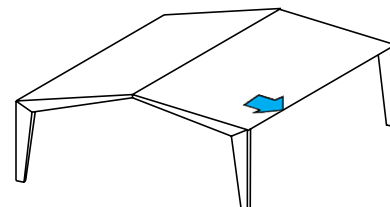


WALL PANEL INSTALLED BEFORE ROOF



BOX PANEL CAP TRIM ENDLAP DETAIL

**STEP
2A**



HIGH SYSTEM EAVE Wall Panels Installed Before Roof

Install high eave plates flush with the outside face of the high crowns of the wall panels. Install Fastener #1 at 1'-0" on center to the eave structure. There are no pre-punched slots in the high eave plate. The first eave plate will butt against the rake support. All of the eave plates may be installed at this time.

Be sure to butt each eave plate end to end without leaving a gap between the plates. Place an 8" length of Triple Bead tape sealer at each butt joint.

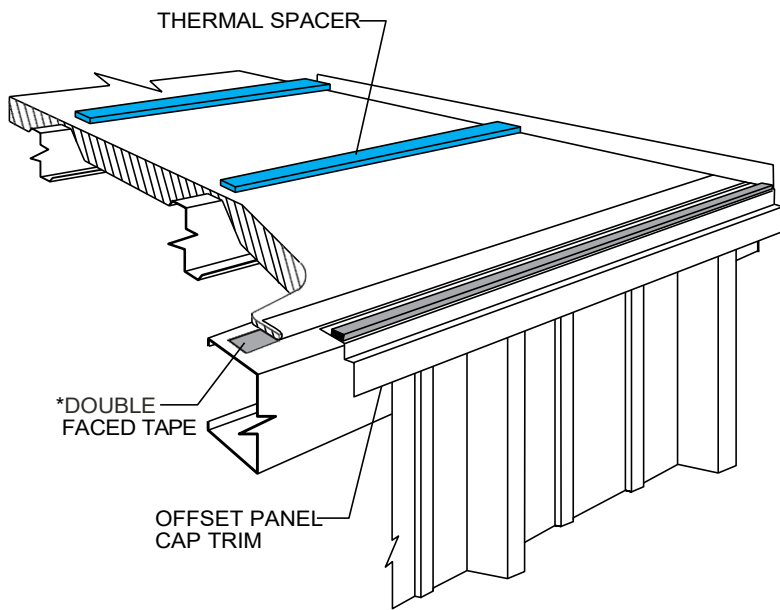
Install box panel cap trim to the top of the eave plates. Check to make sure the trim is flat against the wall. Attach the trim to the eave plate and the wall panel with a Fastener #14 at 10'-0" centers.

Lay Tri-Bead tape sealer across the top of the eave trim, flush with the outside edge.

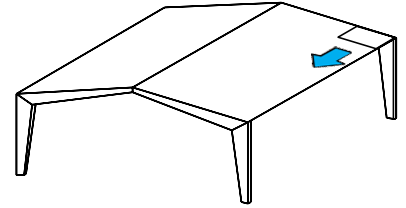
For vinyl back insulation, install double faced tape (not by Manufacturer) along the length of the bottom of the eave plate. Double faced tape must be upslope from the Tri-Bead tape sealer.

Lap trim 3". Apply two beads of urethane sealant between the trim pieces, approximately 1" from the end of the bottom piece. Attach trim laps in flat eave trim with Fastener #14. Attach trim laps on panel cap trim with Fastener #4.

INSTALLATION SEQUENCE

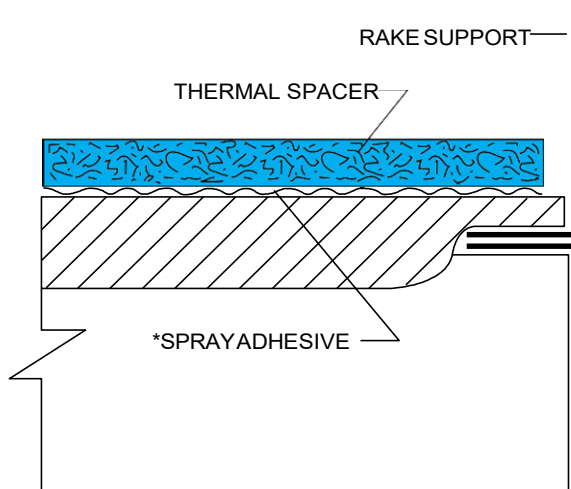
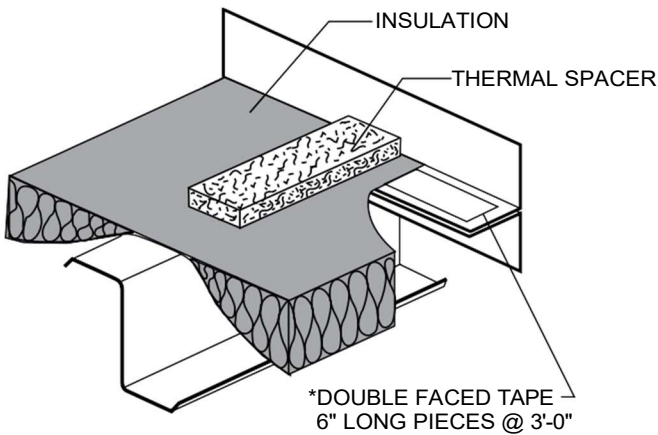


**STEP
3**



THERMAL SPACER (FOR HIGH SYSTEM ONLY)

Position the thermal spacer on top of the insulation over each purlin and against the rake support prior to installing the roof panel.



Using spray adhesive, (not by Manufacturer), adhere the thermal spacer to the insulation (First Panel Run Only). The thermal spacer increases the insulation capacity along the purlins.

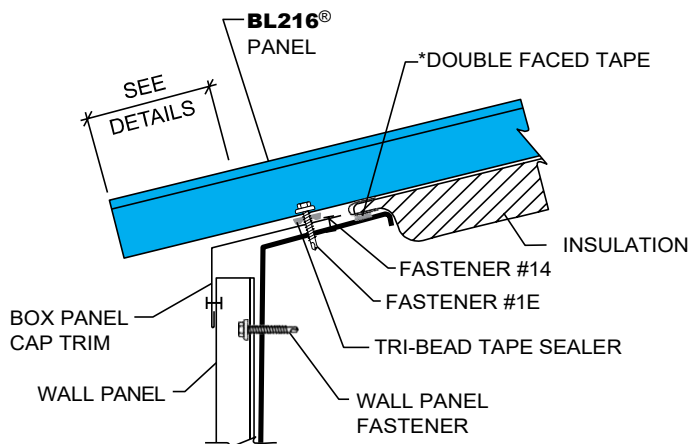
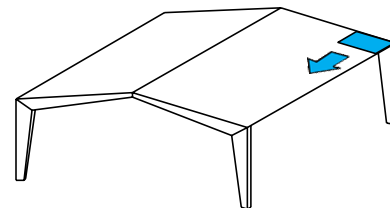
***Not by Manufacturer**

SUBJECT TO CHANGE WITHOUT NOTICE

SEE www.vulcansteel.com FOR CURRENT INFORMATION

BHS-31

INSTALLATION SEQUENCE

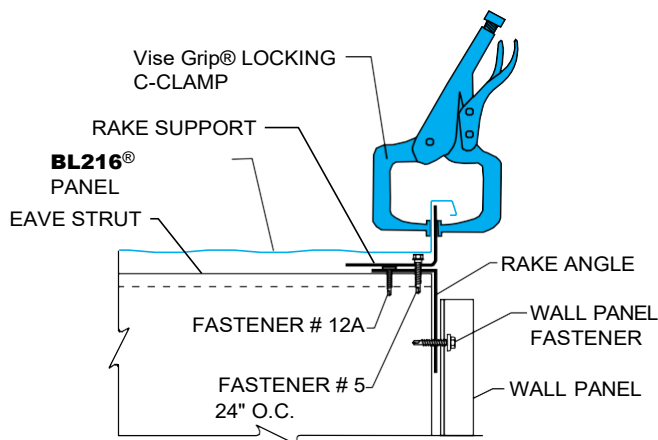
**STEP
4**


FIRST PANEL

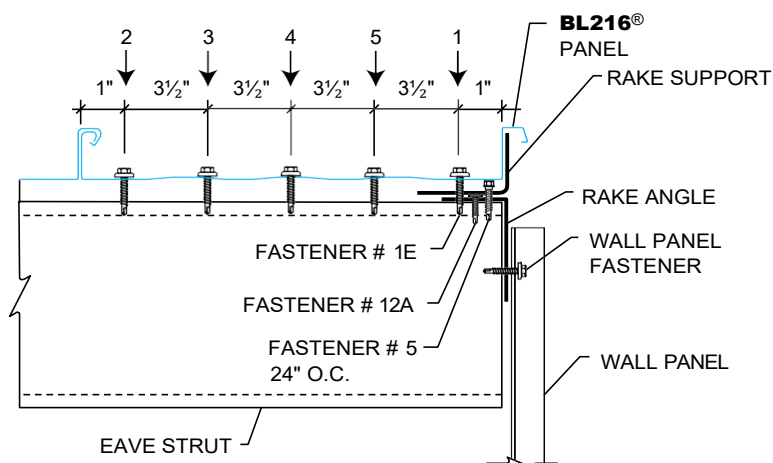
Position the panel so that it overhangs the eave strut by the dimension shown on the building drawings. The upper end of the panel must extend 7" beyond the web of the purlin if the panel covers eave to ridge. If more than one panel is required to cover eave to ridge, one or more endlaps will be required. The upper end of the panel will extend 10" beyond the web of the purlin at endlaps.

NOTE:

If an endlap is required then roof must be sheeted right to left as viewed from the eave looking toward the ridge.



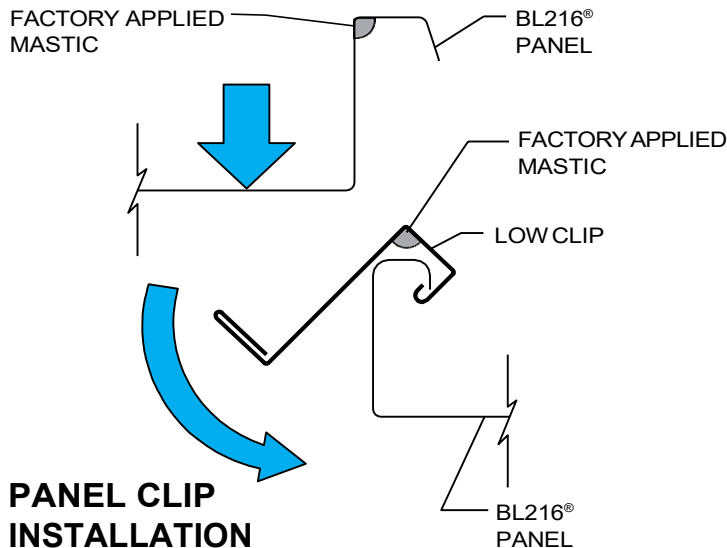
Lay the female leg of the panel over the rake support. To prevent wind damage, secure the female leg of the panel to the rake support with Vise Grip® Locking C-Clamps or temporary fasteners. Fasteners must go through the rake support. The panel will not be fastened permanently to the rake support until the rake trim is installed.



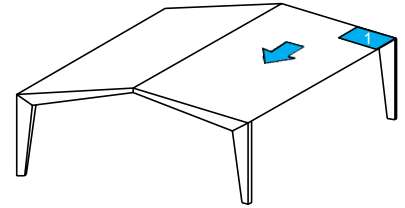
FASTENING PATTERN AT EAVE

Attach the panel to the eave strut or eave plate with Fastener #1E. Five fasteners are required at this location.purlins.

INSTALLATION SEQUENCE

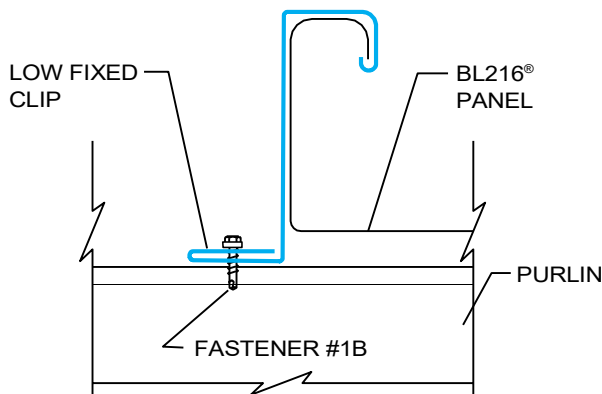


STEP 5

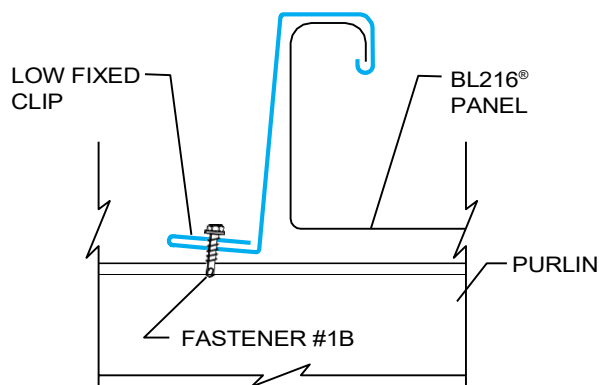


CLIP INSTALLATION

Hook the panel clip onto male leg of panel. Hold end of clip up to keep it engaged onto male leg and rotate the clip base down to completely engage clip onto male leg. Install panel clips at each purlin.



Before fastening clip to purlins, check to ensure that vertical leg of clip is tight to the vertical leg of the panel. Failure to keep this leg tight to the panel leg will affect panel module.



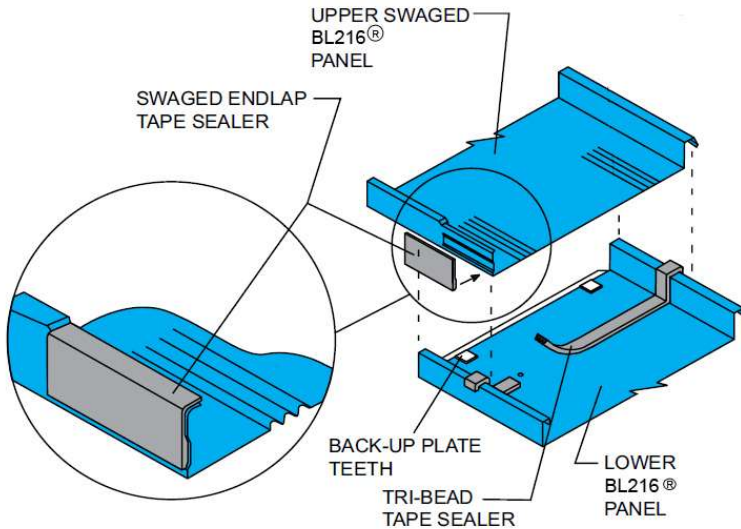
CLIP FASTENER REQUIREMENTS

Purlins - Fastener #1B - Up to 4" Insulation
 Fastener #142 - Over 4" Insulation
 Bar Joists - Fastener #6A (Two fasteners per clip)

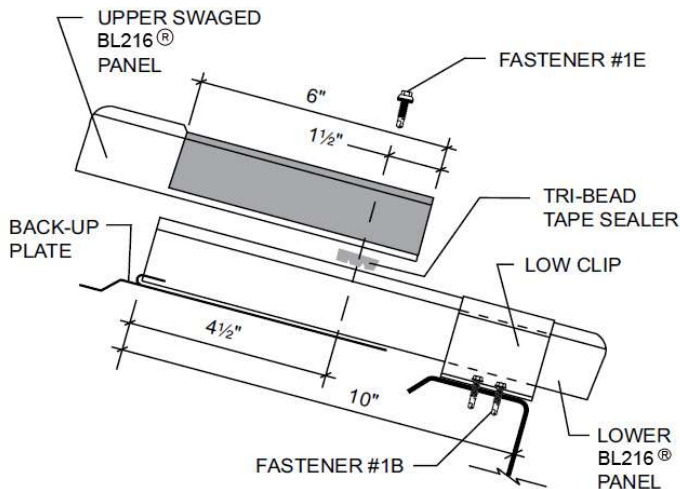
CAUTION

The panel clip has factory applied mastic in the upper lip. This mastic is compressed when the clip is rotated in place. If, for some reason, a clip must be removed, a new clip must be used.

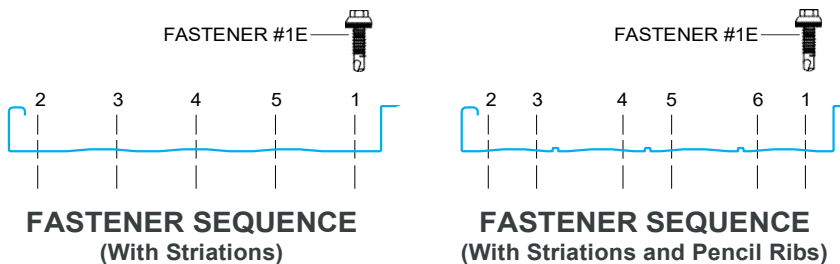
INSTALLATION SEQUENCE



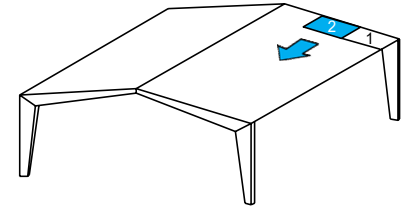
PANEL INSTALLATION SEQUENCE



CROSS SECTION OF ENDLAP



STEP 6



ENDLAP-PANEL

NOTE:

Step 6 applies only where more than one panel is used in a single slope.

Slide a back-up plate onto the upslope end of the bottom panel. Make sure the teeth on top of the back-up plate are on top of the panel. Visually check to ensure that the back-up plate is aligned in the panel. At upslope end of bottom panel, install Tri-Bead tape sealer across entire width of panel. Tape sealer must be centered in panel. Apply swaged endlap tape sealer to swaged vertical male leg of upper panel. Pigtail portion of tape sealer must lap over vertical leg of panel.

Install upper panel by nesting it over the lower panel for 6". Rotate the male leg of the upper panel under the male leg of the bottom panel, then force the female leg of the upper panel down onto the female leg of the bottom panel. Install Fastener #1E as shown in the proper sequence. Install clips as outlined in Step 5.

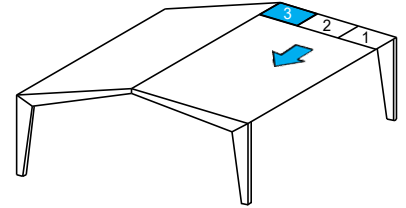
Repeat this endlap procedure as required until ridge is reached.

NOTE:

If you are using 12" BL216® panels. Use Triple Bead Tape Sealant at endlaps.

INSTALLATION SEQUENCE

STEP 7



RIDGE

At the ridge, the panel should extend 7" past the web of the peak purlin.

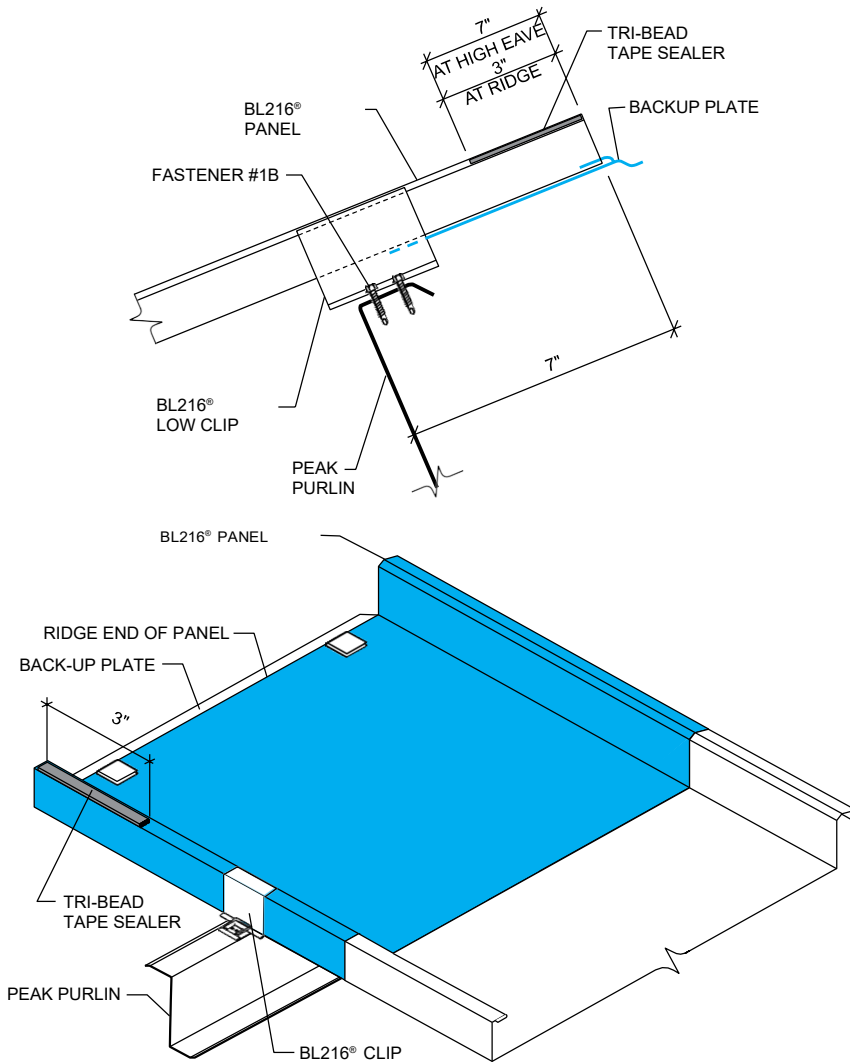
At the ridge install a back-up plate as outlined in Step 6.

Install clips as outlined in Step 5.

Install a 3" piece of Tri-Bead tape sealer at ridge conditions or 7" piece of Tri-Bead tape sealer at high eave conditions along the length of the male leg beginning at the upslope end of the panel and extending downslope. Install a second piece of Tri-Bead tape sealer along the underside of the male leg beginning at the upslope end and extending downslope.

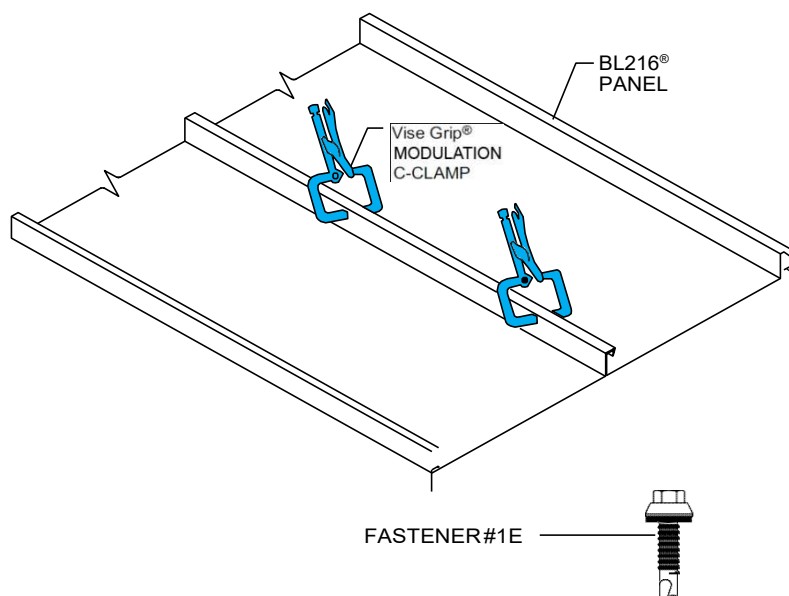
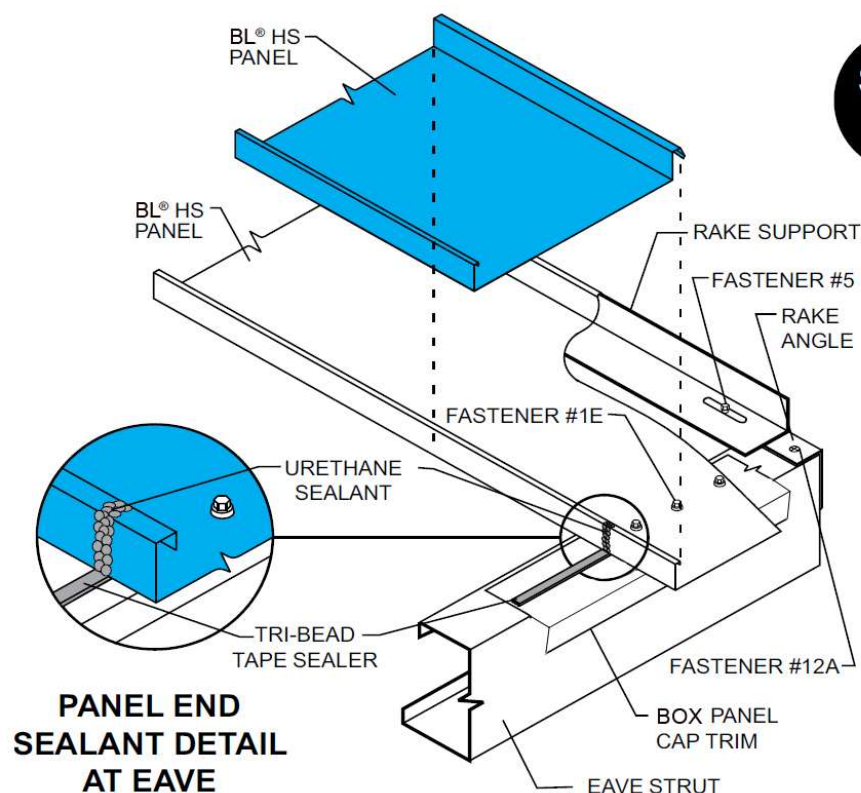
CAUTION

Installing the tape sealer to the male leg at the ridge is important. Without it, water could be driven behind the outside closure by a strong wind.

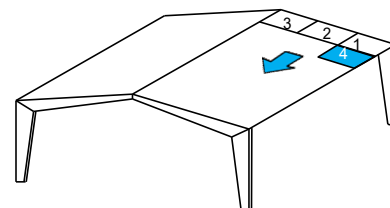


PANEL END SEALANT DETAIL AT RIDGE

INSTALLATION SEQUENCE



**STEP
8**



SUBSEQUENT RUNS EAVE

Apply urethane sealant to the male leg of the first panel directly over the Tri-Bead tape sealer at the eave. This will prevent water infiltration through the end of the panel seam.

Position the next panel with the female leg over the male leg of the previous panel with panel ends flush.

Clamp the panel seam together at both ends. Long panels may require one or more clamps in the middle. This will help hold panel module.

Install fasteners at eave as outlined in Step 4.

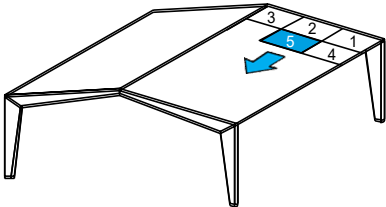
Install clips as outlined in Step 5.

Crimp panel seam at all clip locations with hand crimping tool. Panels should be fully seamed with electric seamer as quickly as possible after a section of the roof is completed.

CAUTION

Panel must be crimped at all clip locations as they are installed to provide temporary wind resistance.

INSTALLATION SEQUENCE



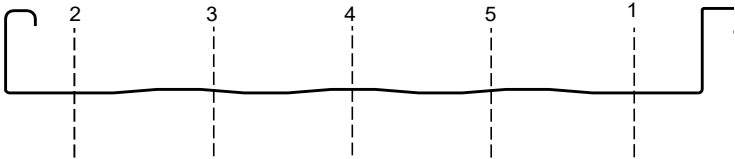
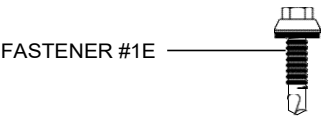
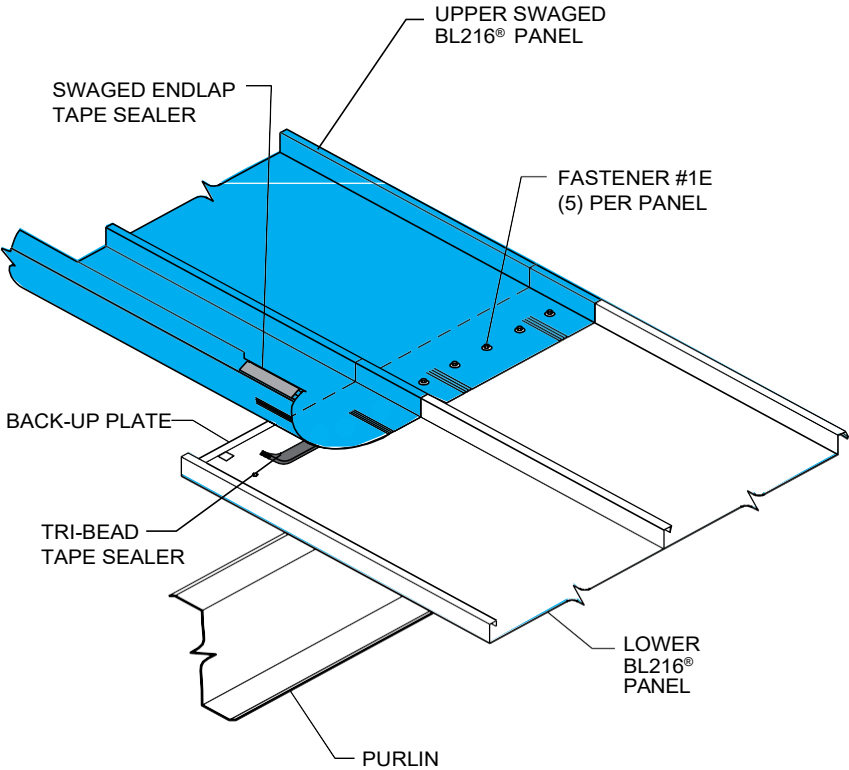
STEP
9

SUBSEQUENT RUNS
ENDLAP

Install endlap panels as outlined in Step 6.

Install clips as described in Step 5.

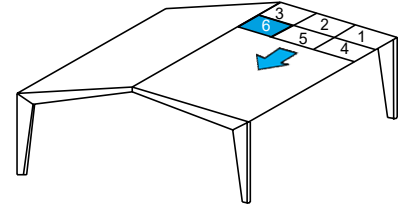
Repeat endlap procedures as required until
ridge is reached.



FASTENER SEQUENCE

INSTALLATION SEQUENCE

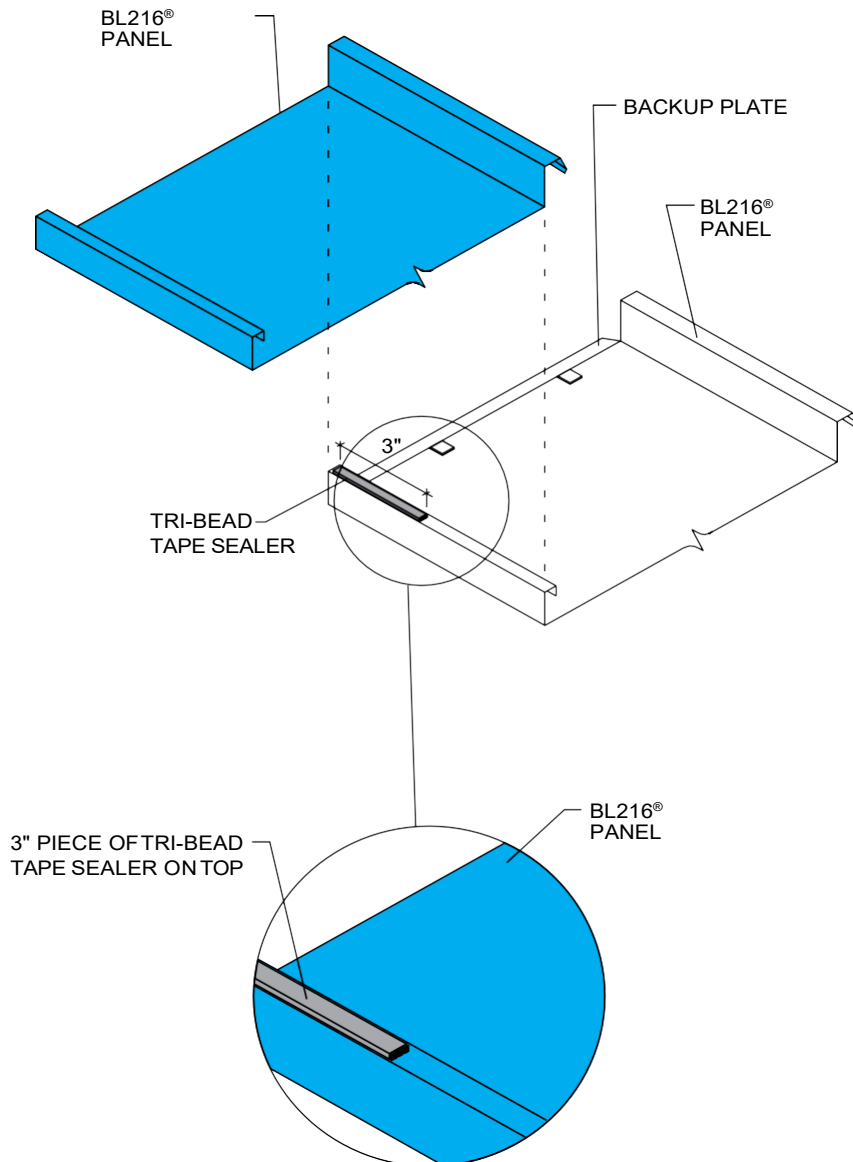
**STEP
10**



SUBSEQUENT RUNS ENDLAP

Install back-up plate and Tri-Bead tape sealer as outlined in Step 6 and Step 7.

Install clips as described in Step 5.

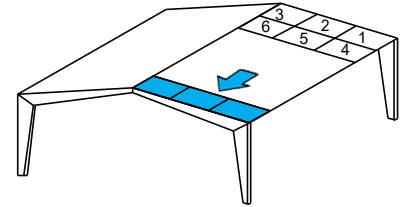


CAUTION

Installing the tape sealer to the male leg at the ridge is important. Without it, water could be driven behind the outside closure by a strong wind.

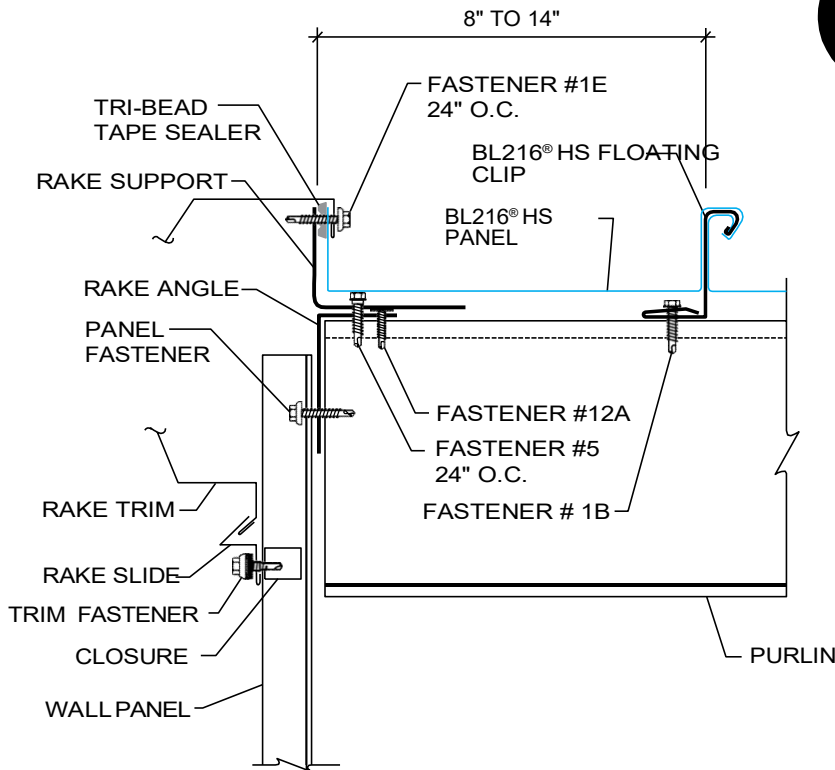
INSTALLATION SEQUENCE

STEP 11



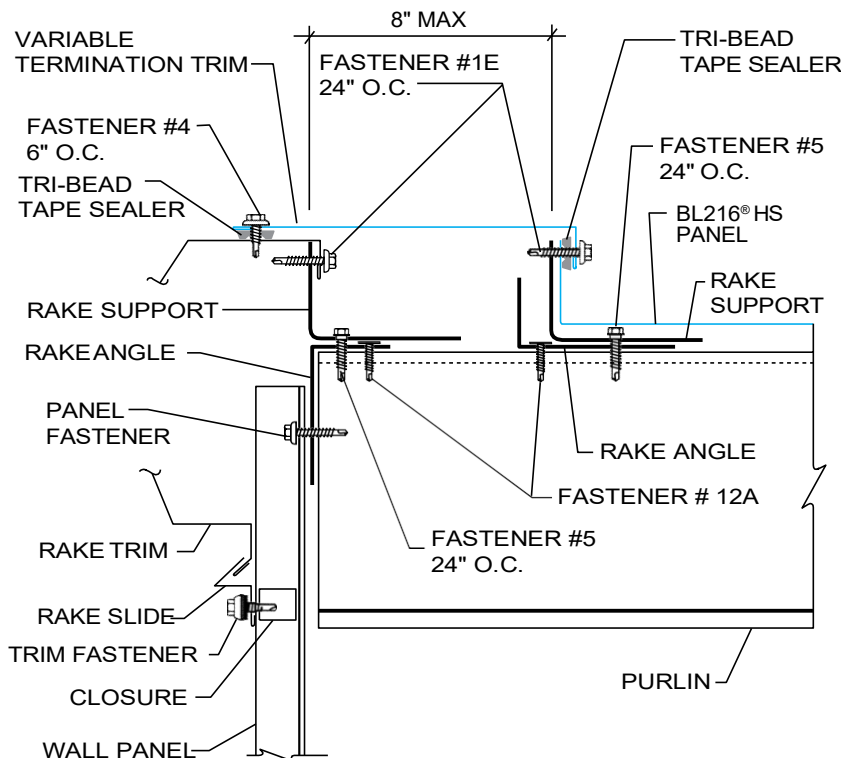
LAST PANEL RUN

Install rake support at the finishing end of the roof as outlined in Step 1.



FINISHING DIMENSION RUN OF 8" TO 14"

Field cut and bend a 2" tall vertical leg on the panels in the last run of roof. The vertical leg must be tight to the rake support angle. Secure the vertical leg to the rake support angle with clamps or temporary fasteners. At the endlap and ridge, a partial back-up plate must be cut.



FINISHING DIMENSION RUN OF LESS THAN 8"

If the width of the last panel run is 8" or less, a second run of rake support angle must be installed for attachment of the vertical leg of the panel. A variable termination trim will be required to seal the gap between the vertical leg of the panel and the rake trim.

The male leg of the panel and the termination trim must be field cut to fit the condition.

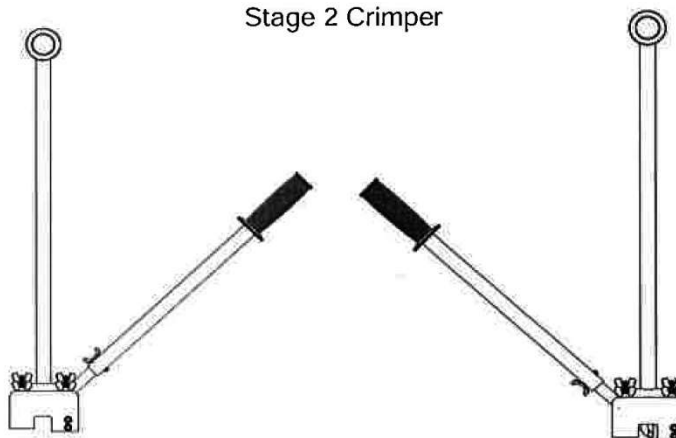
INSTALLATION SEQUENCE

STEP 12

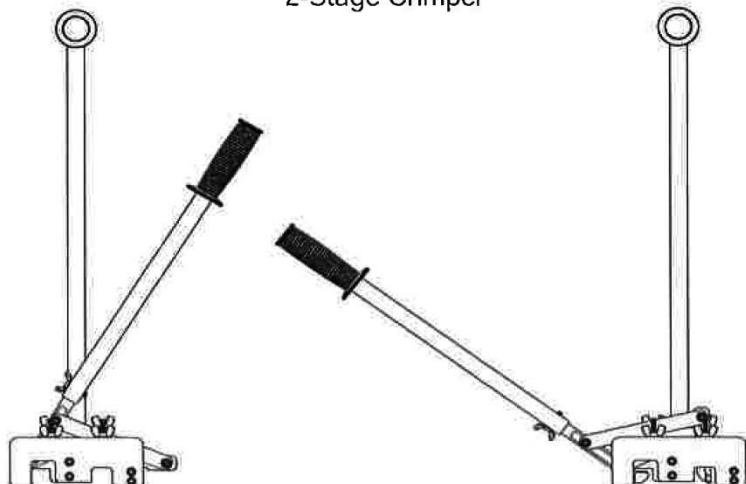
Stage 1 Crimper



Stage 2 Crimper



2-Stage Crimper



Stage 1 does 90° bend. Stage 2 does 180° bend.

SEAMING OPERATION

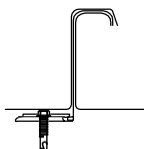
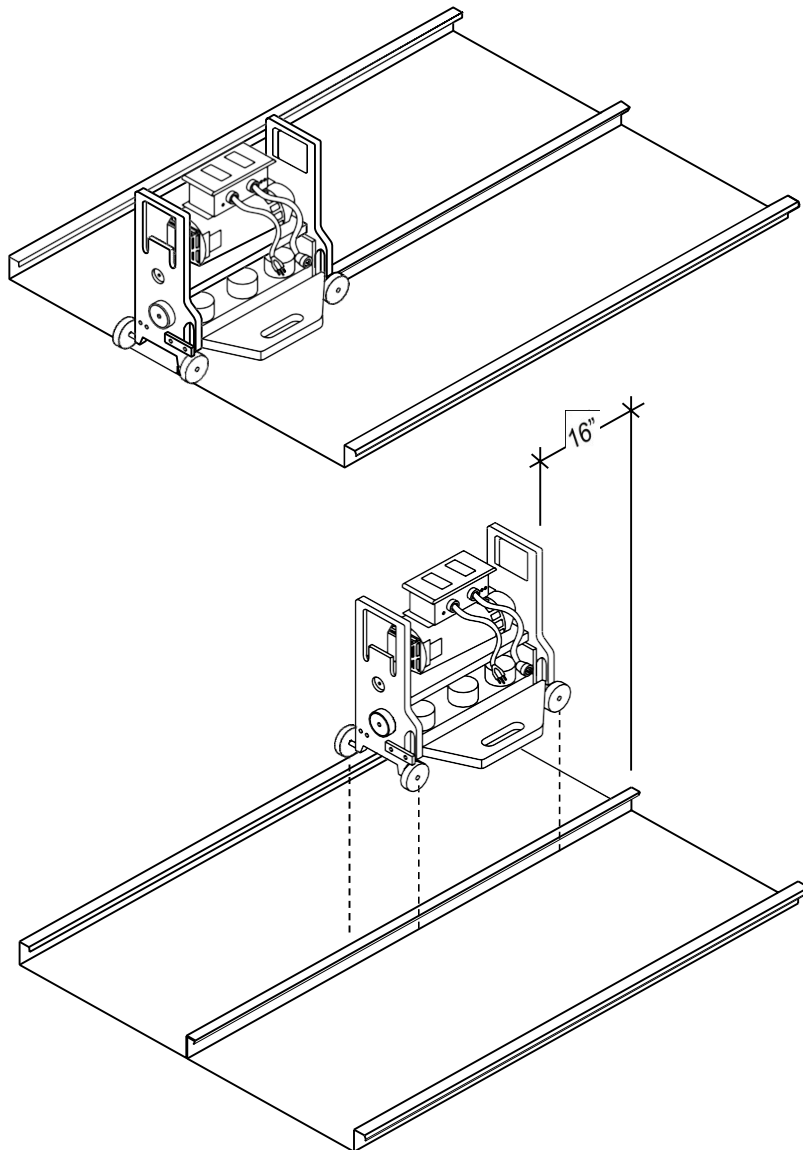
As panels are installed, hand seam at each clip with hand crimper. Panels should be completely seamed with electric seamer as soon as possible.

Place crimper on panel in the proper stage position. Pull handle down until it stops. If difficulty is encountered, check to make sure seam. **Do not stamp or force handle past stopping point.**

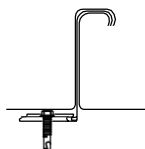
Once the panel is crimped, return the crimping arm to the up position and remove tool from seam..

INSTALLATION SEQUENCE

**STEP
12
CONT.**



PANEL PROFILE
BEFORE SEAMING



PANEL PROFILE
AFTER SEAMING

SEAMING OPERATON (Continued)

The electric seamer will run upslope and downslope and is controlled by a BL-directional switch. The seamer will form the seam in either direction. When the panels are installed from right to left forward is upslope and when the panels are installed left to right forward is downslope. An orientation plate on the seamer indicates forward and reverse.

When the roof has endlaps, the panels will always be installed right to left.

The remote switch is designed to stop the seamer OK button is in the neutral position

On lower sloped roofs walking with the seamer is recommended.

On steep sloped roofs (6:12 and greater) a 10-gauge extension cord (not by Building Manufacturer) may be installed between the remote switch and the seamer. Seaming can then be accomplished by starting the seamer at the eave from a safety lift. When using this method the seam will be formed upslope and then the seamer will be reversed down the seam to the eave, removed, and placed on the next seam. During panel installation hand crimp the end of the panels 12" downslope from the ridge or high side of the roof. Stop the seamer at this point to prevent the seamer from running into the flashing or running off the roof. Finish remainder of seam with the hand crimper.

To begin seaming, set the seamer on the seam with the locking arm up and to the open side of the seam. The wheels should be even with the edge of the panel. Look handles into the engaged position and turn the seamer on.

CAUTION

- Seamer operation should be closely supervised at all times.
- A safety line should be attached to the seamer.
- Be aware of which direction the seamer will move before engaging the switch.
- Do not entangle the electrical cords in the seamer tooling while it is in operation. This could cause serious injury or death to the operator and severely damage the seamer.
- Electrical cords should be 10-gauge to provide power to the seamer and never be over 200 feet from the electrical source.
- The seamer will move approximately 6 to 8 inches after the hand switch is released.
- Bring seamer to a complete stop before changing direction.

CAUTION

The use of any field seaming machine other than that provided by the manufacturer may damage the panels, void all warranties and will void all engineering data.

INSTALLATION SEQUENCE

STEP 13

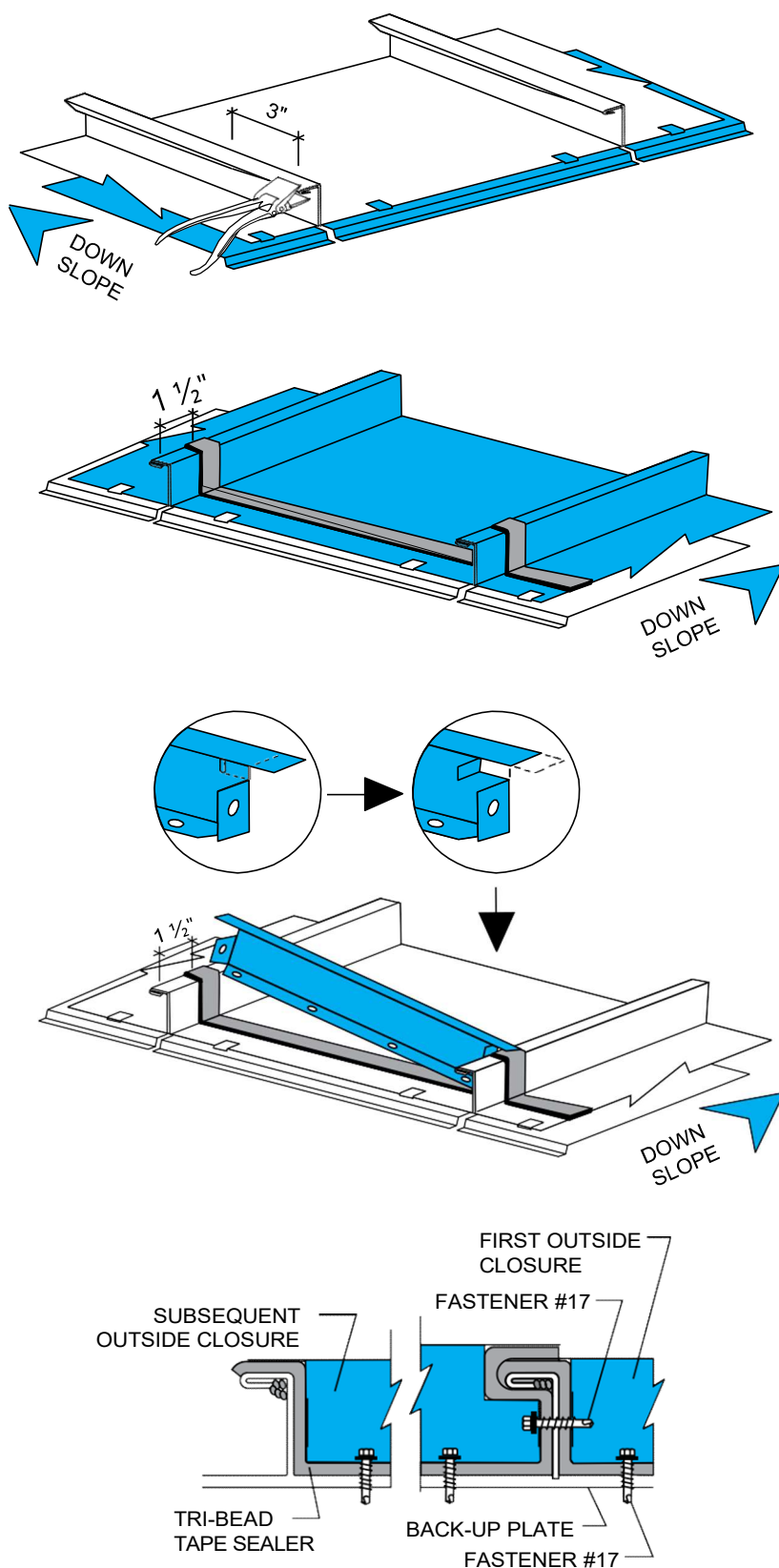
OUTSIDE CLOSURE INSTALLATION

Panels must be hand folded flat (90°) for 3" with a hand tool to allow the outside closure to be installed. Place Tri-Bead tape sealer across full width of panels, including under panel seams at ridge. Center of tape sealer should be 1½" from end of panels.

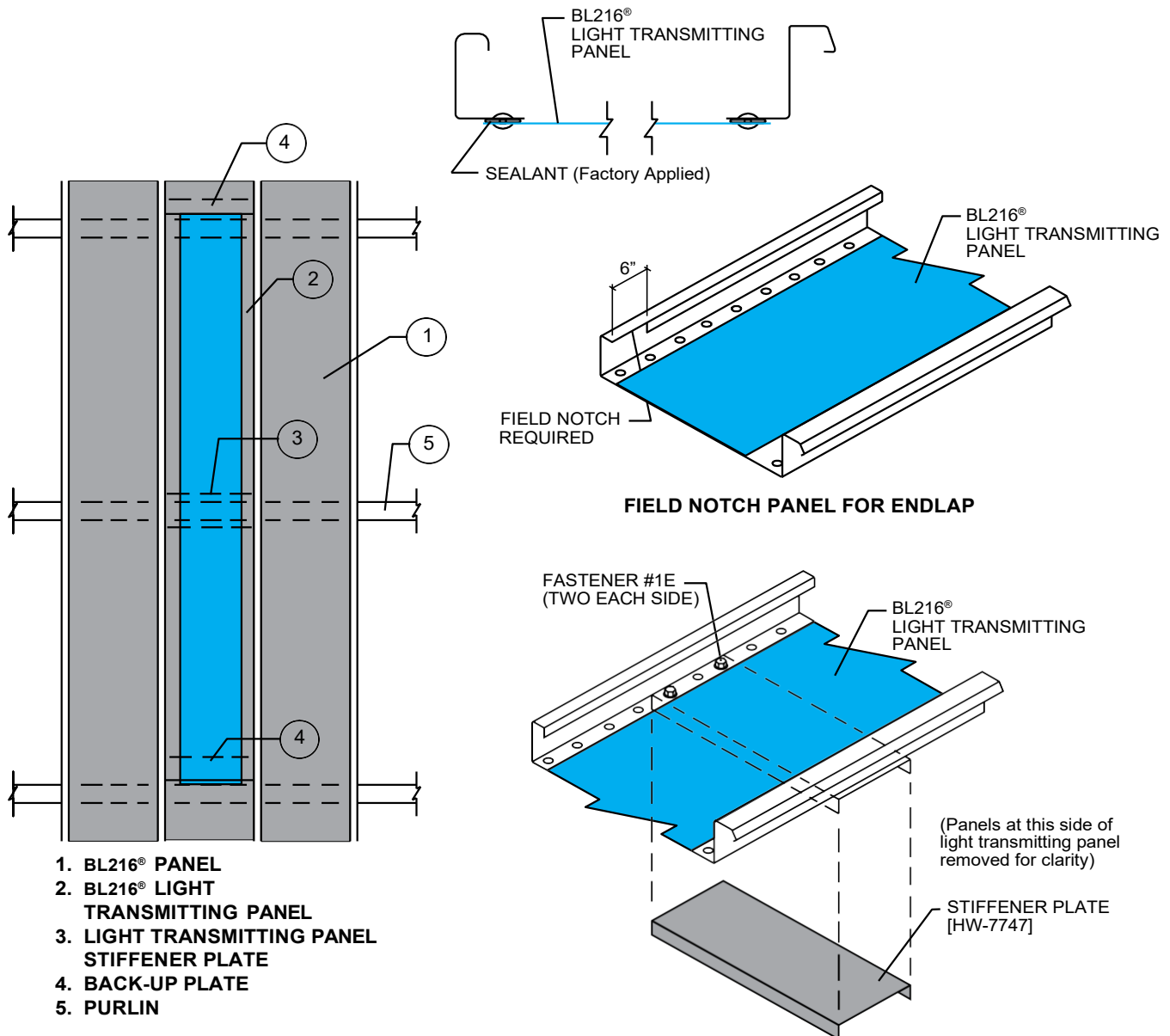
Field cut the end of the outside closure that fits to the open side of the panel seam. Notch and bend the vertical leg of the closure above the end tab back to the dimple formed into the closure. It is important that the closures fit tight to the panel seams to prevent the need for excess urethane sealant at this location.

Install outside closures by rotating the end cut for the panel seam into place first. Then rotate the other end of the outside closure into place. The vertical leg of the outside closure should be 2" from the upslope end of the panel. Attach the outside closure to the panel with Fastener #1E at each prepunched hole in the closure. Before installing the next outside closure, install a piece of Tri-Bead tape sealer onto the top flange of the outside closure previously installed. This is to prevent water being blown between the outside closures where the top flanges overlap. After all closures are in place, install Tri-Bead tape sealer across the top flange.

Use urethane sealant to fill any voids around the panel seams on the upslope side of the outside closures.



SPECIAL ERECTION TECHNIQUES



NOTES:

1. Maximum width of purlin flange to be 3½".
2. Stiffener plate is to be field installed on bottom side of light transmitting panel over mid-purlin.
3. Light transmitting panel rivets that obstruct stiffener plate must be drilled out and replaced with Fastener #1E. Minimum two fasteners per side.
4. Stiffener plate must be centered exactly over mid-purlin so that thermal movement of the system is not restrained by the purlin.
5. Endlaps created by the use of light transmitting panels require roof erection to proceed from right to left as viewed from the eave looking toward the ridge.

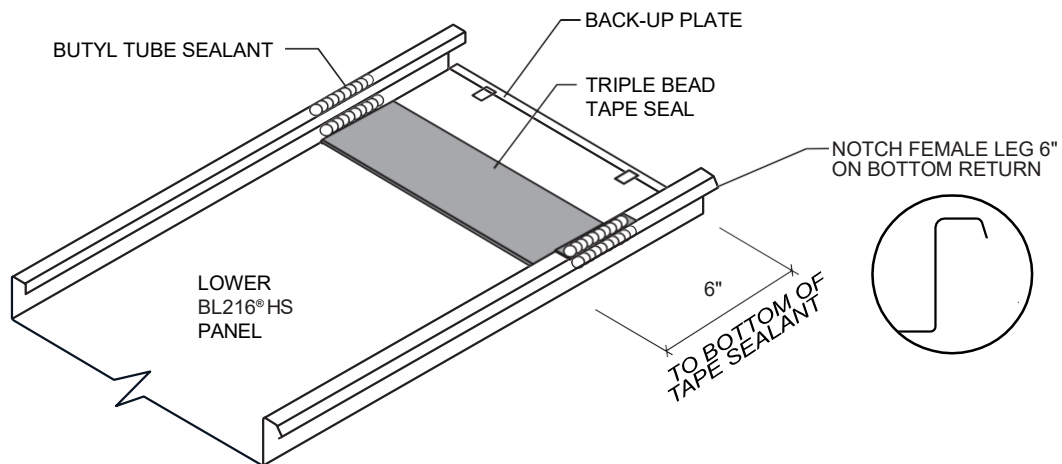
WARNING

It is the user's responsibility to ensure that the installation and use of all light transmitting panels comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding all light transmitting panels with screens, fixed standard railings, or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

RIVETED RAIL LTP INSTALLATION

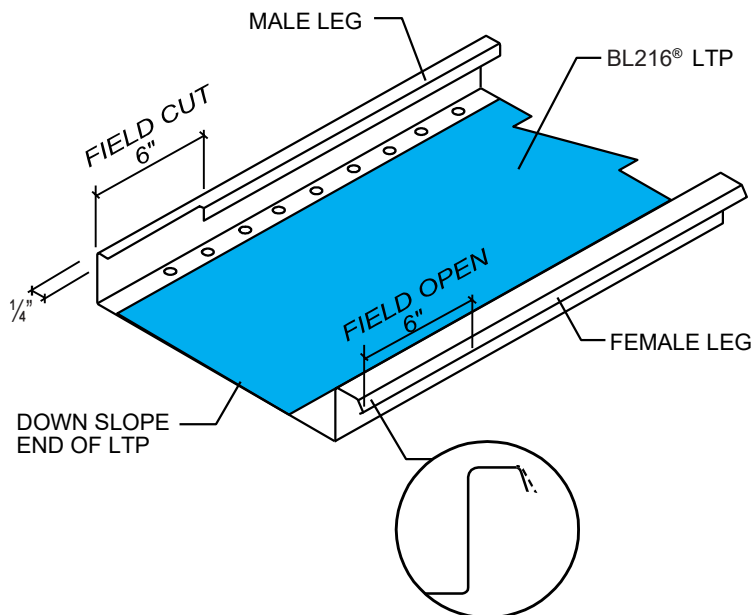
STEP 1



LOWER BL216 PANEL

1. Install Back-up plate on lower panel.
2. Install Triple Bead Tape as shown on lower panel.
3. Install Butyl Sealant as shown up the vertical legs and over the male and female seam.

STEP 2



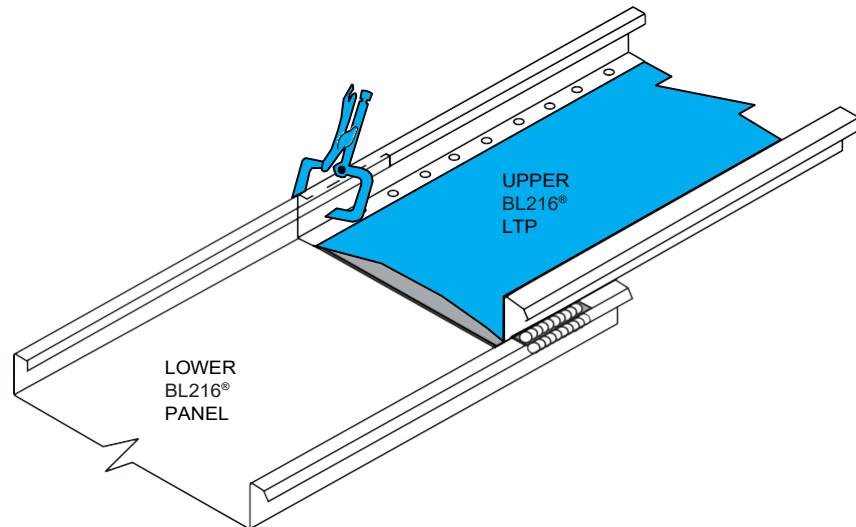
DOWN SLOPE END OF LTP

1. Field cut male leg 6" as shown.
2. Field open female leg 6" to allow panel lap to engage.

SPECIAL ERECTION TECHNIQUES

RIVETED RAIL LTP INSTALLATION (cont'd.)

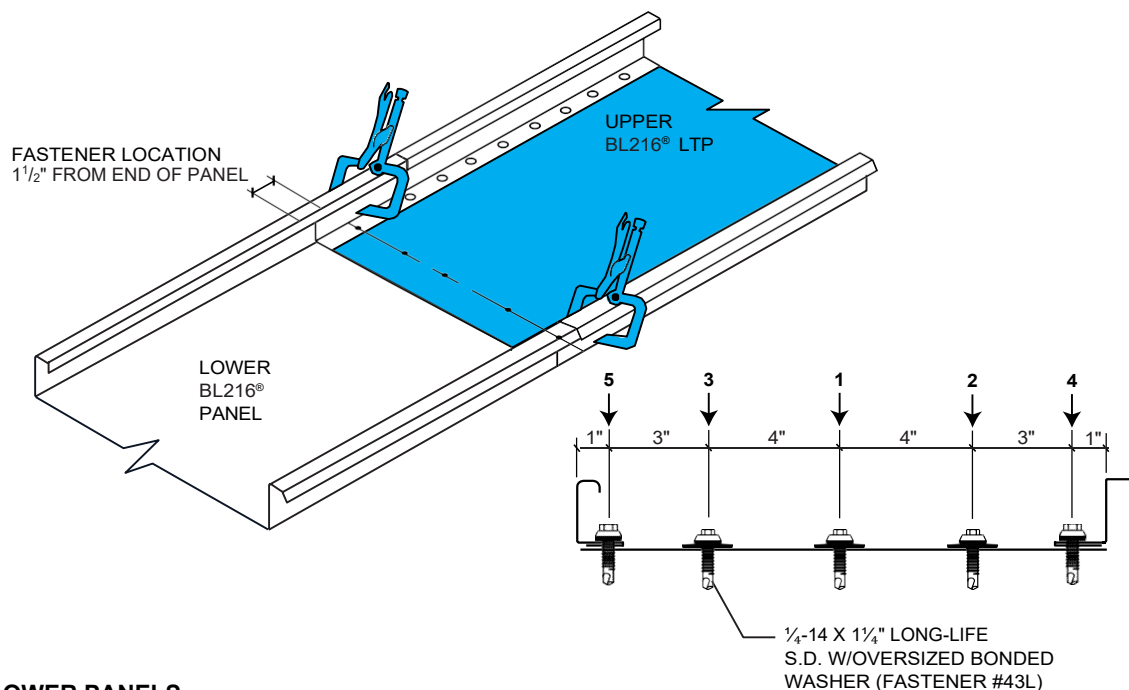
STEP 3



UPPER AND LOWER PANELS

1. C-clamp both vertical male legs together prior to rotating upper panel into place.
2. Lift LTP up slightly in center of panel to help get male and female legs to nest properly.

STEP 4



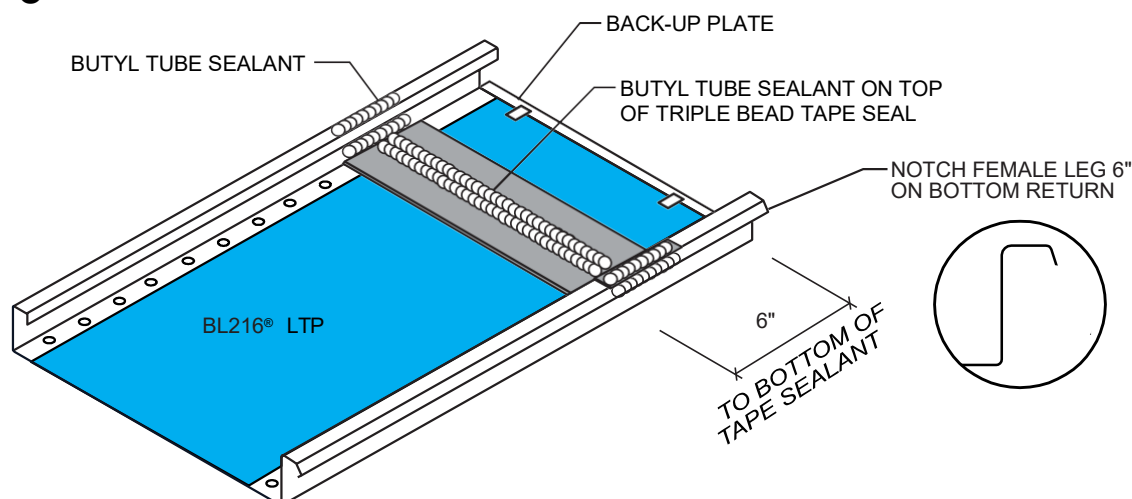
UPPER AND LOWER PANELS

1. C-clamp both female vertical legs together.
2. Install 1/4-14 x 1 1/4" long life fasteners (43L) in the sequence shown.

SPECIAL ERECTION TECHNIQUES

RIVETED RAIL LTP INSTALLATION (cont'd.)

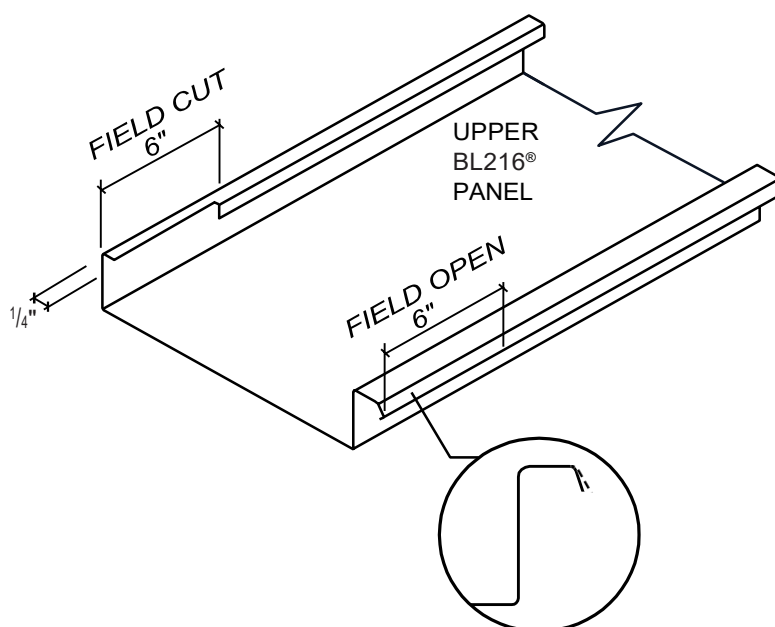
STEP 5



UPSLOPE END OF LTP

1. Install Back-up plate on LTP panel.
2. Install Triple Bead Tape as shown on LTP Panel.
3. Install Butyl Sealant as shown up the vertical legs and over the male and female seam.
4. Apply generous bead of butyl sealant on top of triple bead tape sealer.

STEP 6



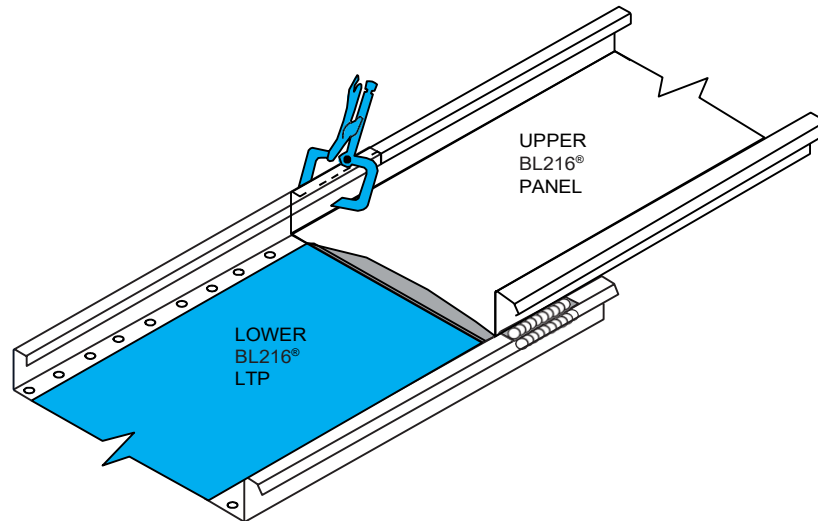
UPPER BL216 PANEL DOWN SLOPE END

1. Field cut male leg 6" as shown.
2. Field open female leg 6" to allow panel lap to engage.

SPECIAL ERECTION TECHNIQUES

RIVETED RAIL LTP INSTALLATION (cont'd.)

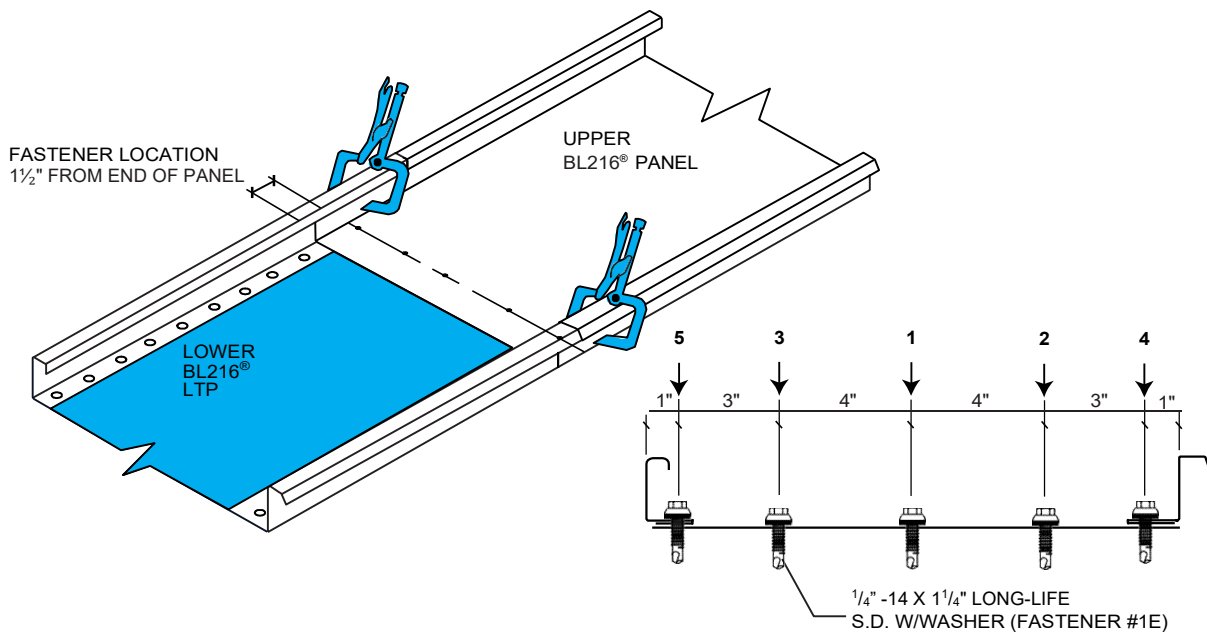
STEP 7



UPPER AND LOWER PANELS

1. C-clamp both vertical male legs together prior to rotating upper panel into place.
2. Lift panel up slightly in center of panel to help get male and female legs to nest properly.

STEP 8

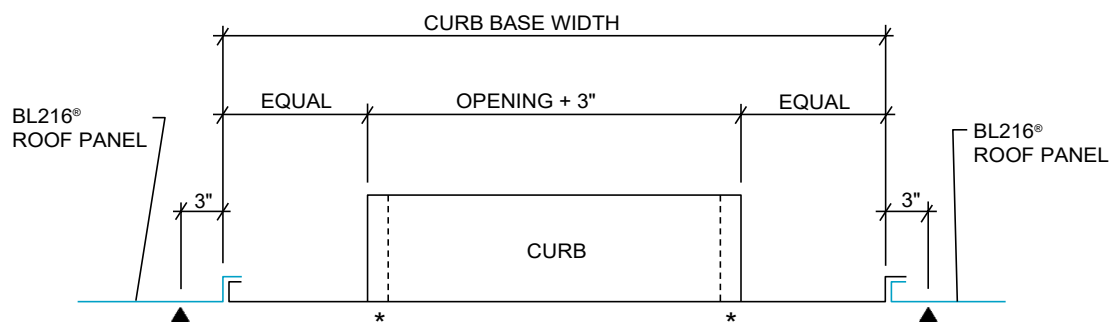
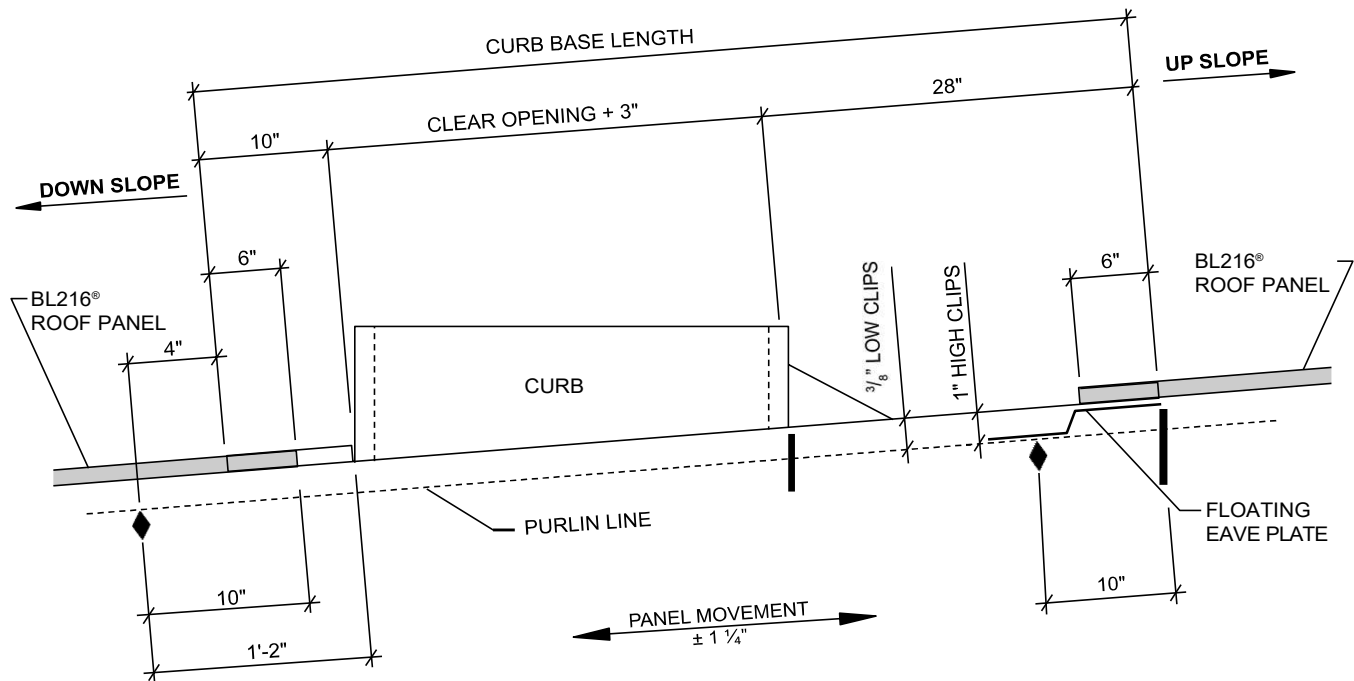


UPPER AND LOWER PANELS

1. C-clamp both female vertical legs together.
2. Install 1/4-14 x 1 1/4" long life fasteners (#1E) in the sequence shown.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION FLOATING ROOF CURB SUPPORT GUIDE



- ◆ INDICATES ROOF PANEL SUPPORTS
- ▲ INDICATES CURB BASE SUPPORTS

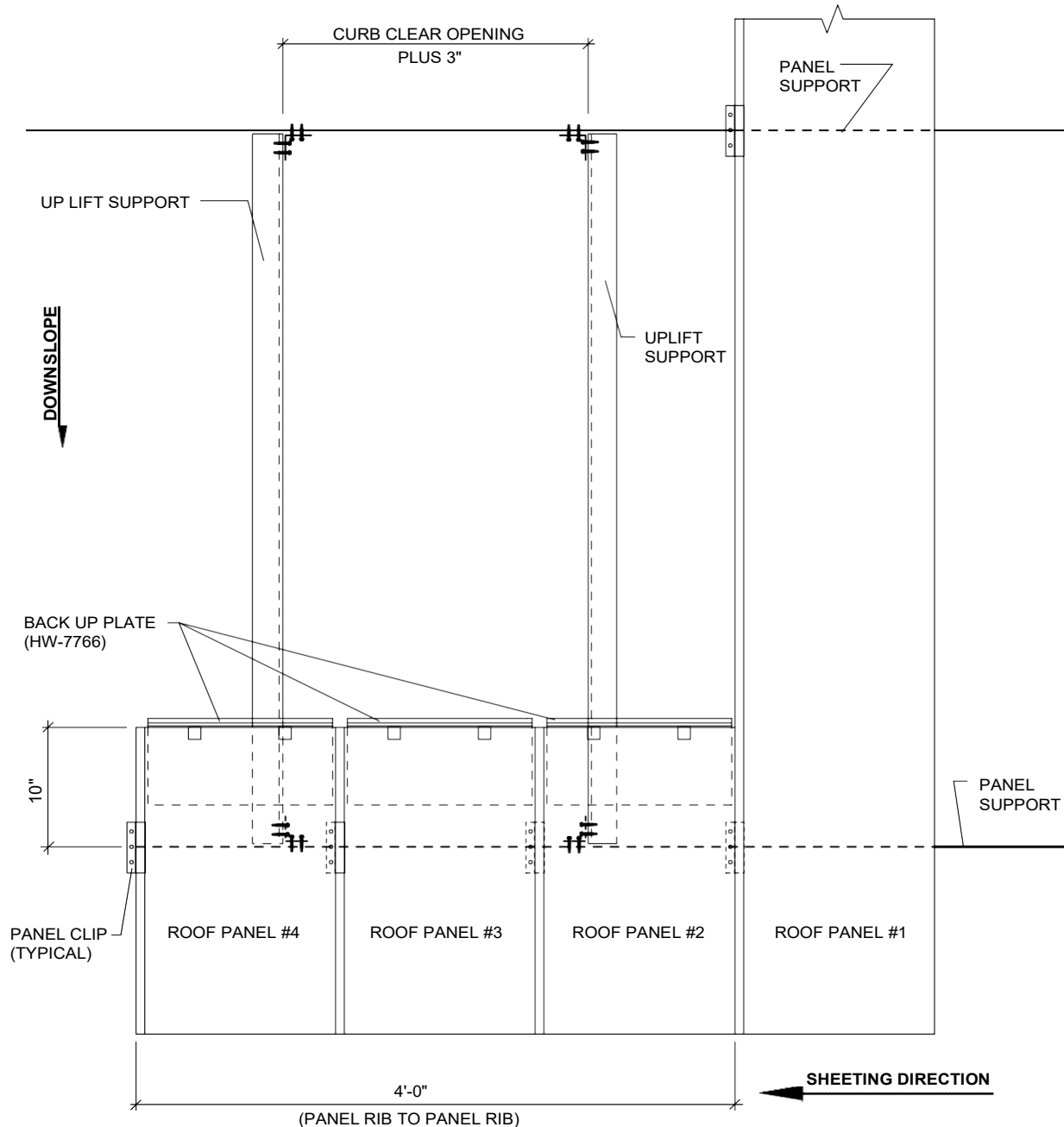
* ADDITIONAL UPLIFT SUPPORTS ARE REQUIRED FOR THE ATTACHMENT OF THE CURB UP LIFT PLATES ONLY.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #1



NOTES:

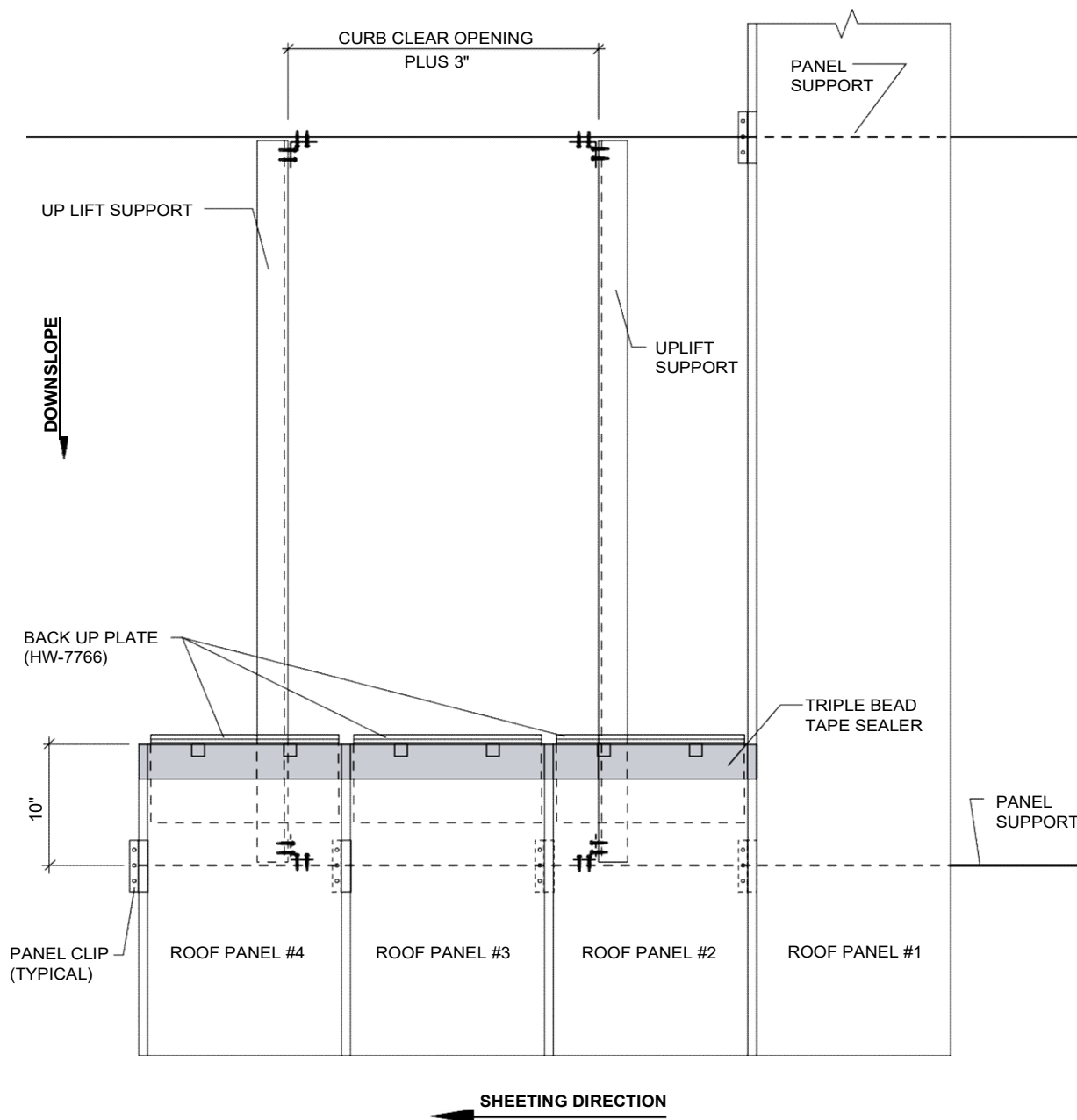
1. Install all lower roof panels to support the curb base.
2. Install back up plates.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #2



NOTES:

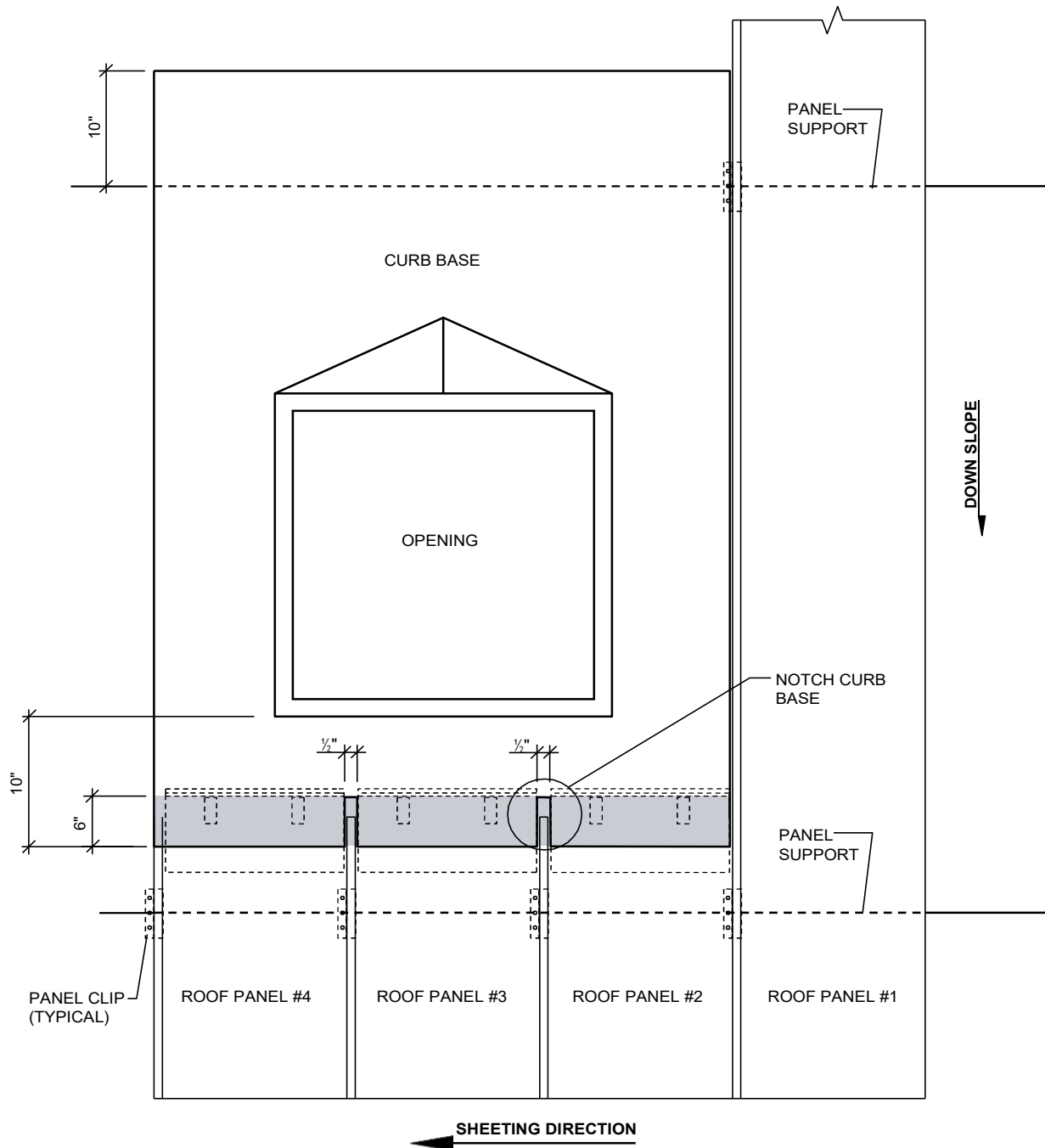
1. Apply Triple Bead tape sealer (HW-502) on roof panels as shown.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #3



NOTES:

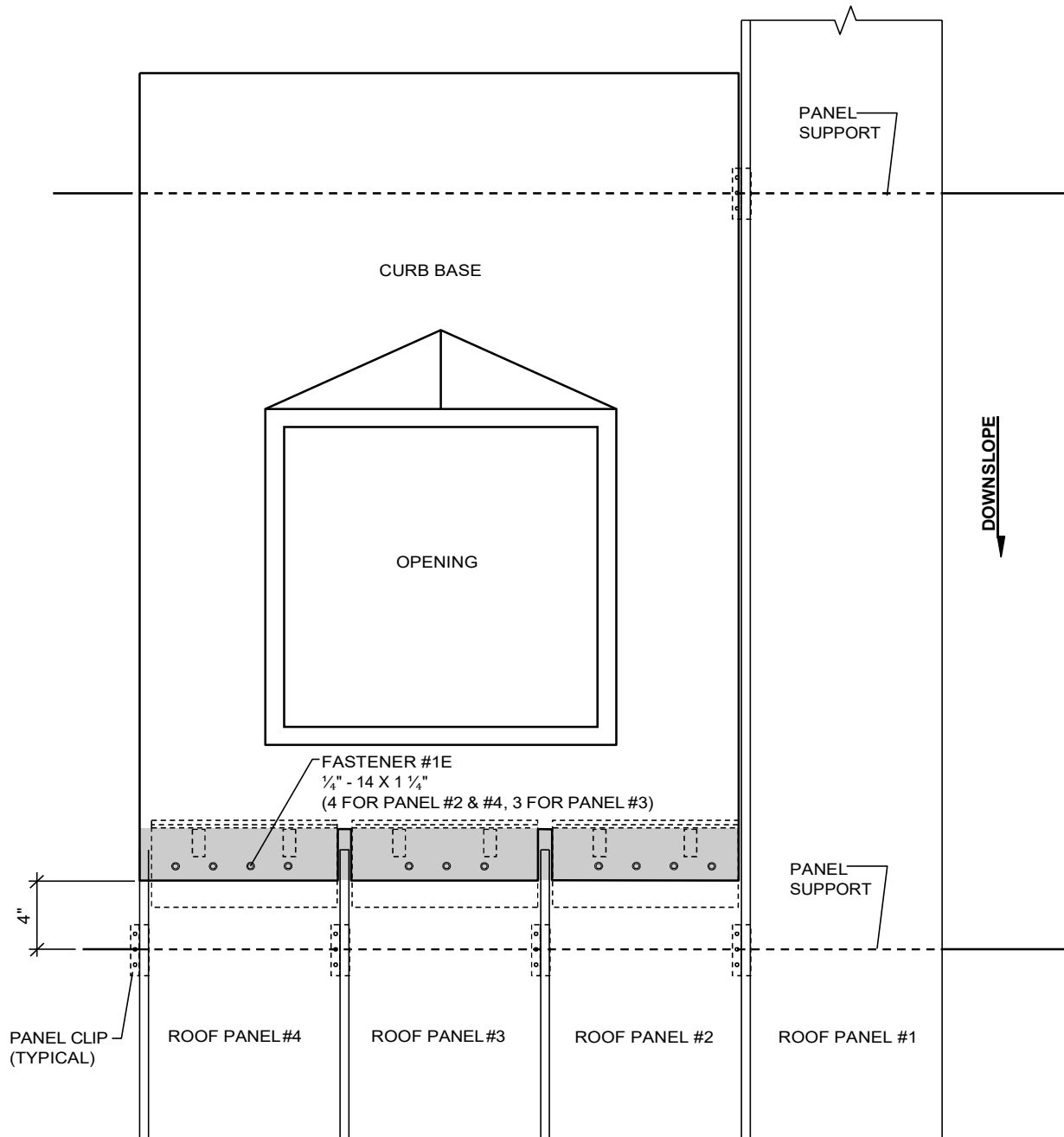
1. For field located Panel Fin Caps, notch Curb Base at all Panel Fins.
2. Install Curb Base on lower roof panels with a 6" End Lap.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #4



NOTES:

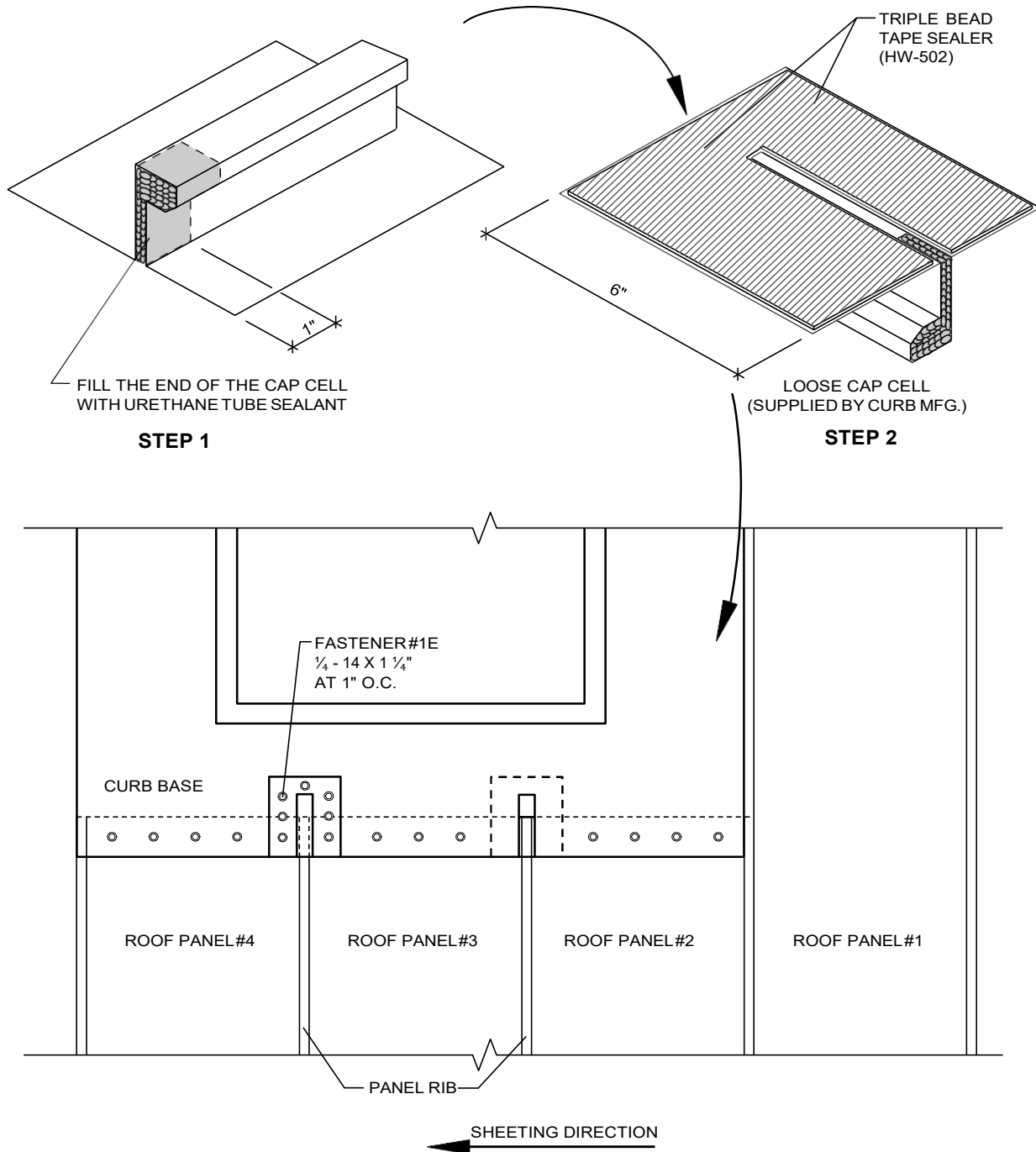
1. Attach the Curb Base to the roof panels.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CAP CELL INSTALLATION



NOTES:

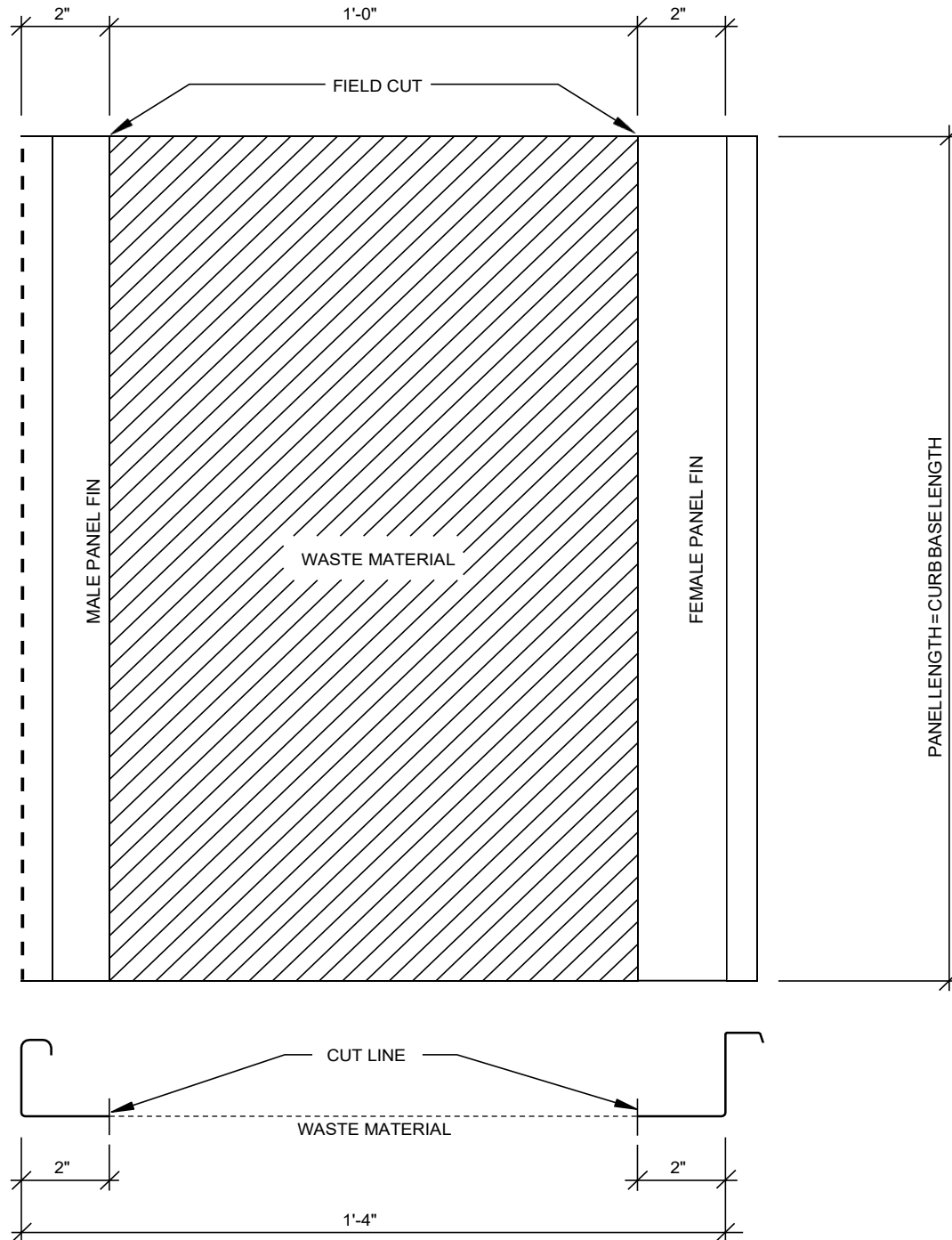
Fill Fin cavity of Cap Cell with Urethane Tube Sealant. Apply Triple Bead tape sealer (HW-502) on the bottom of (2) loose the Cap Cell, install over the Panel Fins and attach with Fastener #1E at 1" O.C.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB PANEL FIN PREPARATION



NOTES:

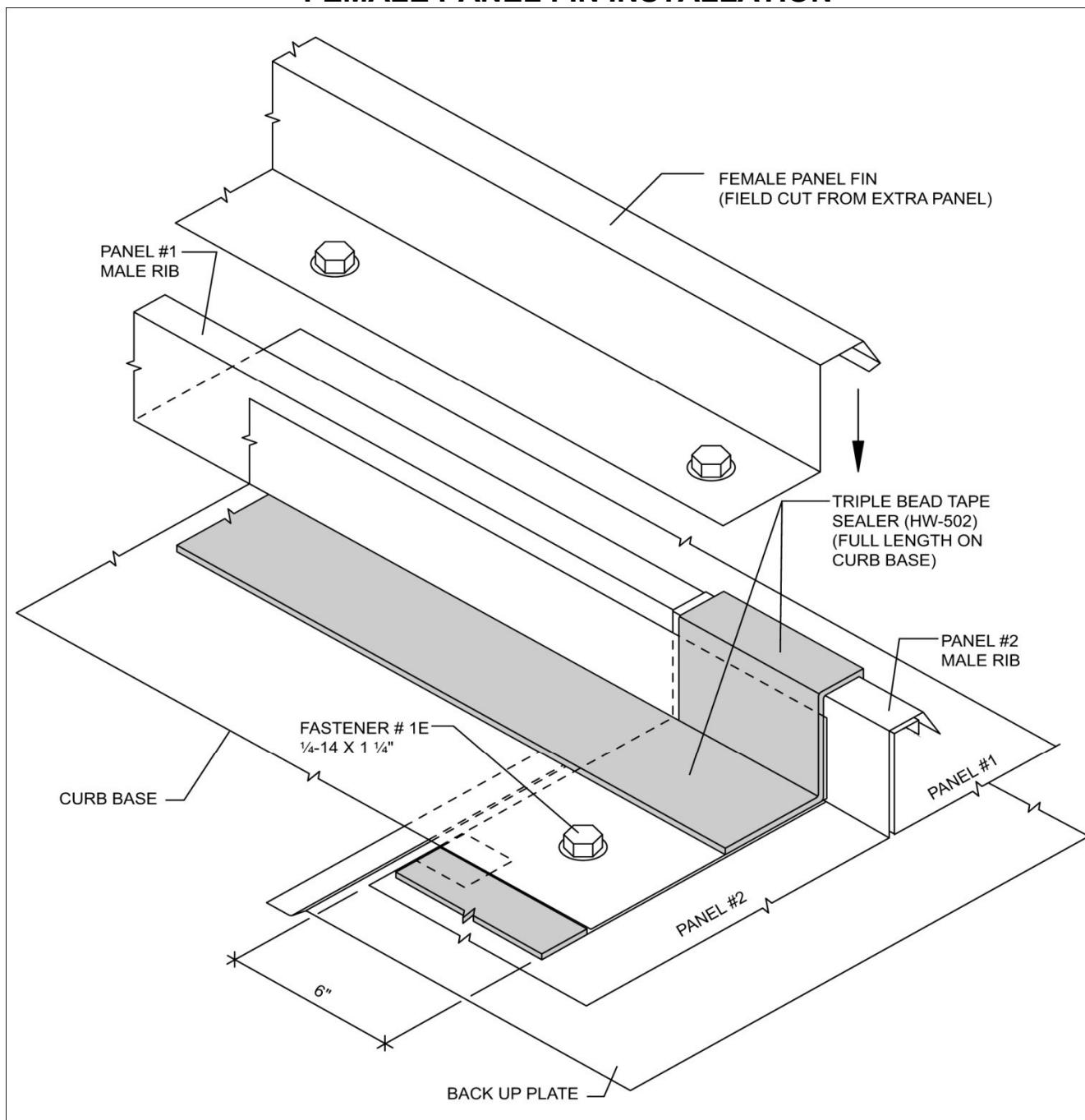
Field cut male and female panel ribs from an extra roof panel supplied by the manufacturer.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION FEMALE PANEL FIN INSTALLATION



NOTES:

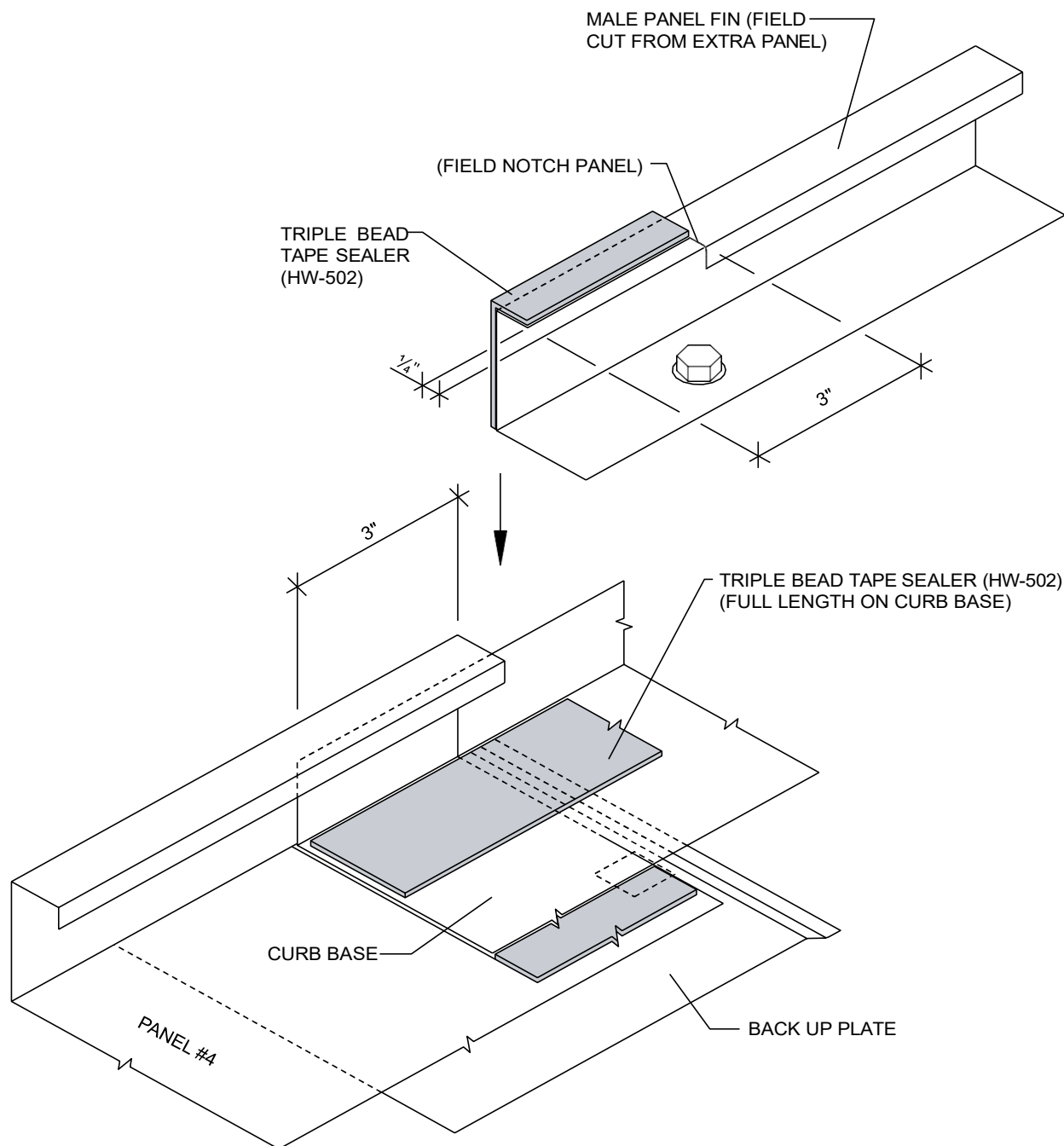
1. Install Triple Bead tape sealer (HW-502) to panel #2 Male Fin, and along the edge of the Curb Base.
2. Install the Female Panel Rib over the tape sealer and attach with Fastener # 1E at 12" O.C.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION MALE PANEL FIN INSTALLATION



NOTES:

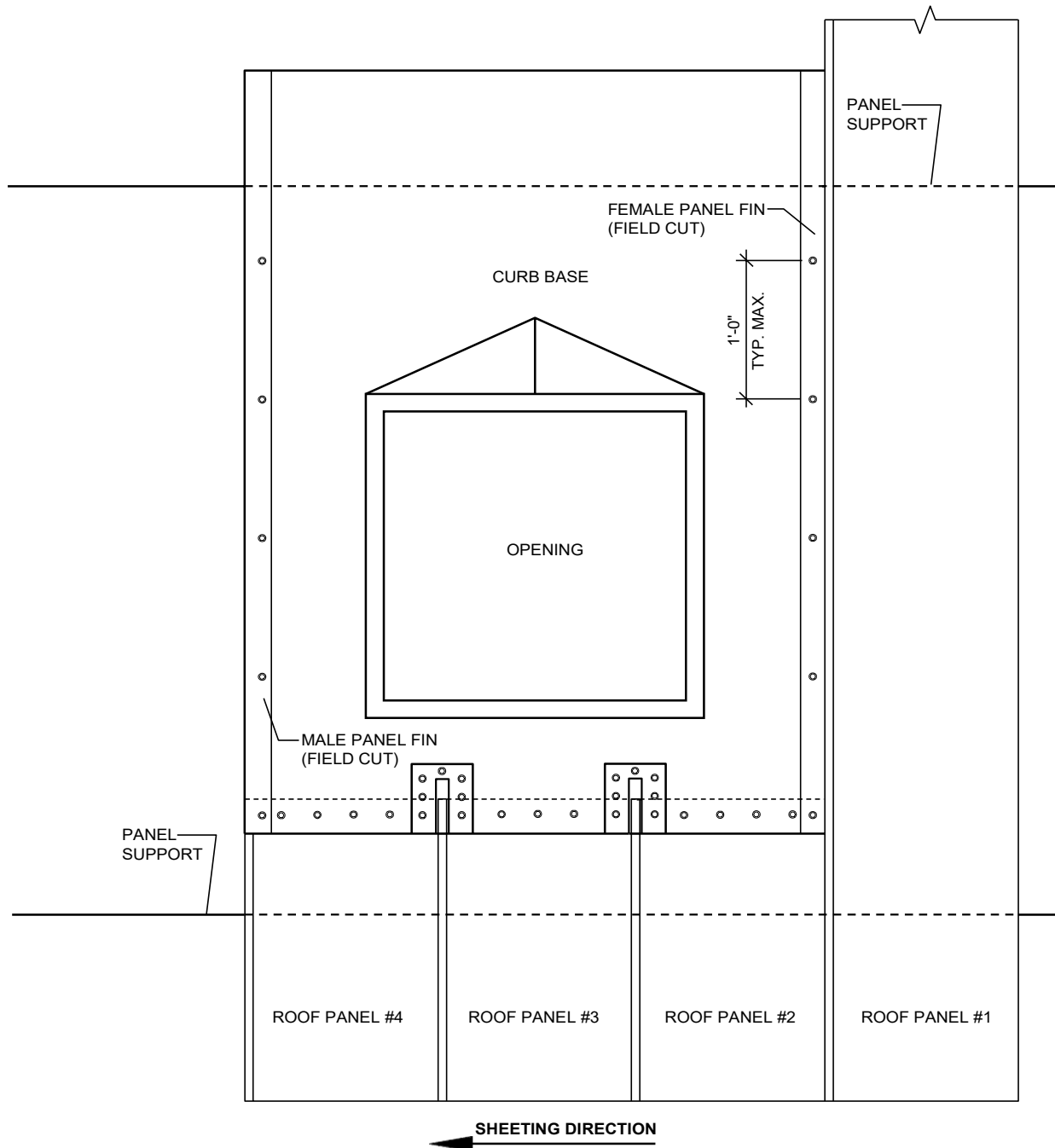
1. Notch the Male Panel Fin. Apply Triple Bead tape sealer (HW-502) to the top and side of the Male Panel Fin.
2. Apply Triple Bead tape sealer on the Curb Base under the Male Panel Fin.
3. Insert the field cut Male Panel Fin on top of the Triple Bead tape sealer.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #5

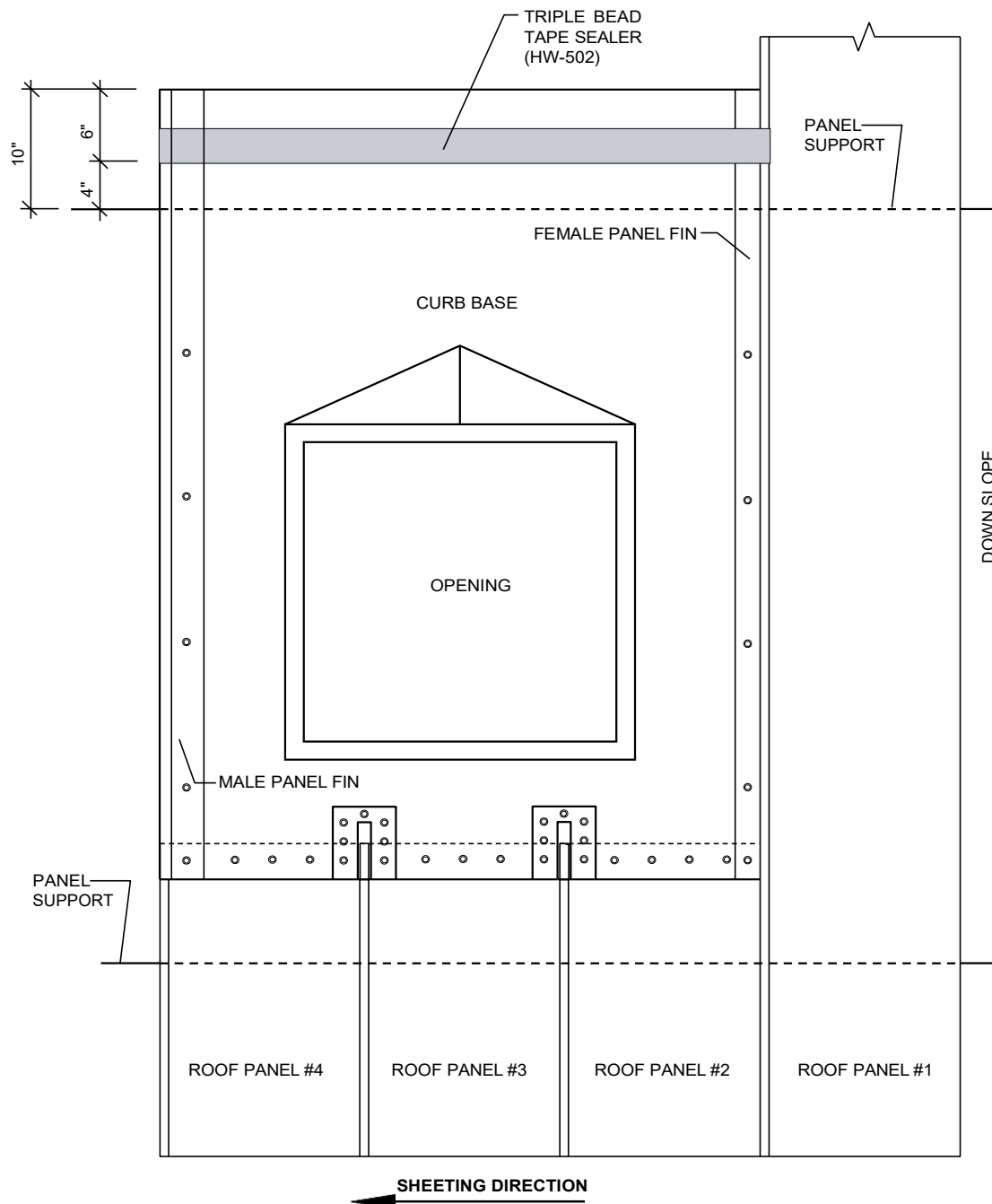


CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #6



NOTES:

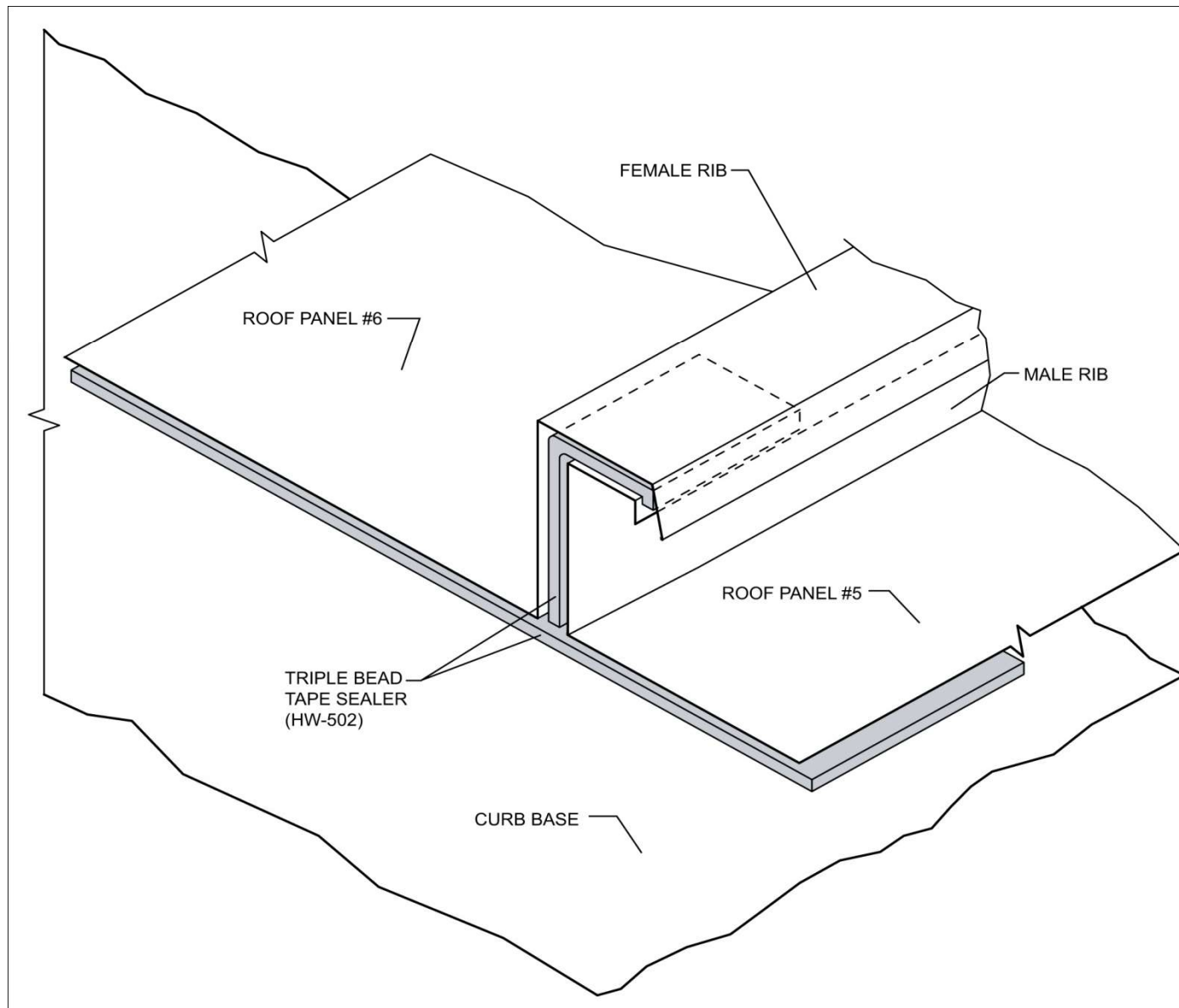
1. Apply Triple Bead tape sealer (HW-502) on Curb Base at the up hill end.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #7



NOTES:

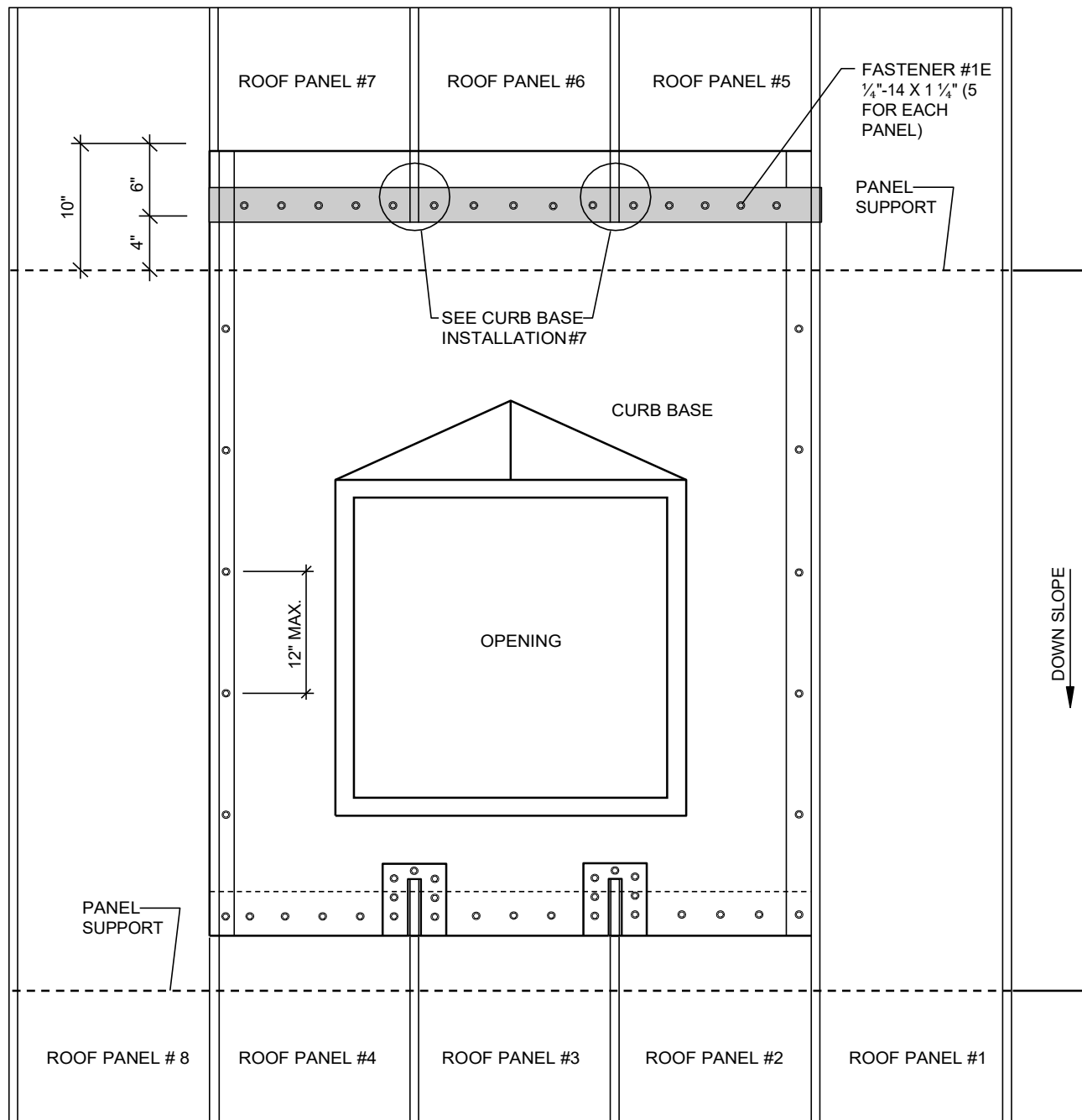
1. Apply Triple Bead tape sealer (HW-502) between the Panel Ribs on Panels #5 and #6 for water seal.

CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION CURB BASE INSTALLATION #8



NOTES:

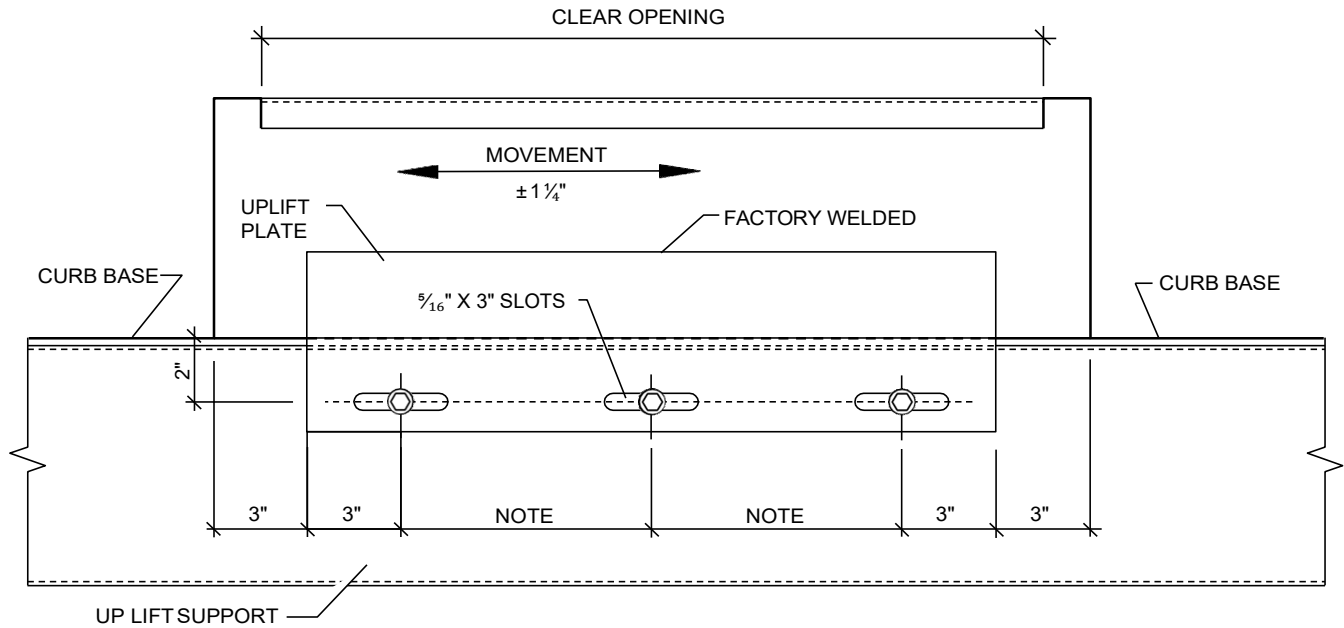
1. Install Roof Panels #5, #6 & #7 to the Curb Base on Top of the tape sealer with Fastener #1E (5 per panel).
2. Install Roof Panel #8.

CAUTION

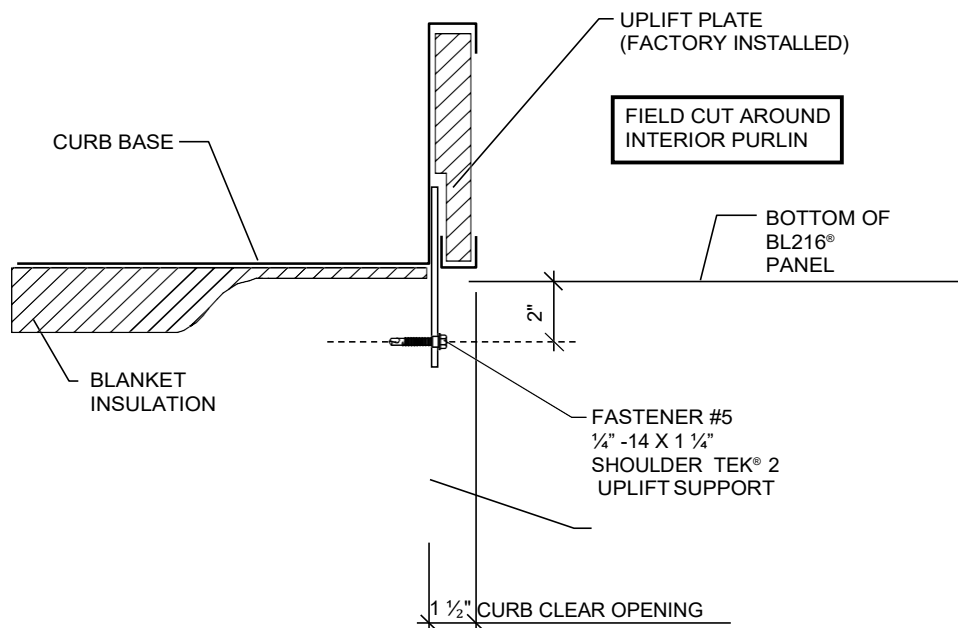
It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION UPLIFT PLATE DETAIL



NOTE: SLOT LOCATION IS DETERMINED BY THE CURB LENGTH, MAXIMUM SPACING IS 12" O.C.

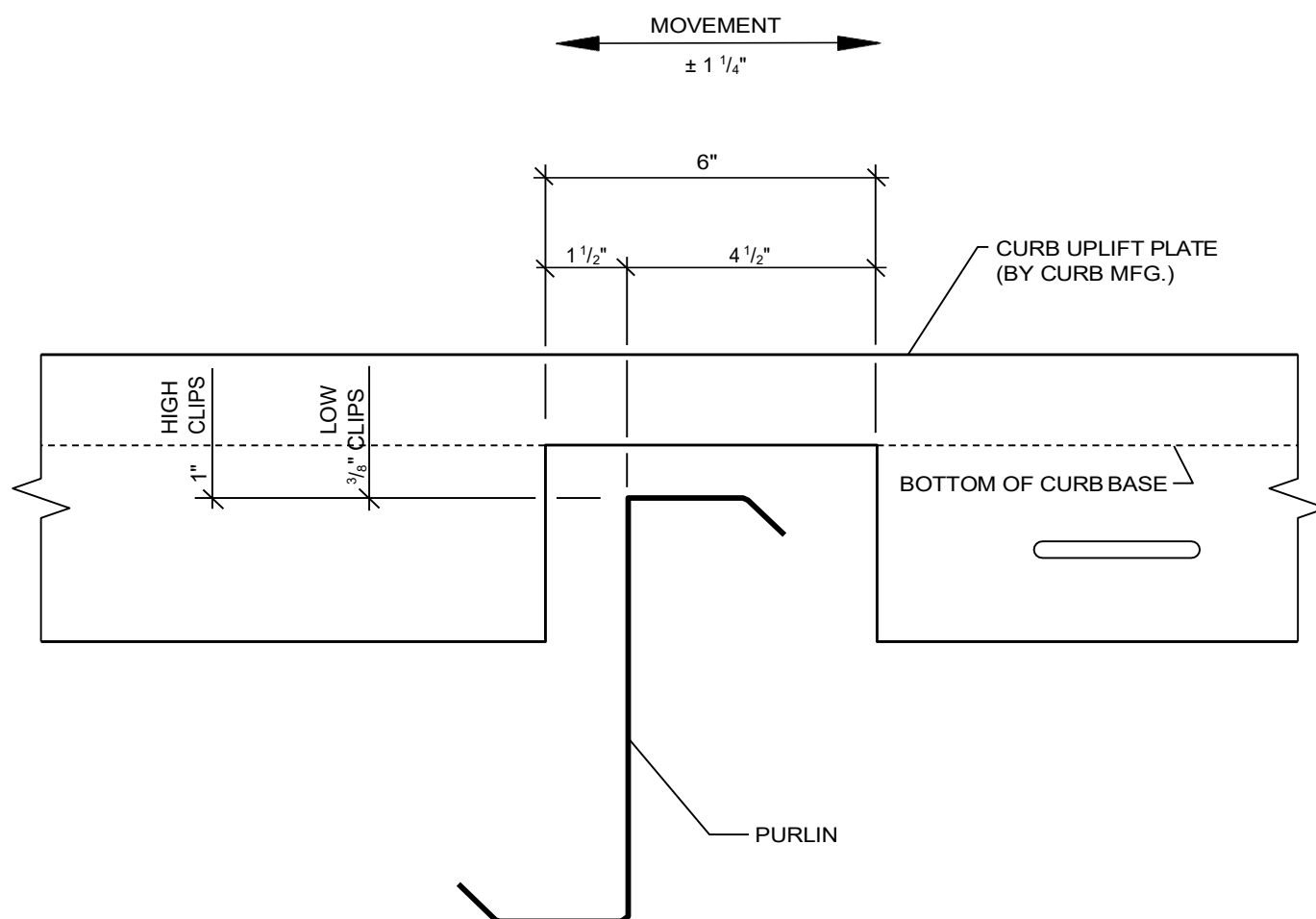


CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION UPLIFT PLATE FIELD NOTCH



UPLIFT PLATE MUST BE FIELD NOTCHED AROUND THE BUILDING PURLIN TO ALLOW FOR PANEL MOVEMENT.

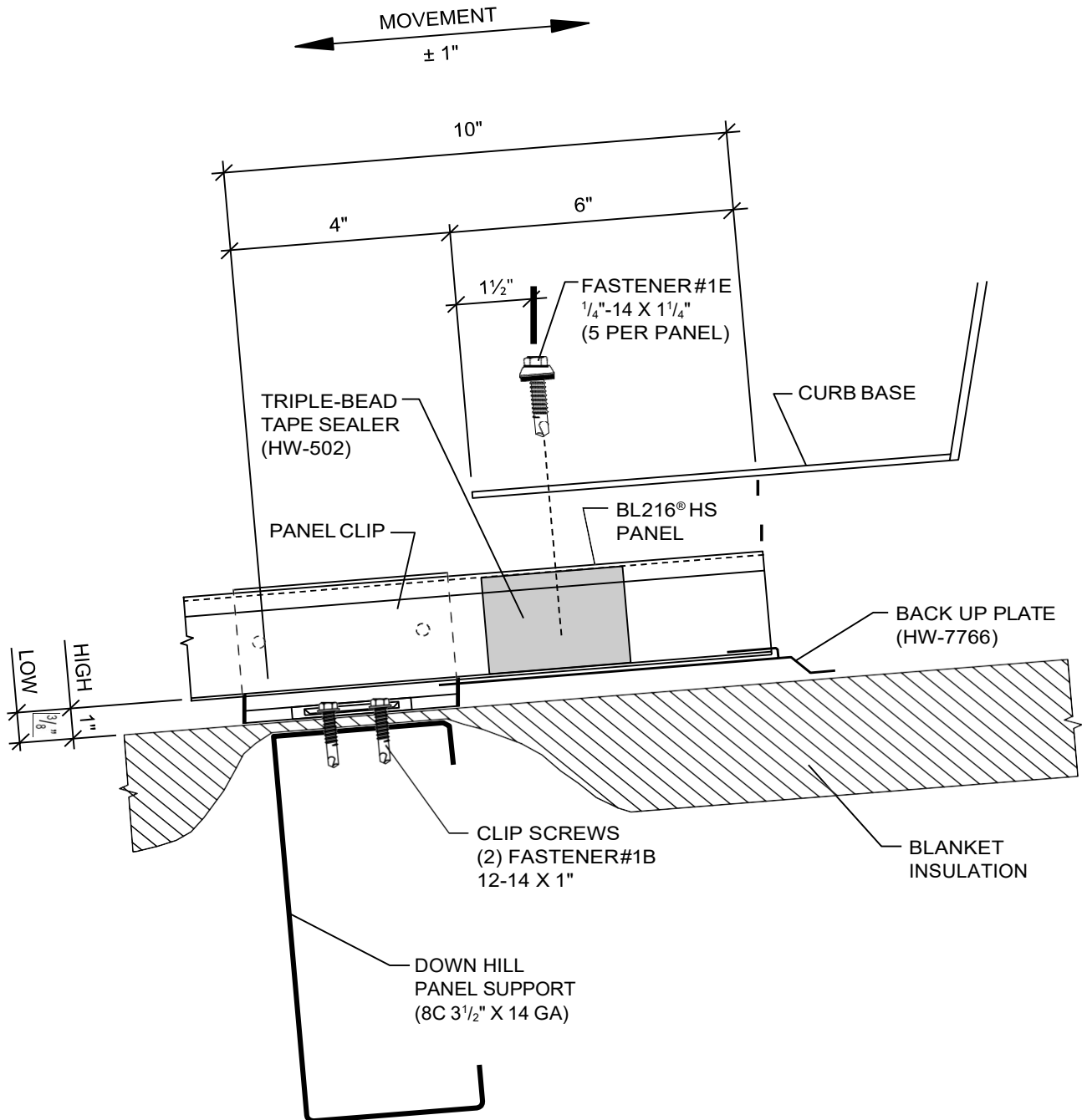
CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION

DOWN SLOPE CURB BASE END LAP

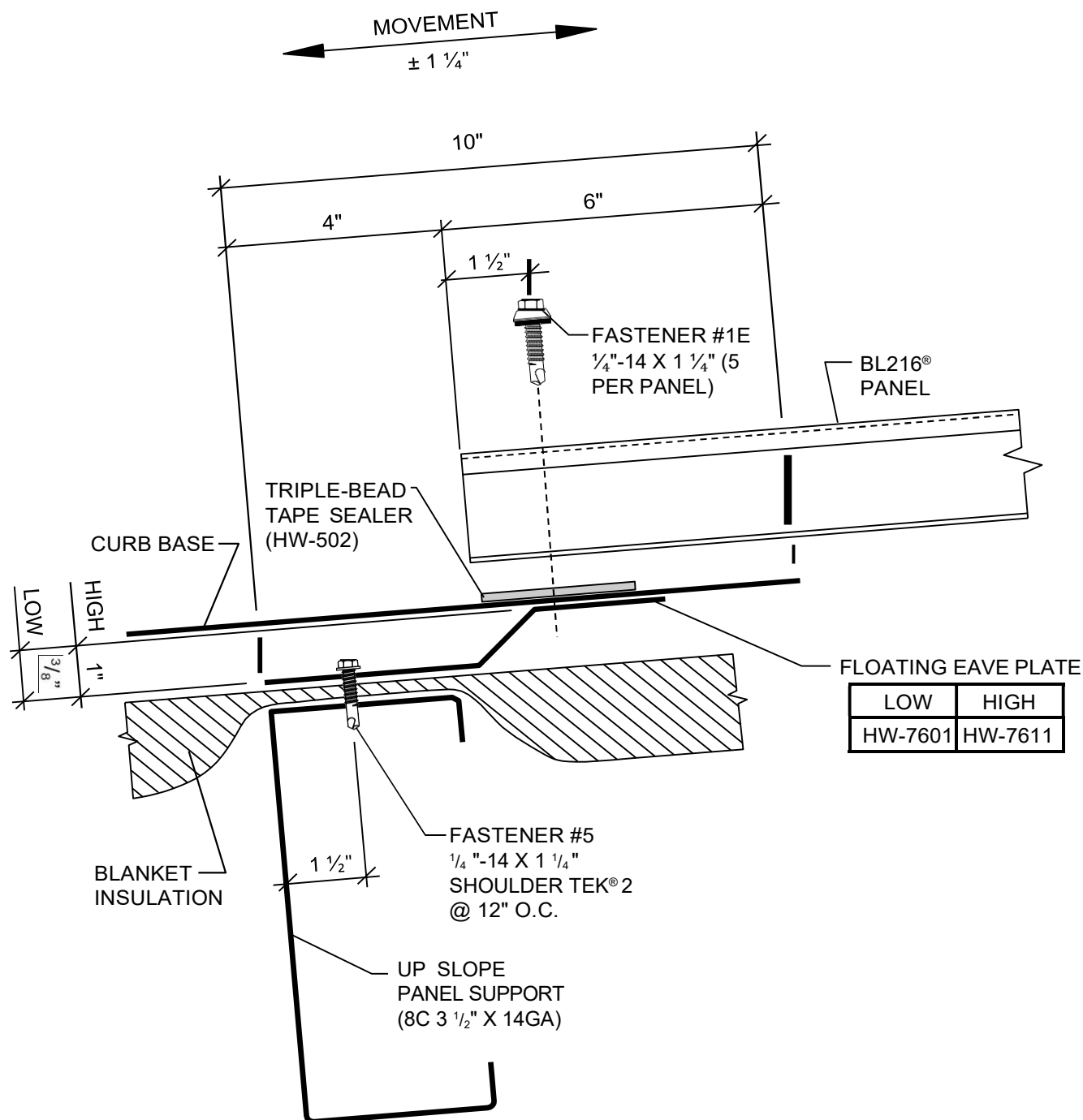


CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

SPECIAL ERECTION TECHNIQUES

CURB INSTALLATION UP SLOPE CURB BASE END LAP



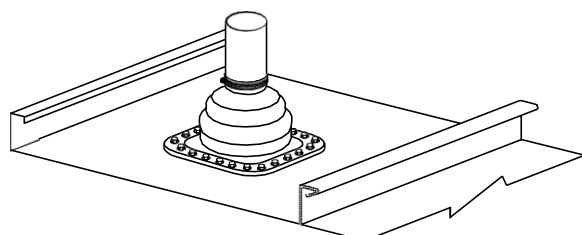
CAUTION

It is the user's responsibility to ensure that openings cut into the roof for installation of roof curbs comply with State, Federal and OSHA regulations and laws, including, but not limited to, guarding roof openings with plywood, fixed standard railings or other acceptable safety controls that prevent fall-through.

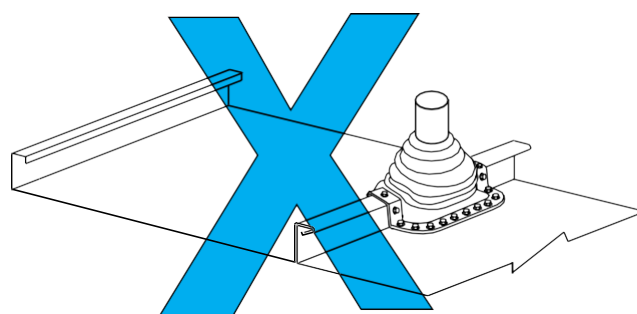
SPECIAL ERECTION TECHNIQUES

PIPE PENETRATION INSTALLATION

RECOMMENDED SMALL AND LARGE PIPE PENETRATION INSTALLATION



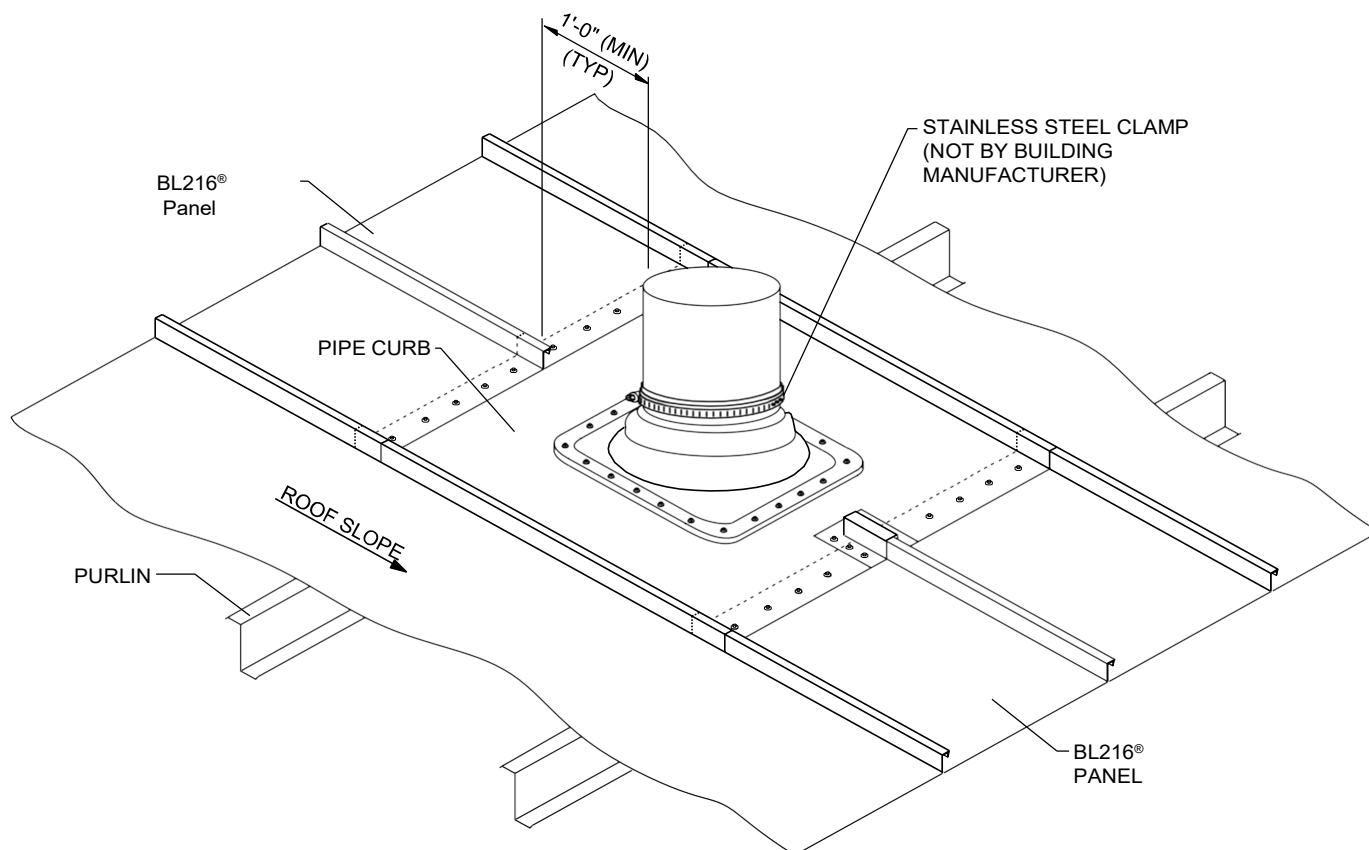
RIGHT WAY



WRONG WAY

RECOMMENDED SMALL PIPE PENETRATION INSTALLATION

INSTALL PIPE IN CENTER OF PANEL TO ALLOW BASE OF RUBBER ROOF JACK TO LAY FLAT ON PANEL.

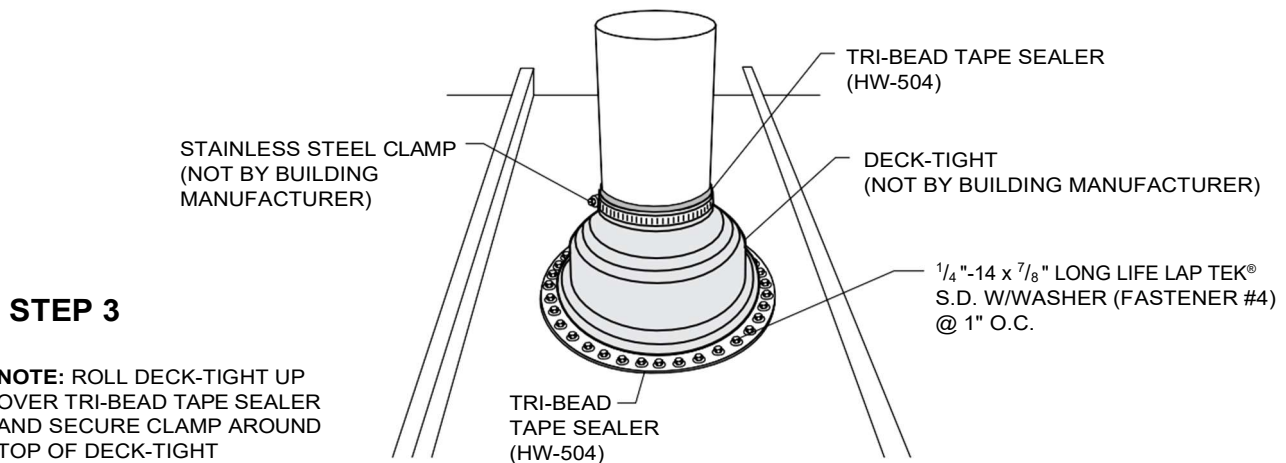
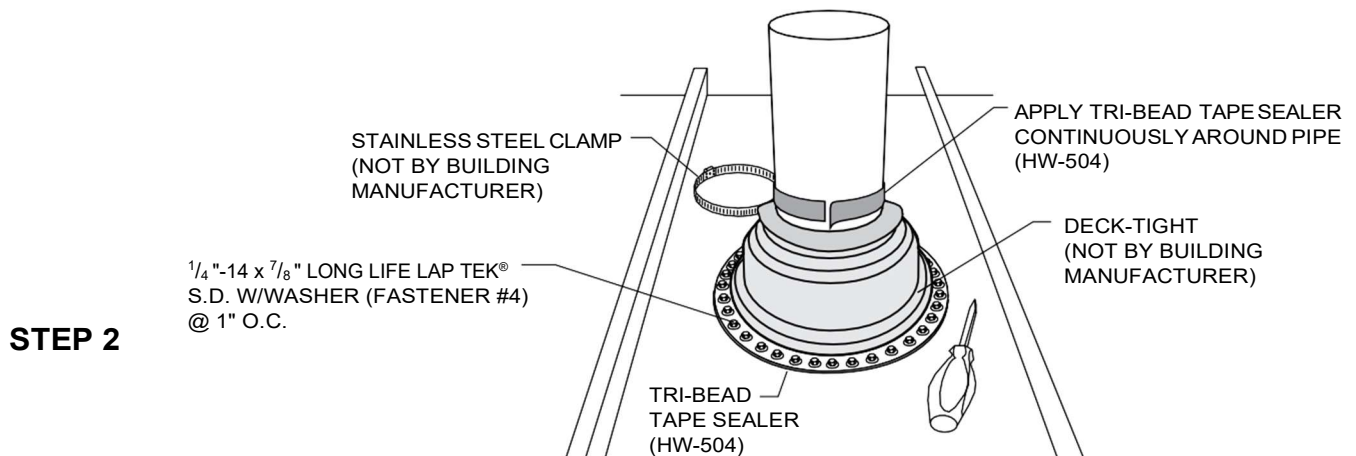
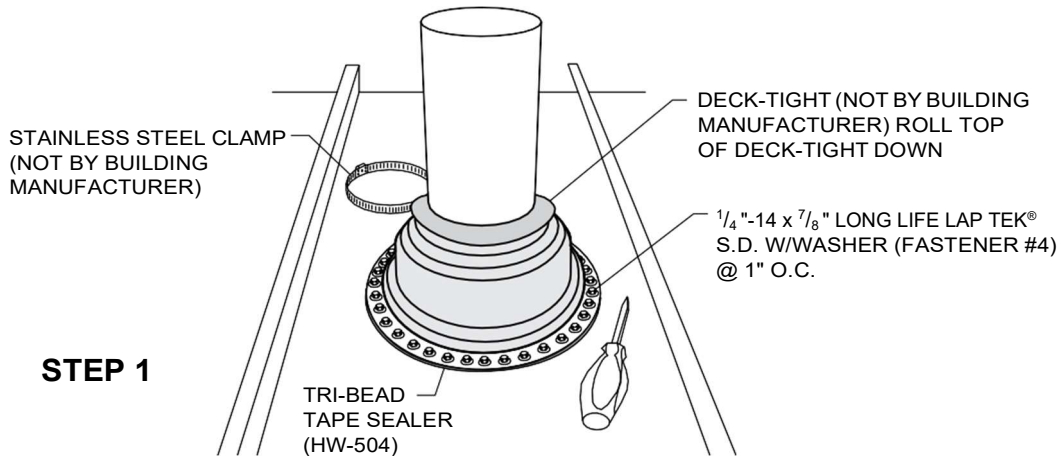


RECOMMENDED LARGE PIPE PENETRATION INSTALLATION

THIS METHOD TO BE USED IN ALL CASES WHERE A PIPE PENETRATION INTERSECTS A PANEL RIB OR WHEN THE PIPE IS TOO LARGE AND WILL NOT ALLOW ADEQUATE WATER FLOW DOWN THE PANEL.

SPECIAL ERECTION TECHNIQUES

PIPE PENETRATION INSTALLATION DECK-TIGHT INSTALLATION



DETAILS

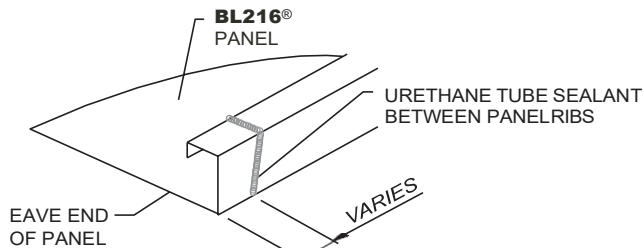
OPEN FRAMING FIXED EAVE WITH HANG ON GUTTER

$\frac{1}{4}$ "-14 x $\frac{7}{8}$ " LONG-LIFE LAPTEK
W/WASHER (FASTENER #4)
(2) PER STRAP

GUTTER STRAP (FL-246)
@ EVERY OTHER RIB

BL216® PANEL

GUTTER STRAP ATTACHMENT



EAVE SEALANT DETAIL

URETHANE SEALANT MUST COME
IN CONTACT WITH TAPE SEALER
TO FORM A WEATHERTIGHT SEAL

GUTTER STRAP (FL-246)
@ EVERY OTHER RIB

$\frac{1}{4}$ "-14 x $\frac{7}{8}$ " LONG-LIFE LAPTEK
W/WASHER (FASTENER #4)
(2) PER STRAP

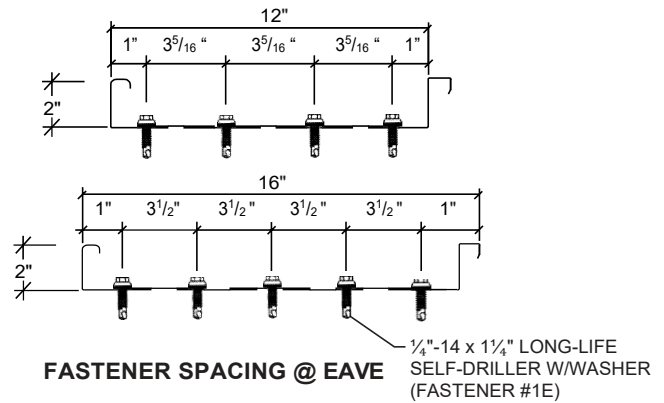
$\frac{1}{4}$ "-14 x $\frac{7}{8}$ " LONG LIFE LAPTEK
W/WASHER [FASTENER #4]
@ 12" O.C.

BOX PANEL CAP TRIM
(FL-272)

$\frac{1}{8}$ " x $\frac{3}{16}$ " POP RIVET
(FASTENER #14)
@ 3'-0" O.C.

SCULPTURED GUTTER
(FL-248A)

WALL PANEL



FASTENER SPACING @ EAVE

$\frac{1}{4}$ "-14 x $\frac{1}{4}$ " LONG-LIFE
SELF-DRILLER W/WASHER
(FASTENER #1E)

WALL PANEL
THICKNESS

2 $\frac{3}{4}$ "

$\frac{1}{4}$ "-14 x $\frac{1}{4}$ " LONG-LIFE
SELF-DRILLER W/WASHER
(FASTENER #1E)
(5) PER 16" PANEL
(4) PER 12" PANEL

URETHANE TUBE SEALANT
BETWEEN PANEL RIBS

BL216®
PANEL

$\frac{1}{8}$ " x $\frac{3}{16}$ " POP RIVET
(FASTENER #14)
@ 10'-0" O.C.

TRI-BEAD TAPE SEALER
(HW-504)

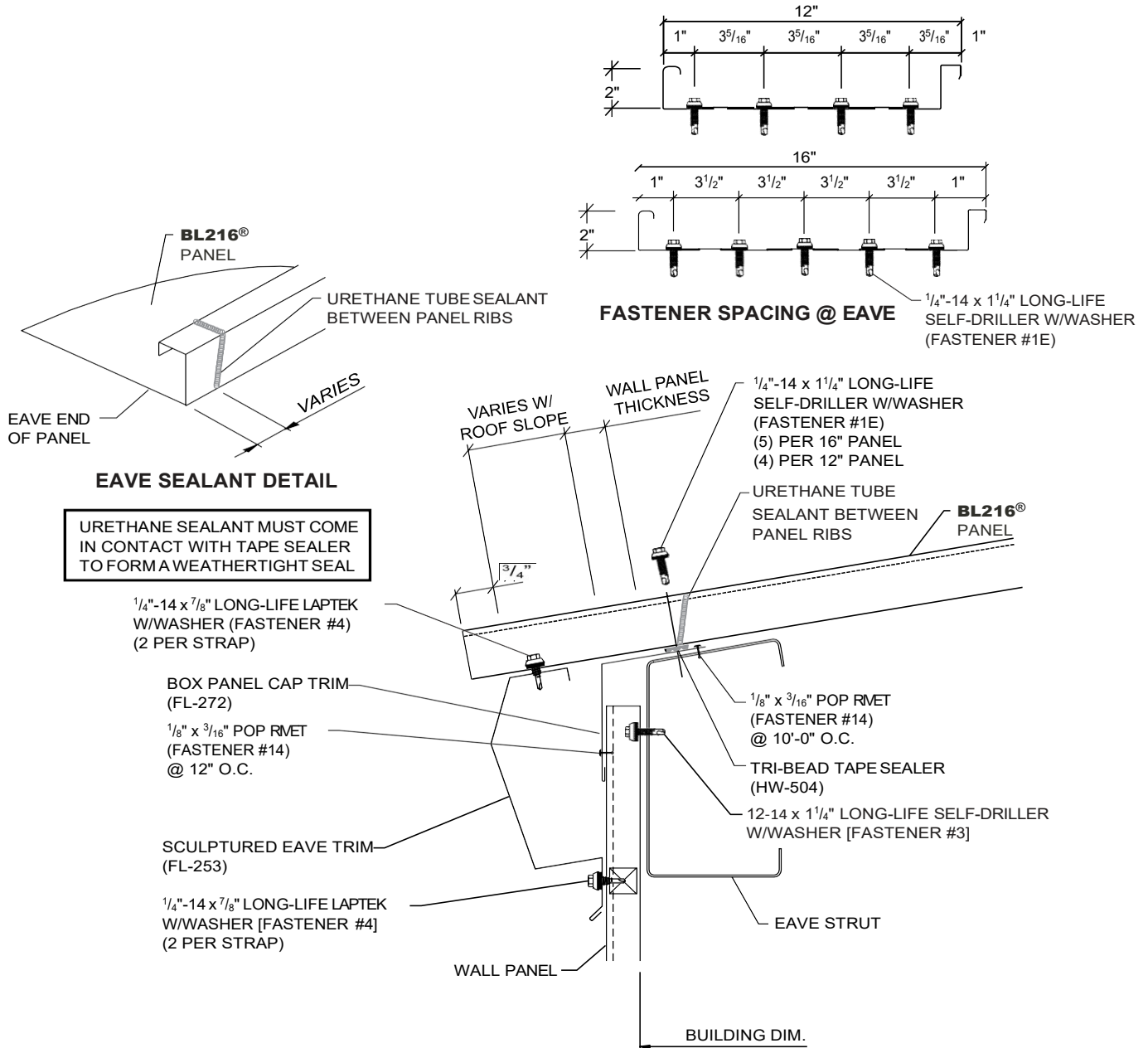
12-14 x $\frac{1}{4}$ " LONG-LIFE SELF-DRILLER
W/WASHER (FASTENER #3)

EAVE STRUT

BUILDING DIM.

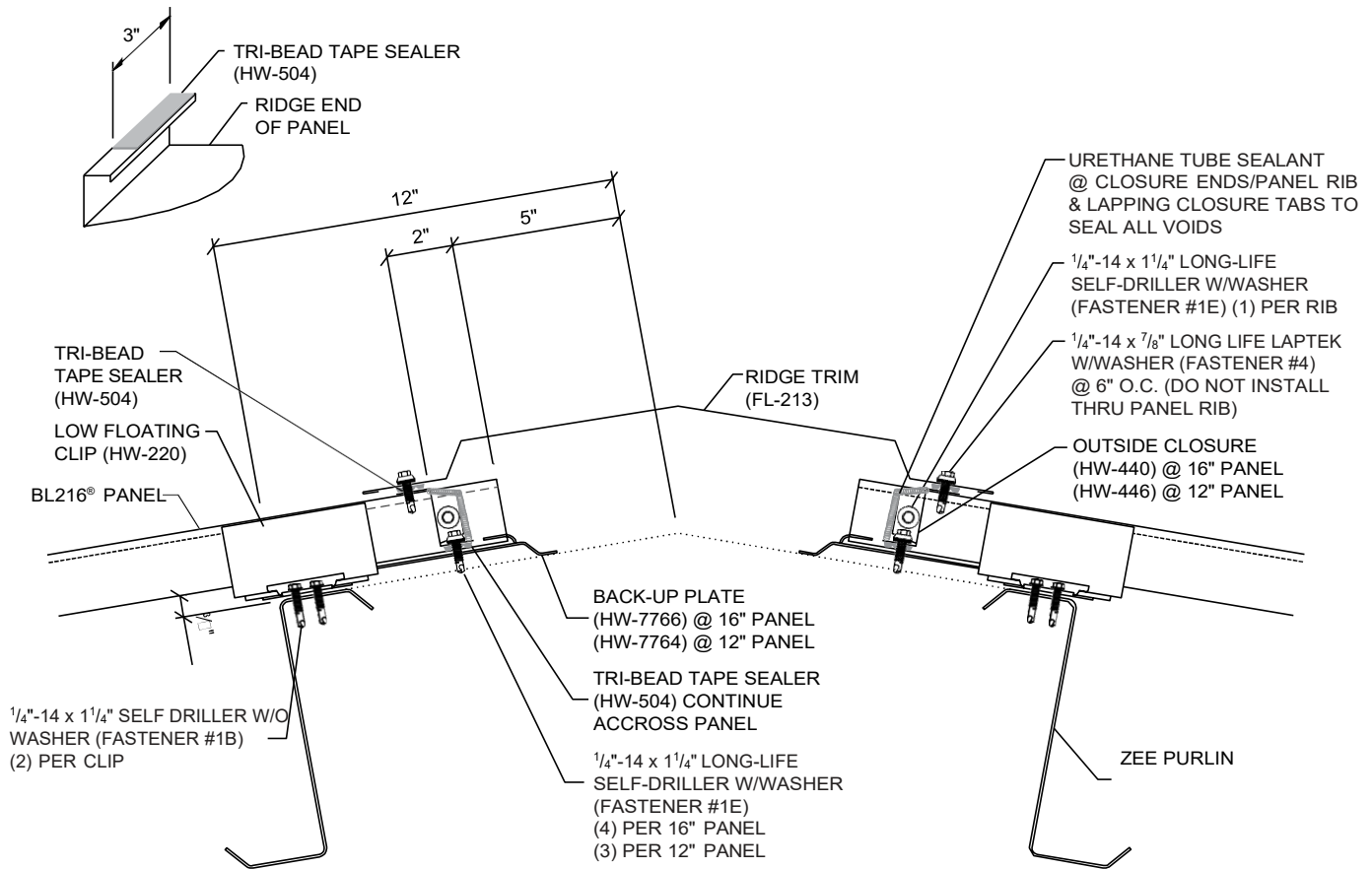
DETAILS

OPEN FRAMING FIXED EAVE WITH EAVE TRIM



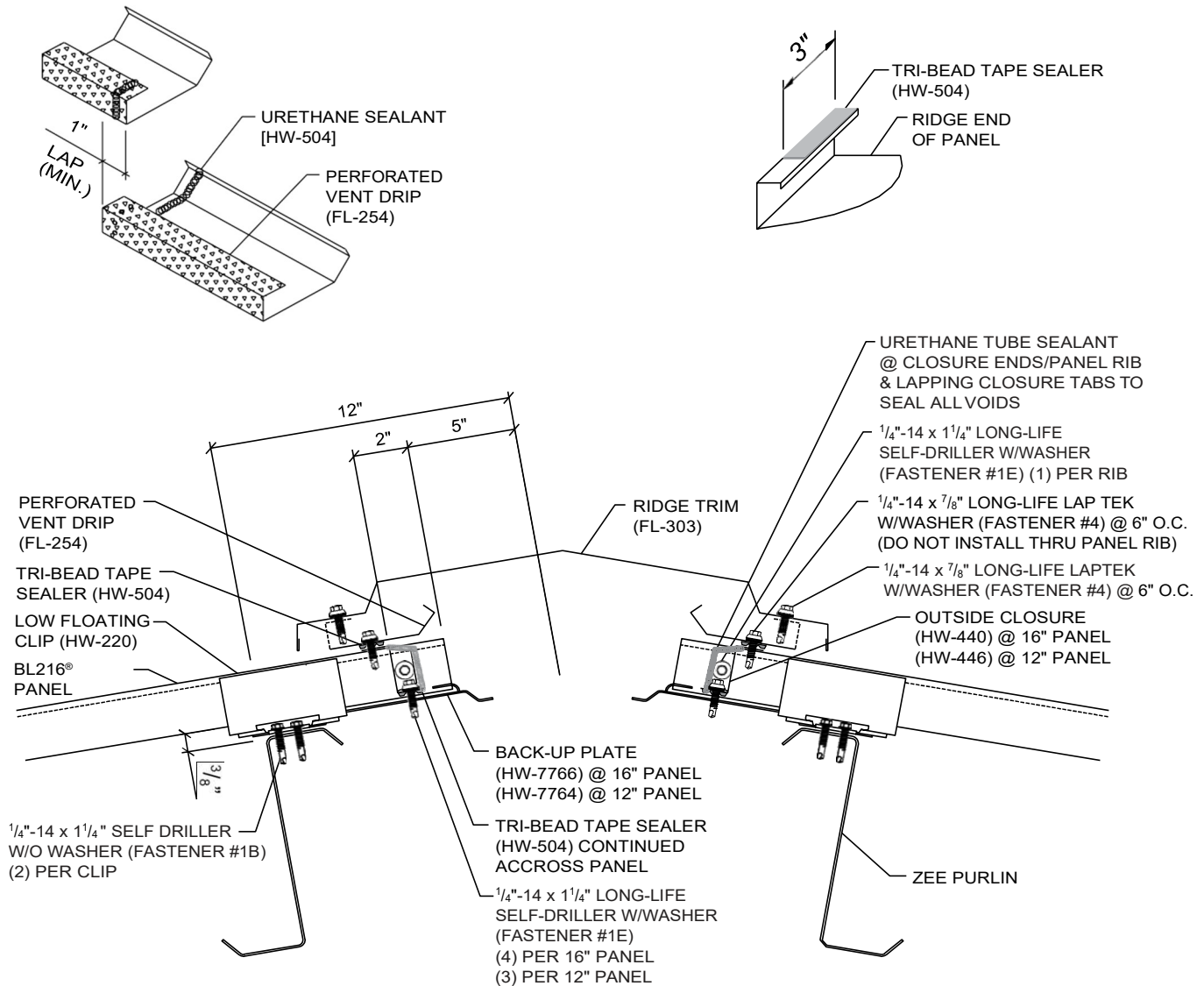
DETAILS

OPEN FRAMING FLOATING RIDGE



DETAILS

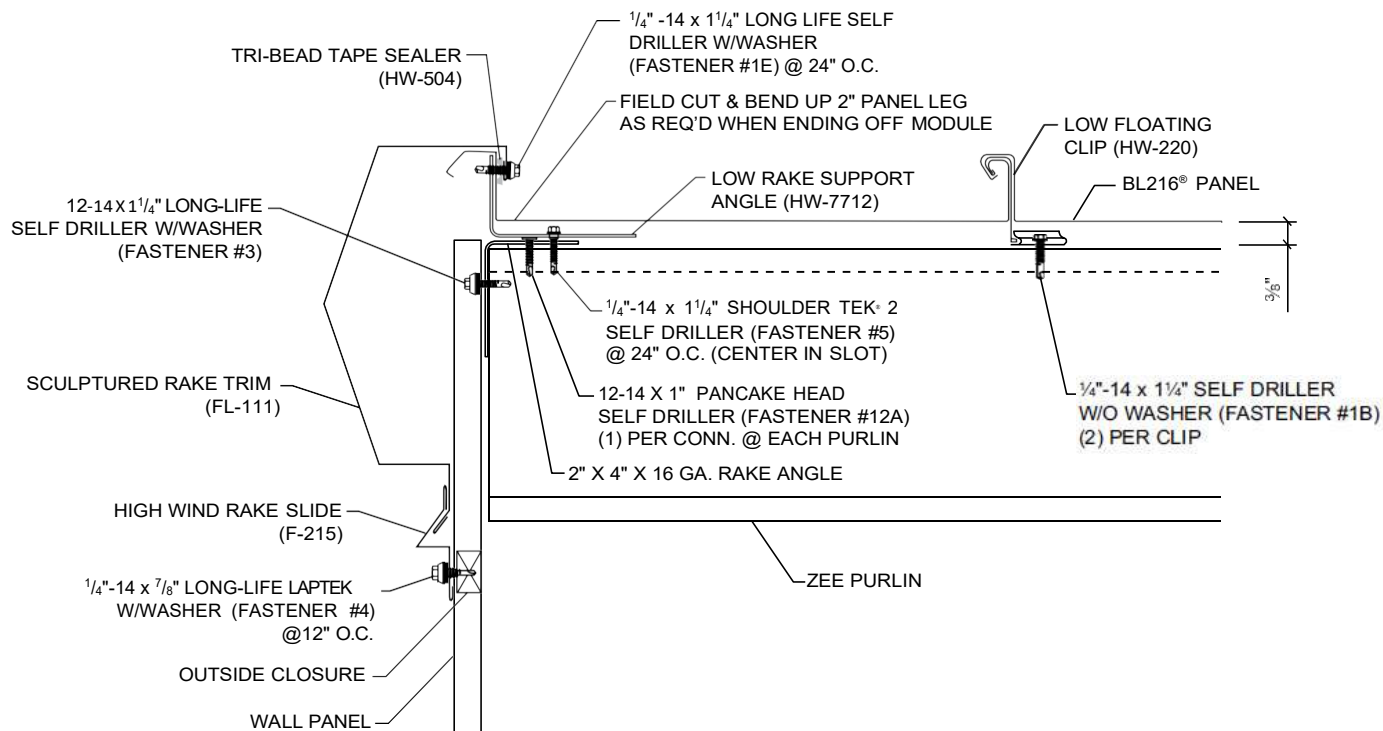
OPEN FRAMING FLOATING VENTED RIDGE



DETAILS

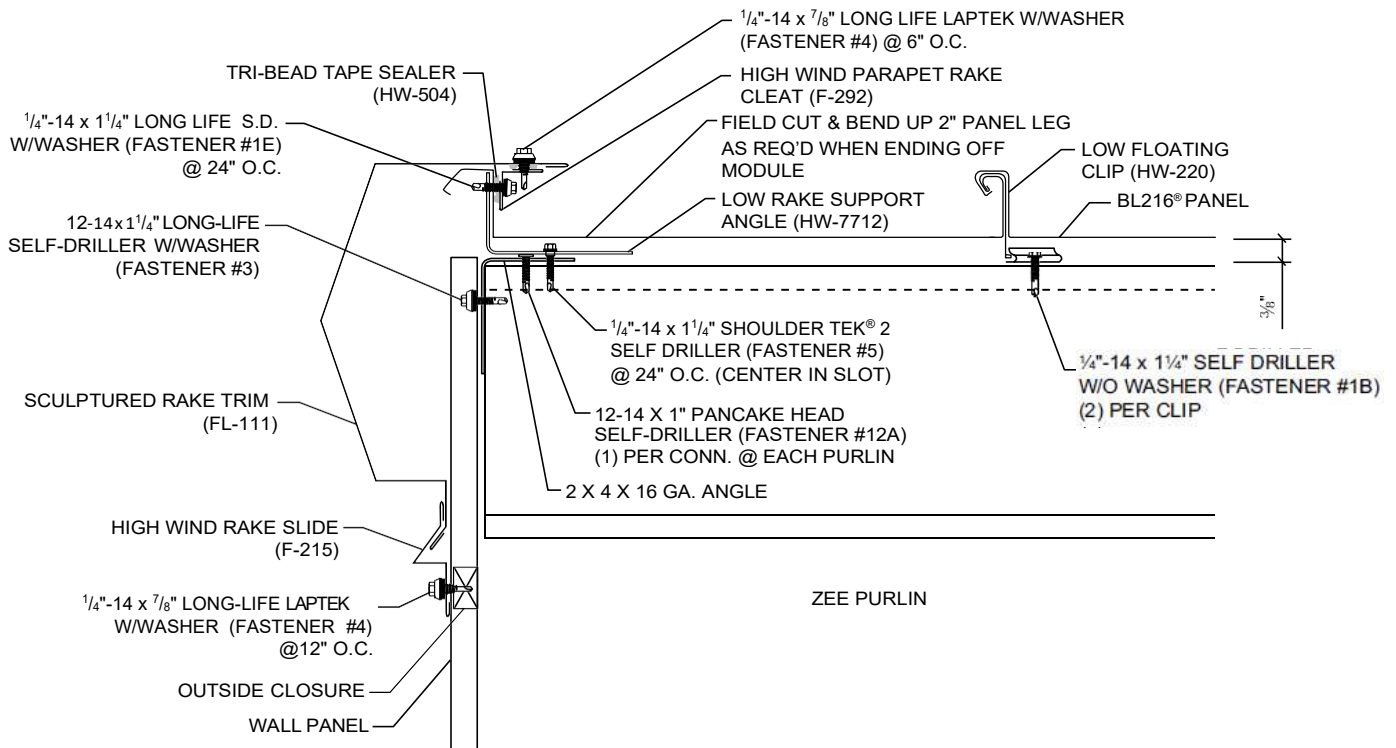
OPEN FRAMING

RAKE



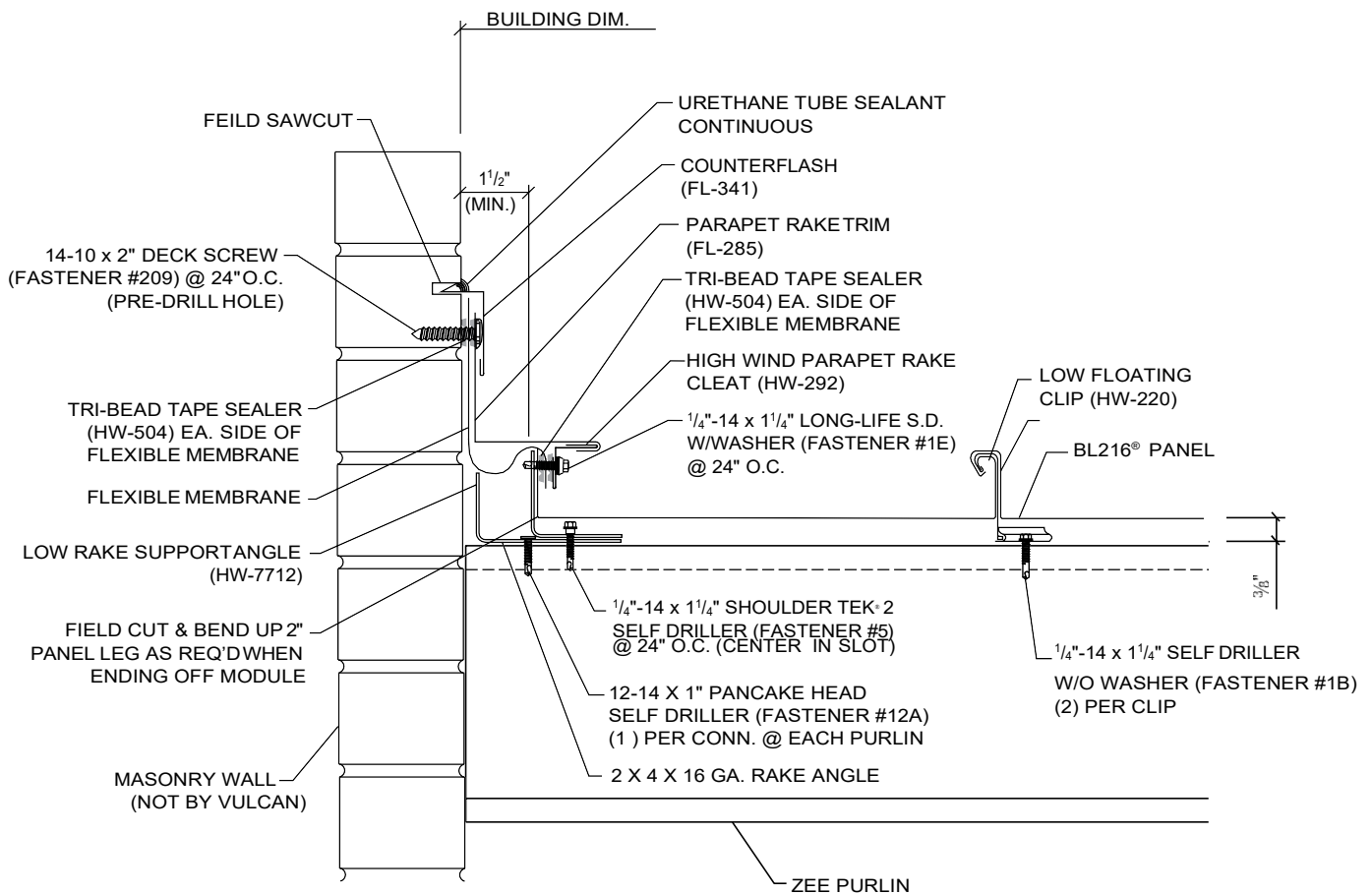
DETAILS

OPEN FRAMING RAKE WITH CLEAT



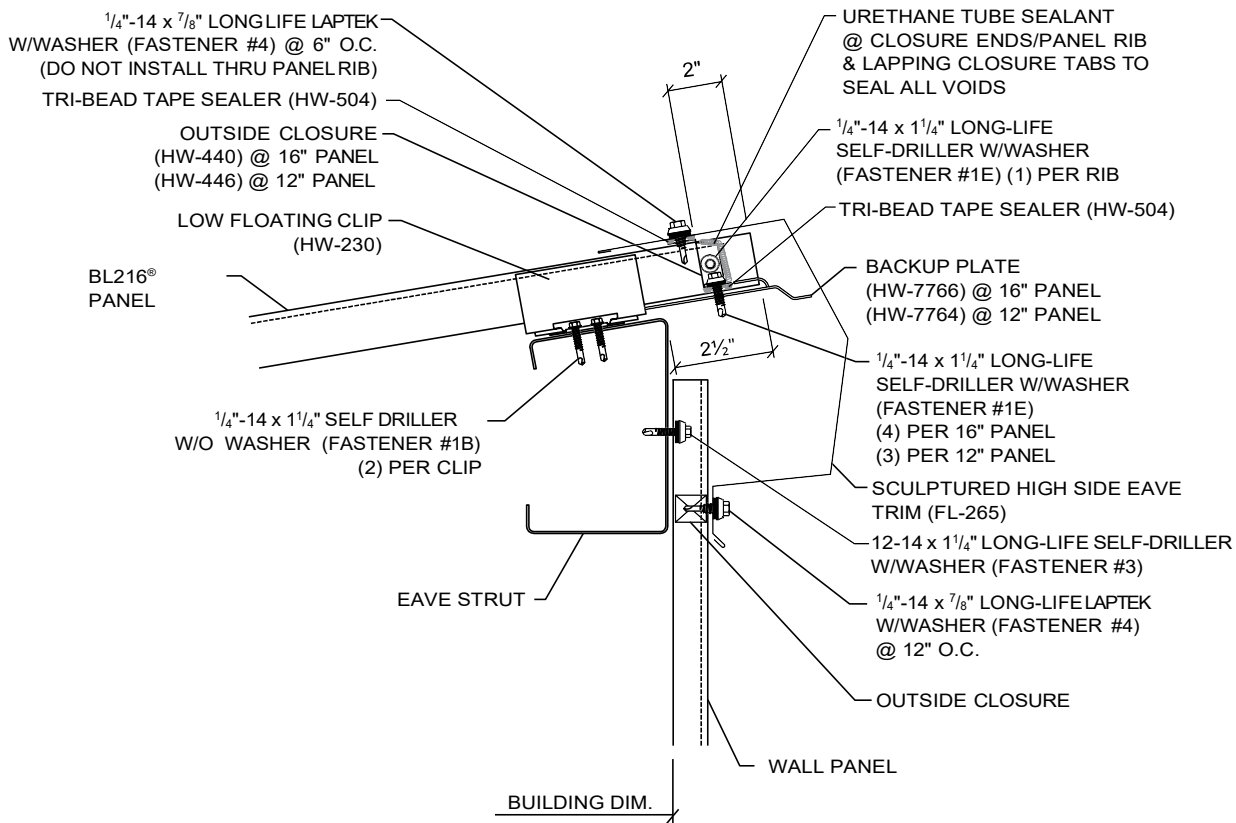
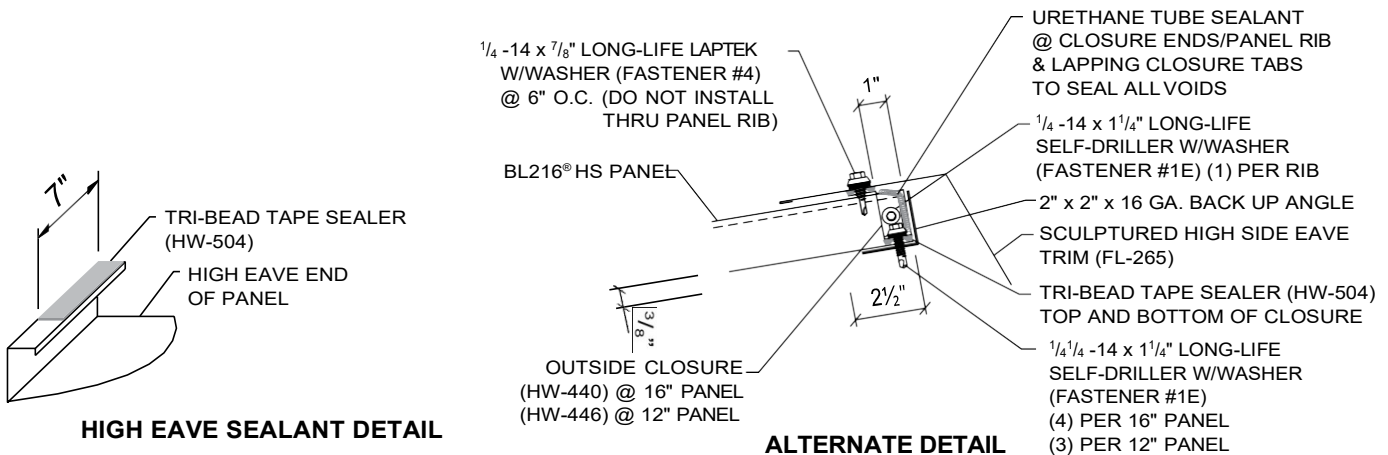
DETAILS

OPEN FRAMING PARAPET RAKE



DETAILS

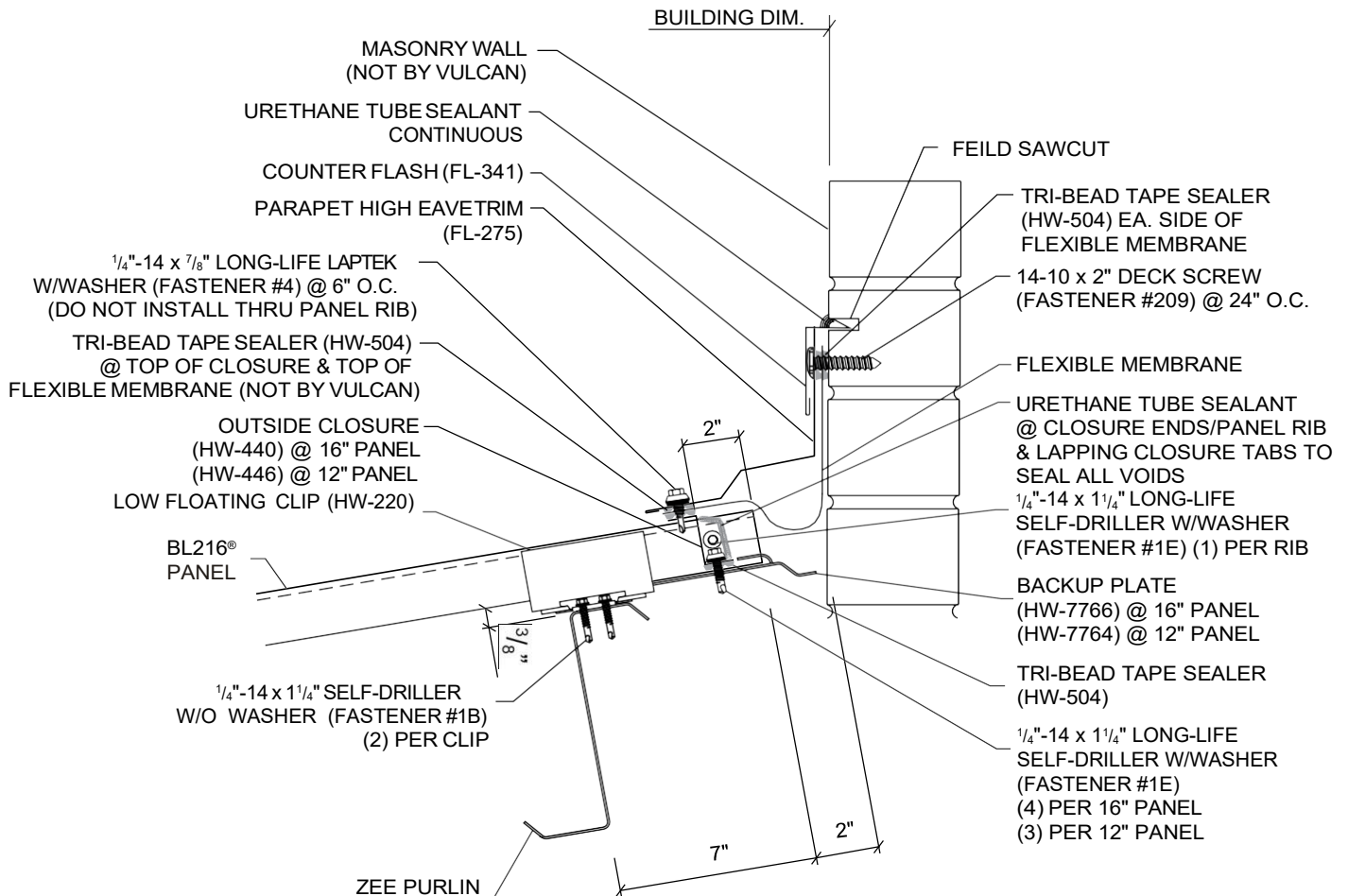
OPEN FRAMING FLOATING HIGH SIDE EAVE



DETAILS

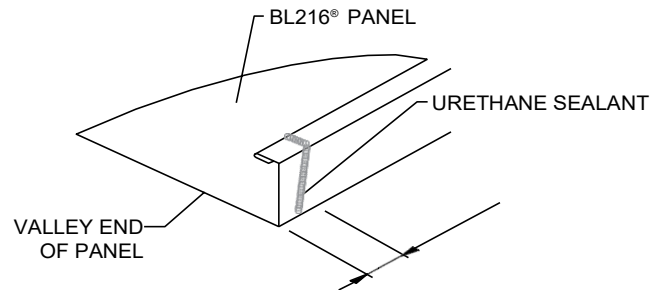
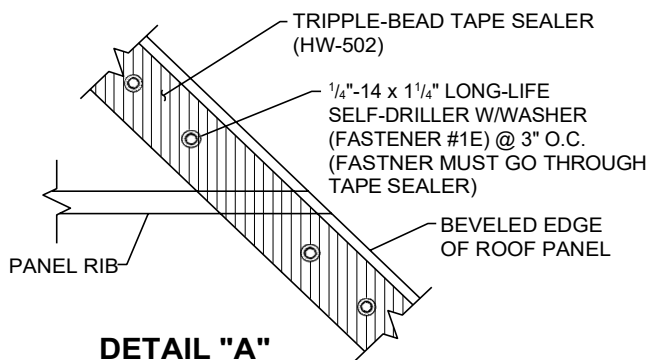
OPEN FRAMING

PARAPET FLOATING HIGH SIDE EAVE

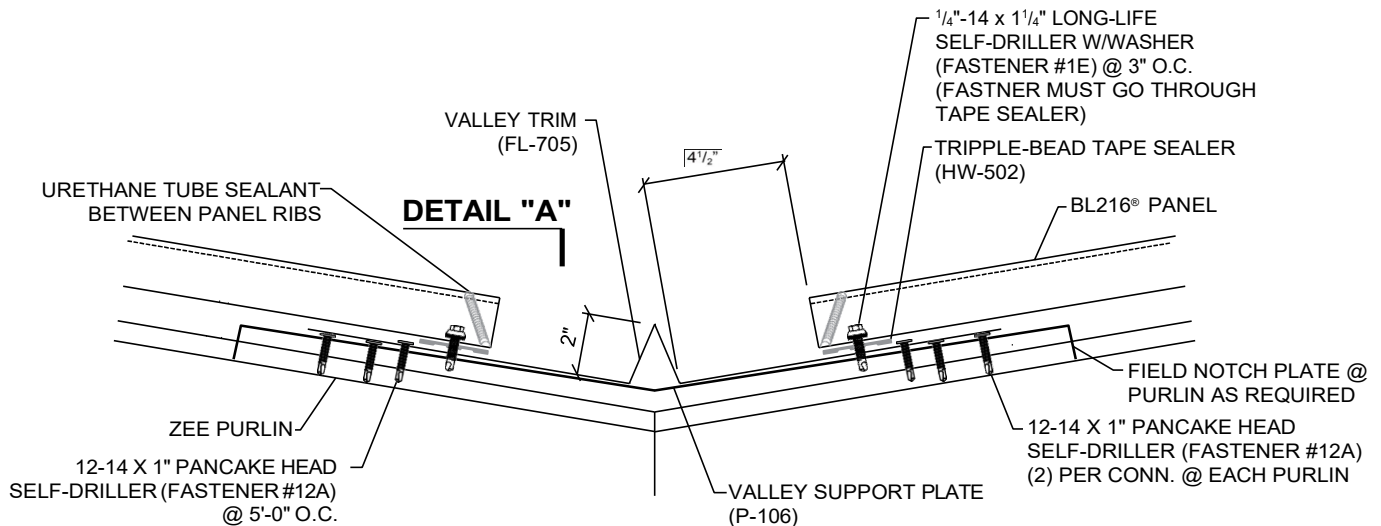


DETAILS

OPEN FRAMING FIXED VALLEY

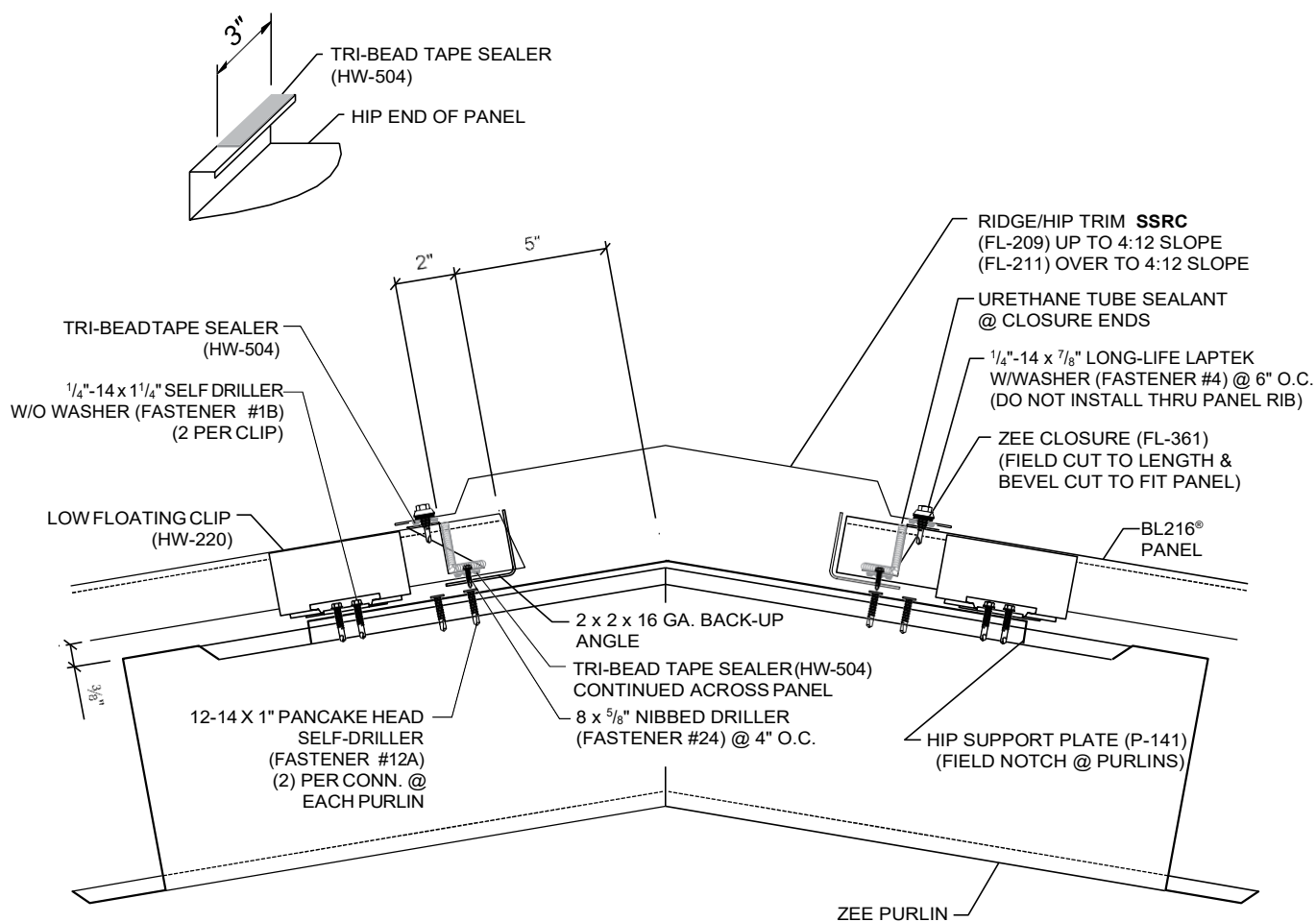


URETHANE SEALANT MUST COME IN CONTACT WITH TAPE SEALER TO FORM A WEATHERTIGHT SEAL



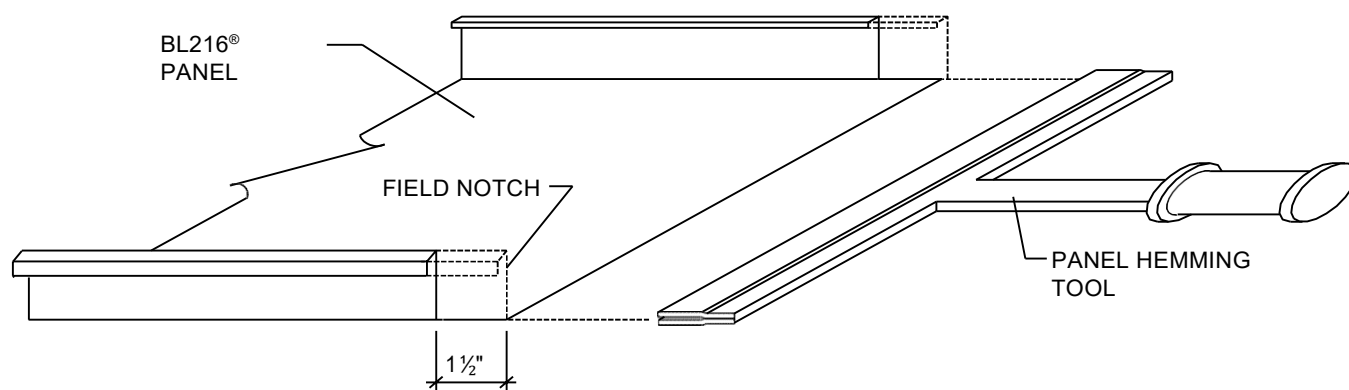
DETAILS

OPEN FRAMING FLOATING HIP

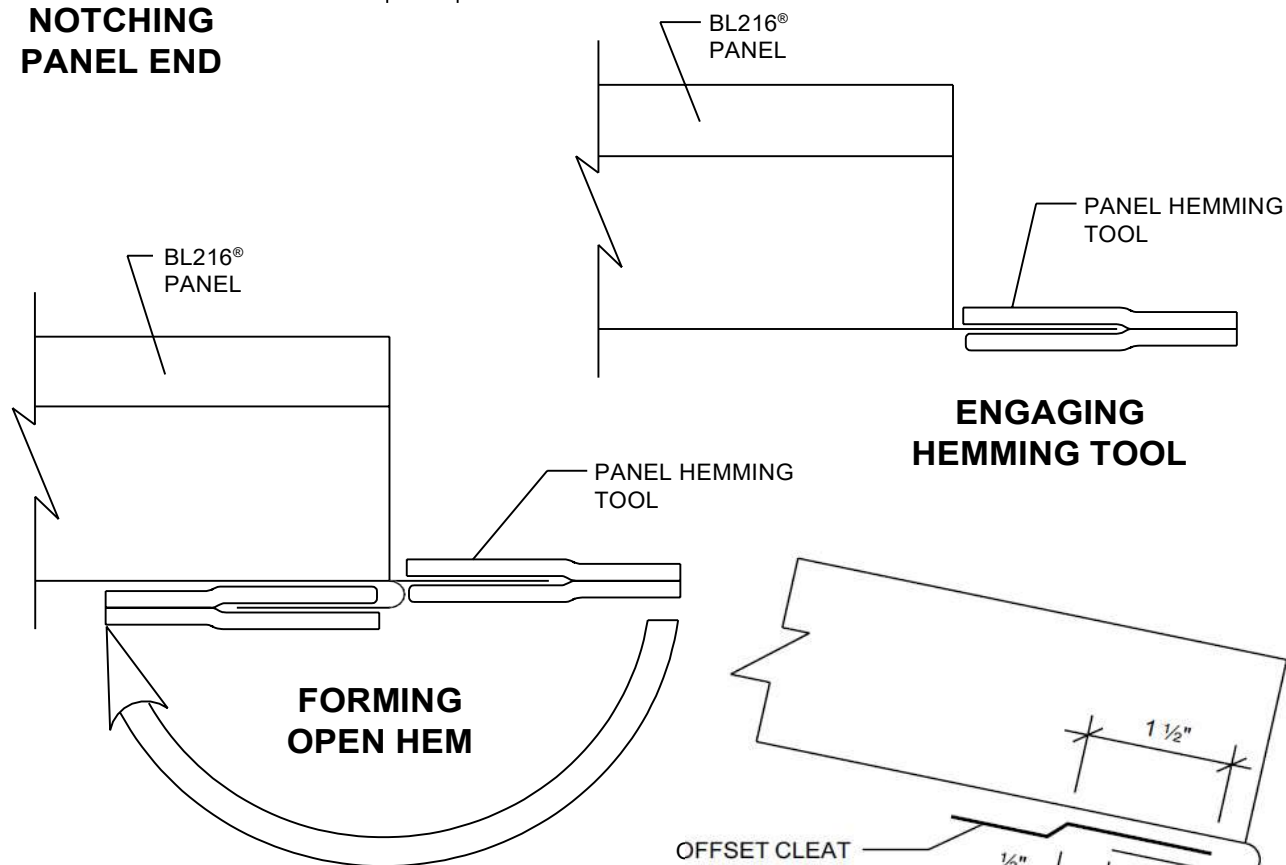


DETAILS

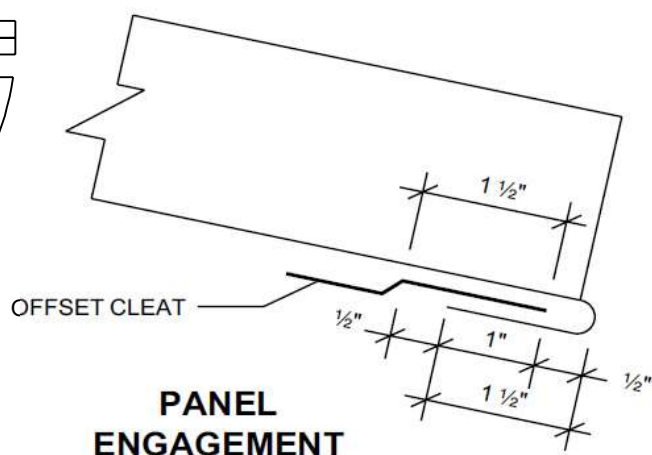
FIELD HEMMING PANEL END



NOTCHING PANEL END

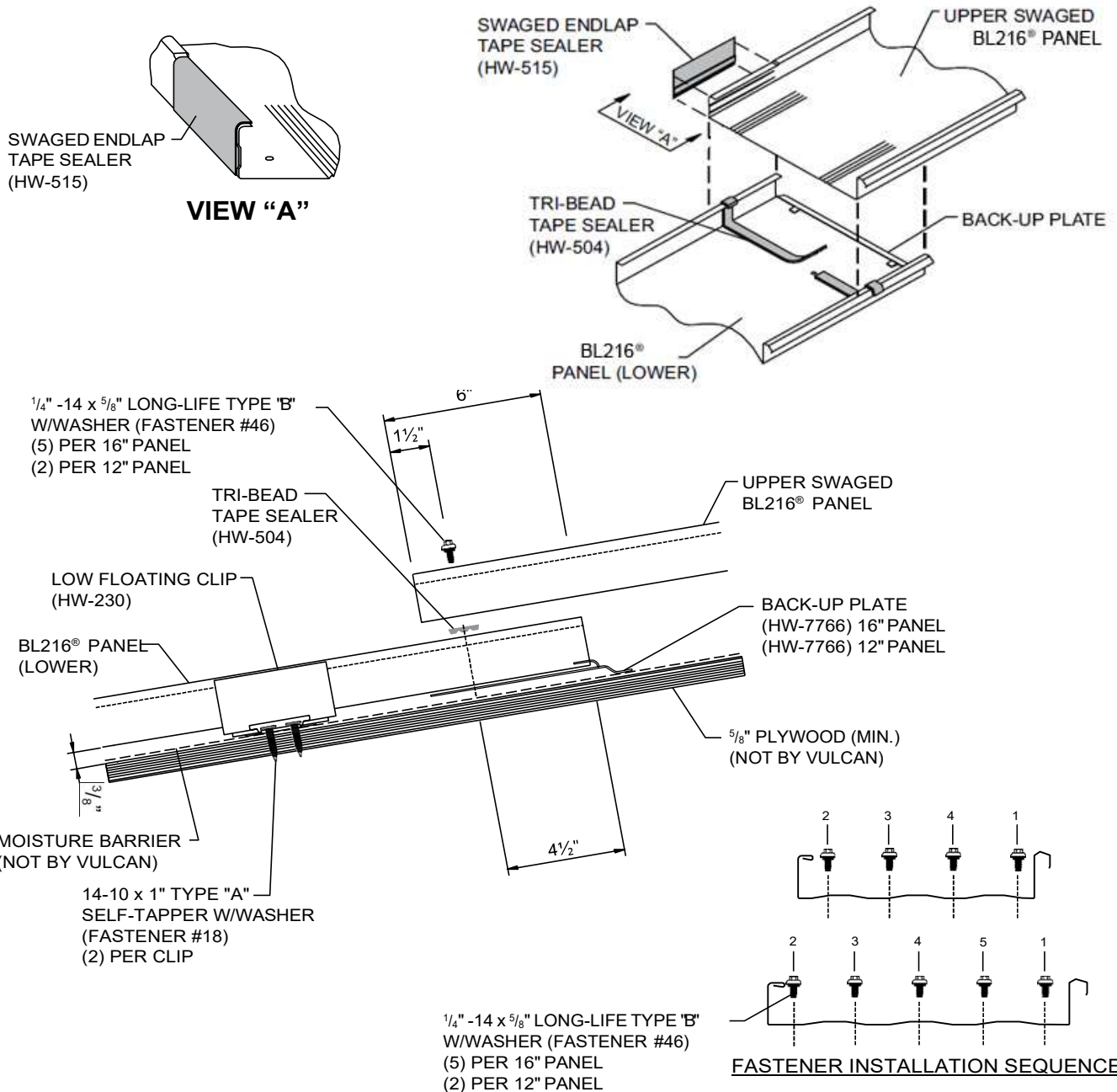


ENGAGING HEMMING TOOL



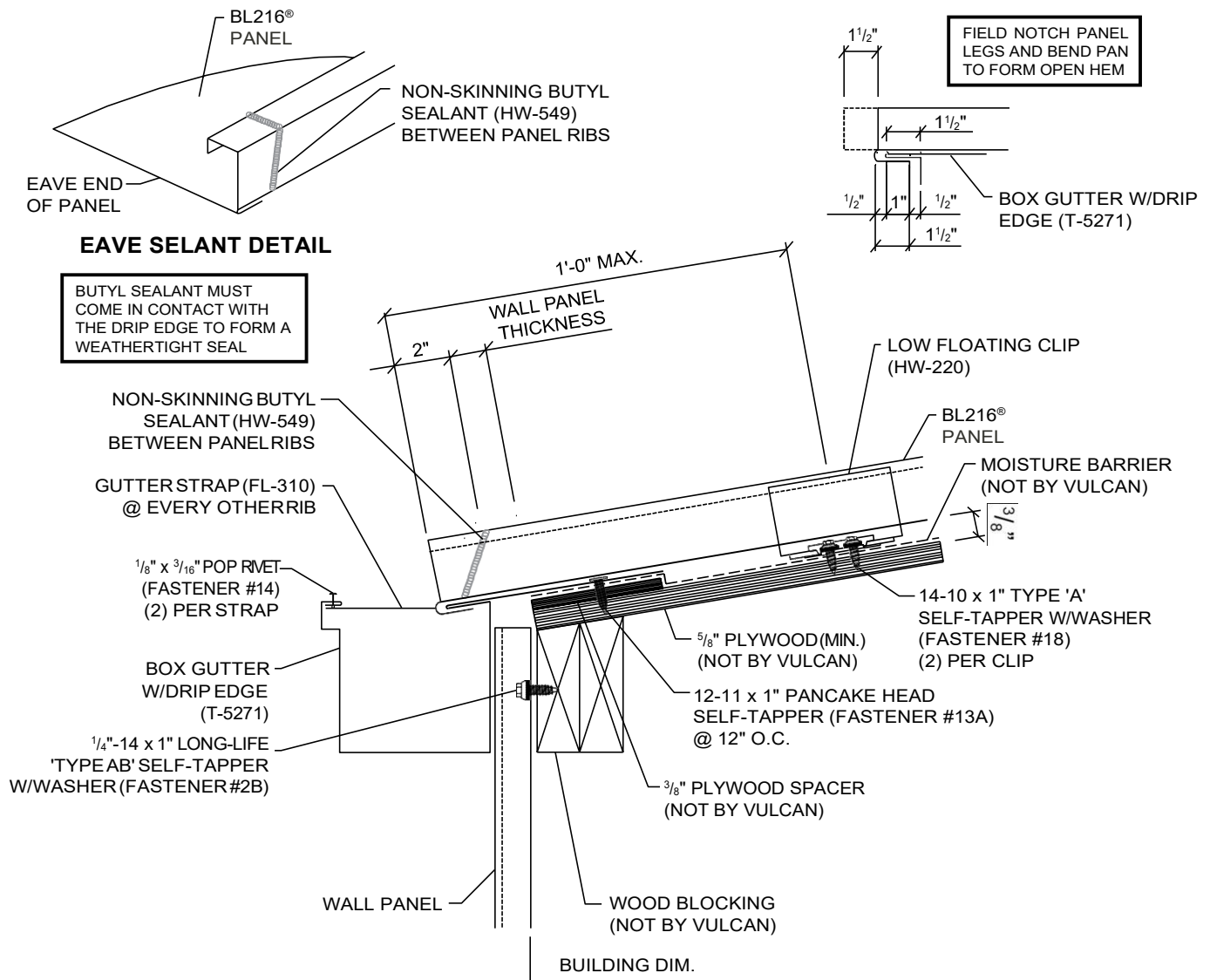
DETAILS

WOOD DECK ENDLAP



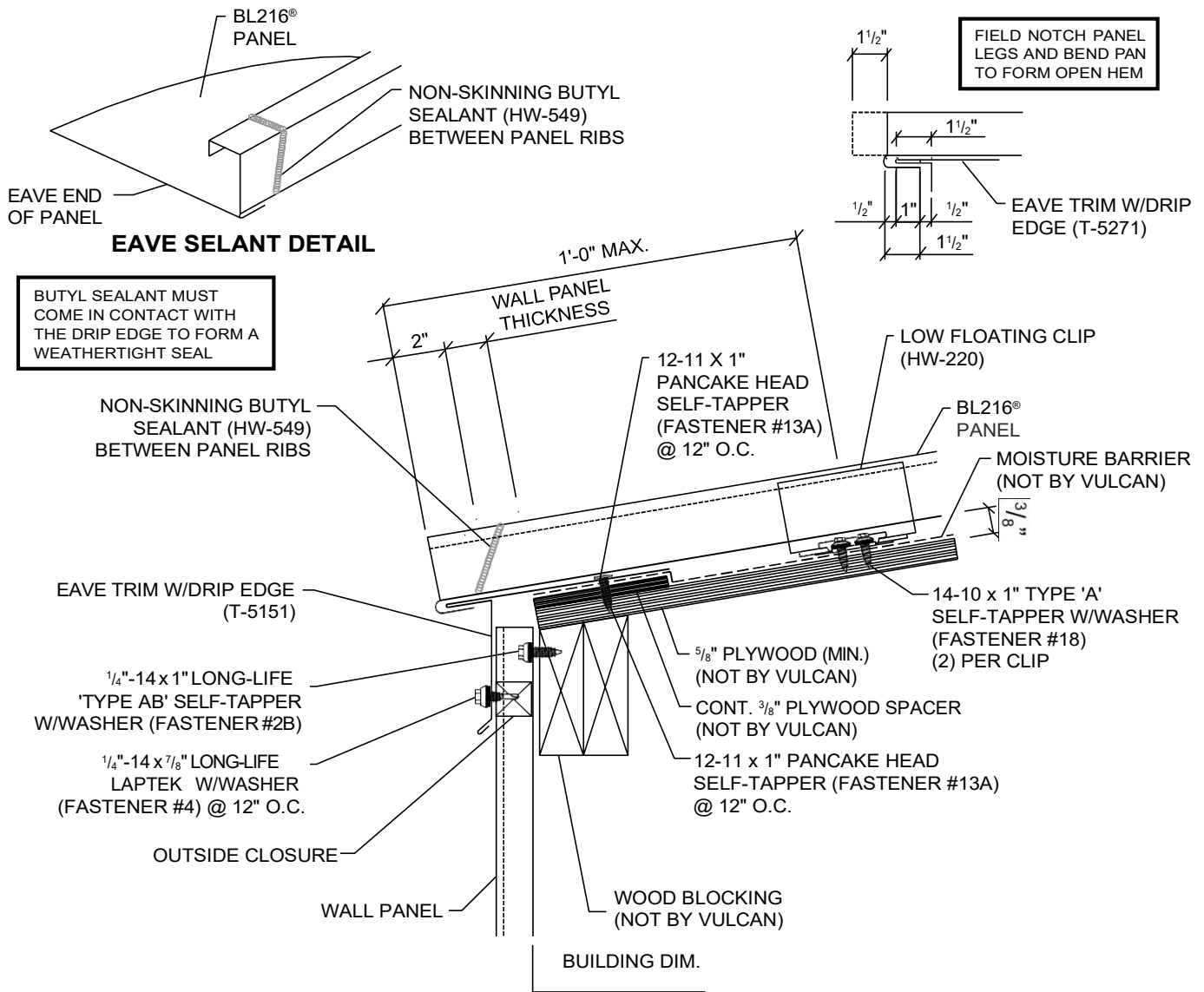
DETAILS

WOOD DECK FLOATING EAVE WITH GUTTER



DETAILS

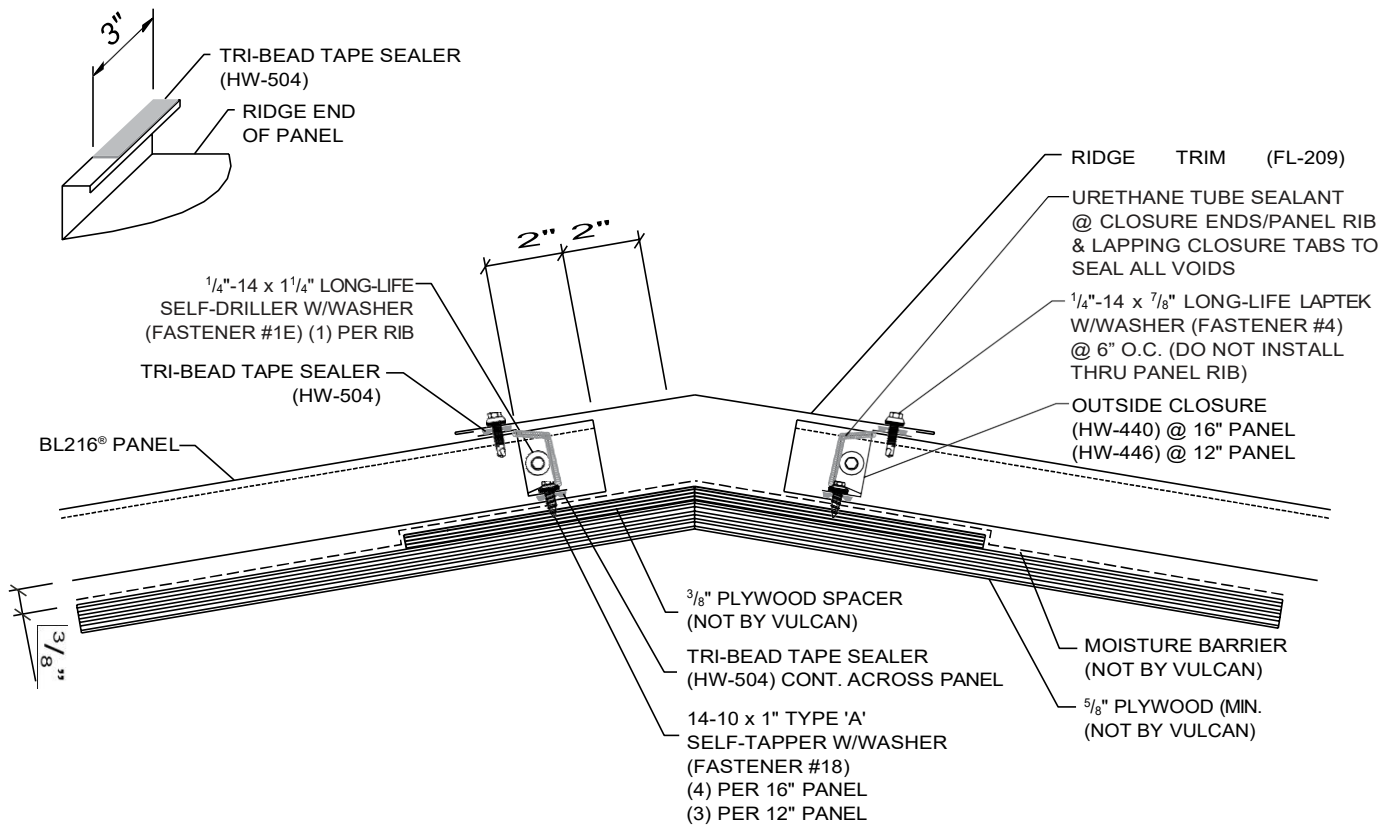
WOOD DECK FLOATING EAVE WITH EAVE TRIM



NOTE : DO NOT USE THIS DETAIL ON ROOF SLOPES LESS THAN 3 : 12

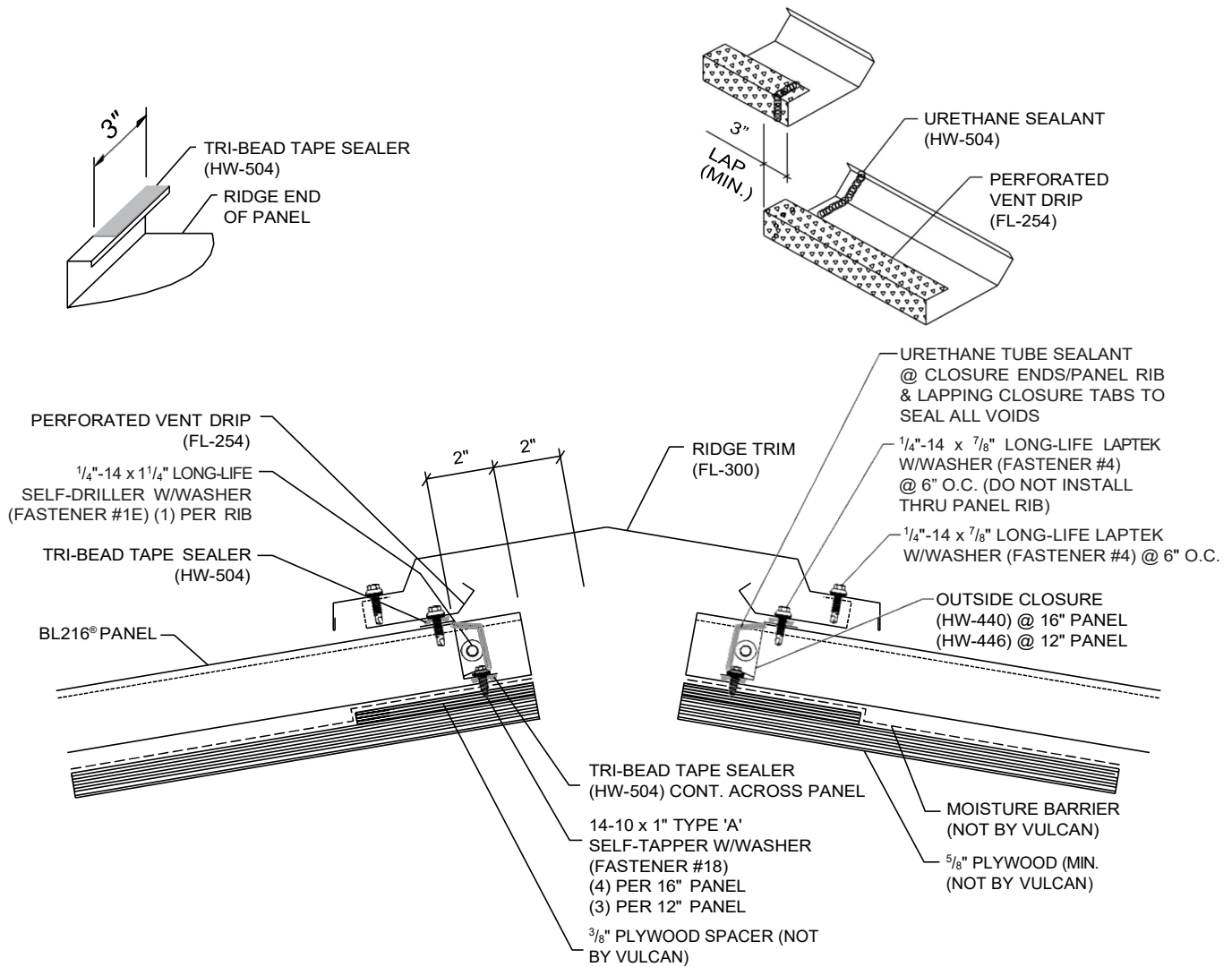
DETAILS

WOOD DECK FIXED RIDGE



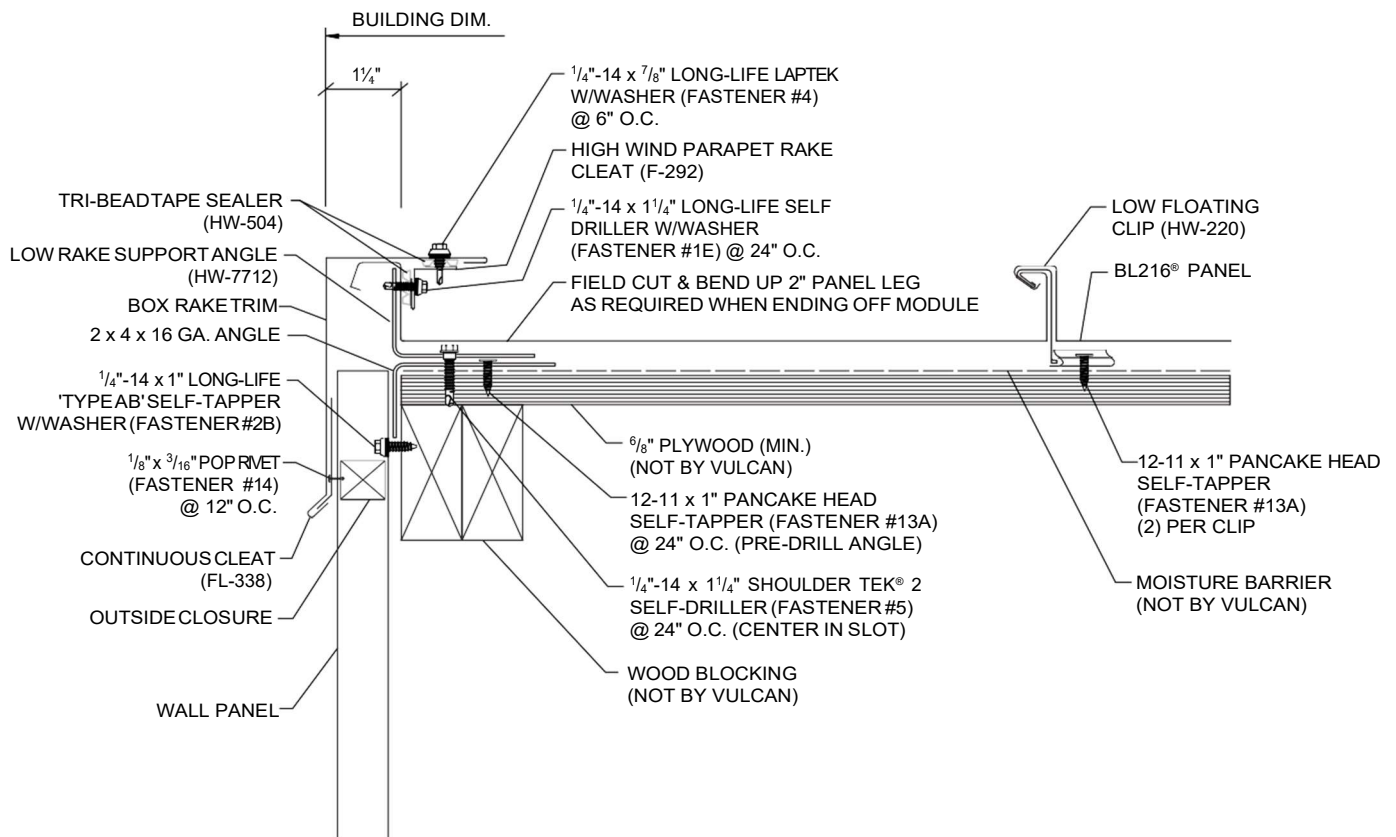
DETAILS

WOOD DECK FIXED VENTED RIDGE



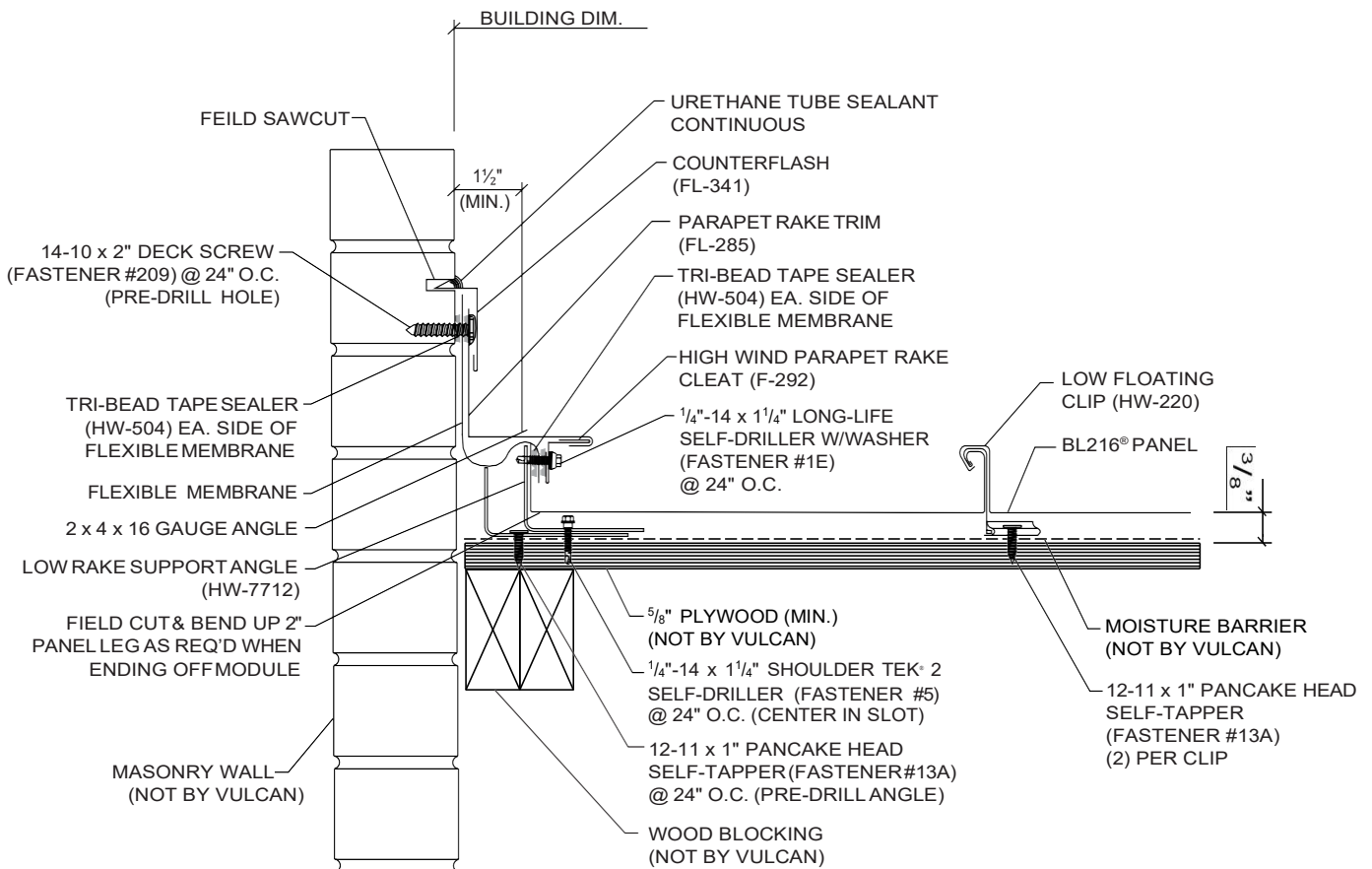
DETAILS

WOOD DECK RAKE



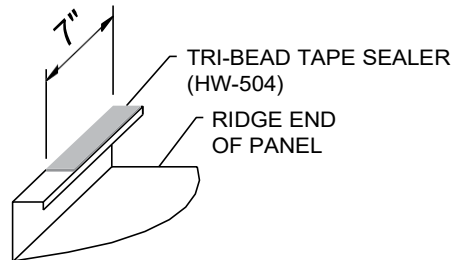
DETAILS

WOOD DECK PARAPET RAKE

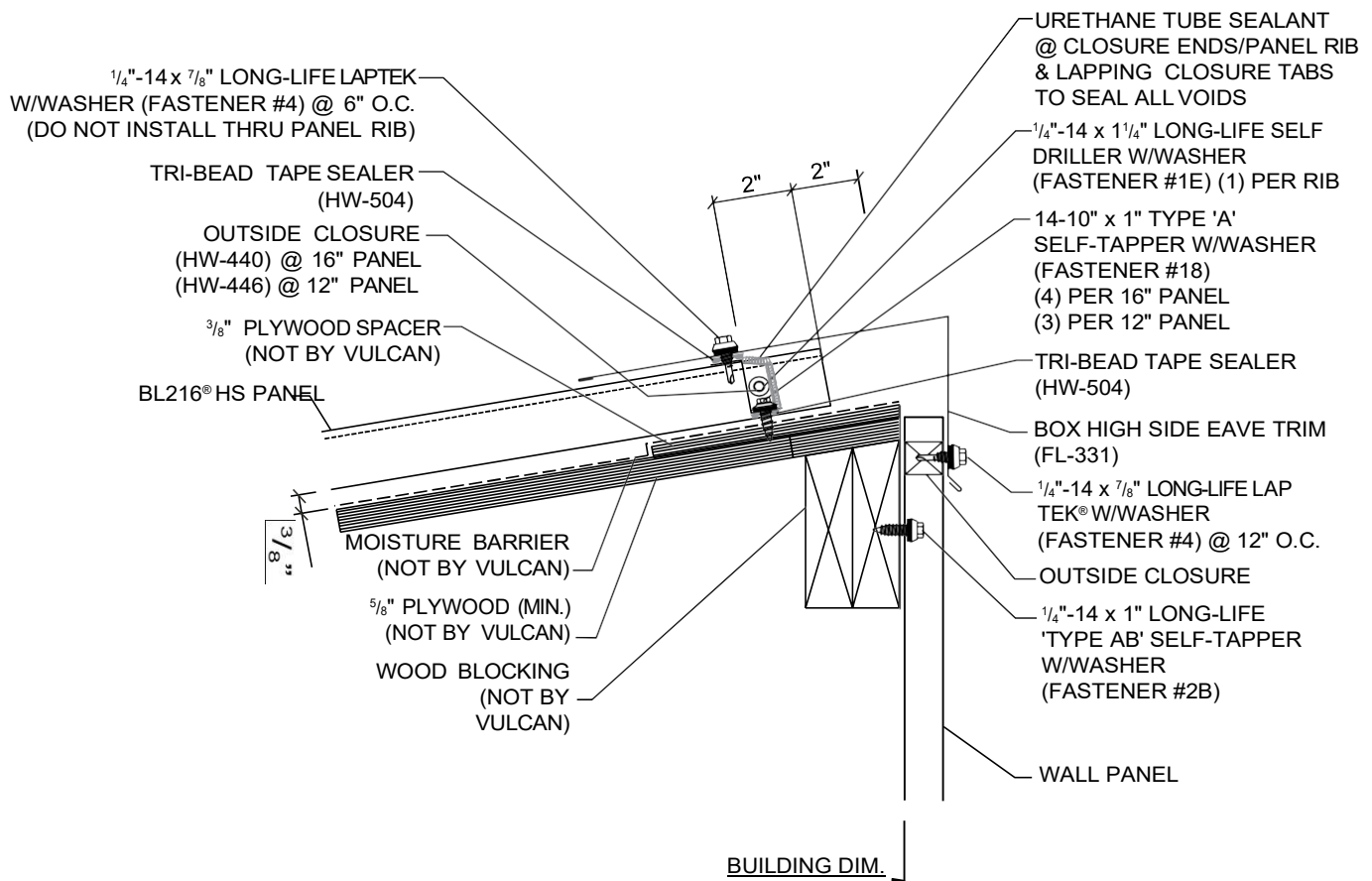


DETAILS

WOOD DECK FIXED HIGH SIDE EAVE

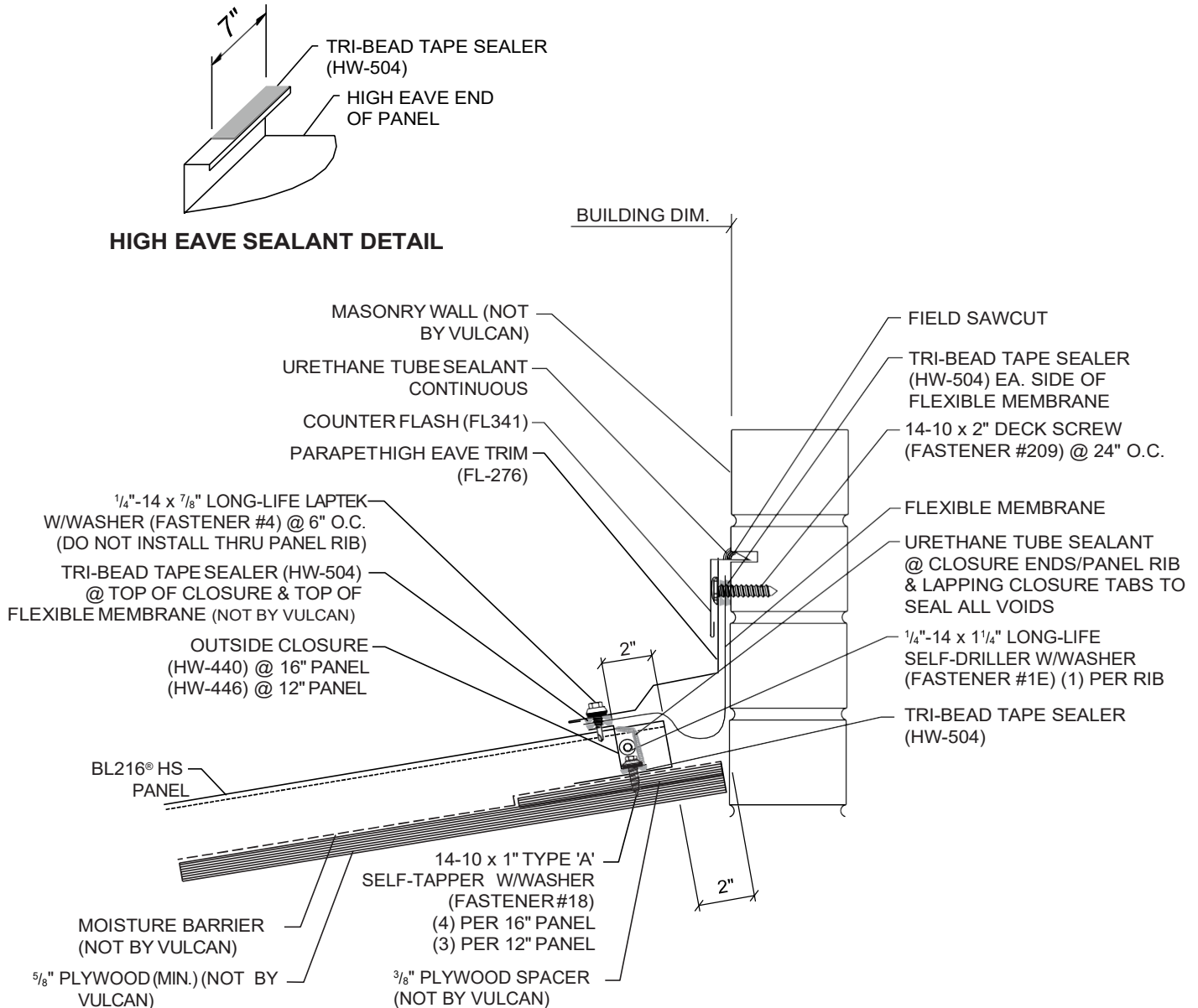


HIGH EAVE SEALANT DETAIL



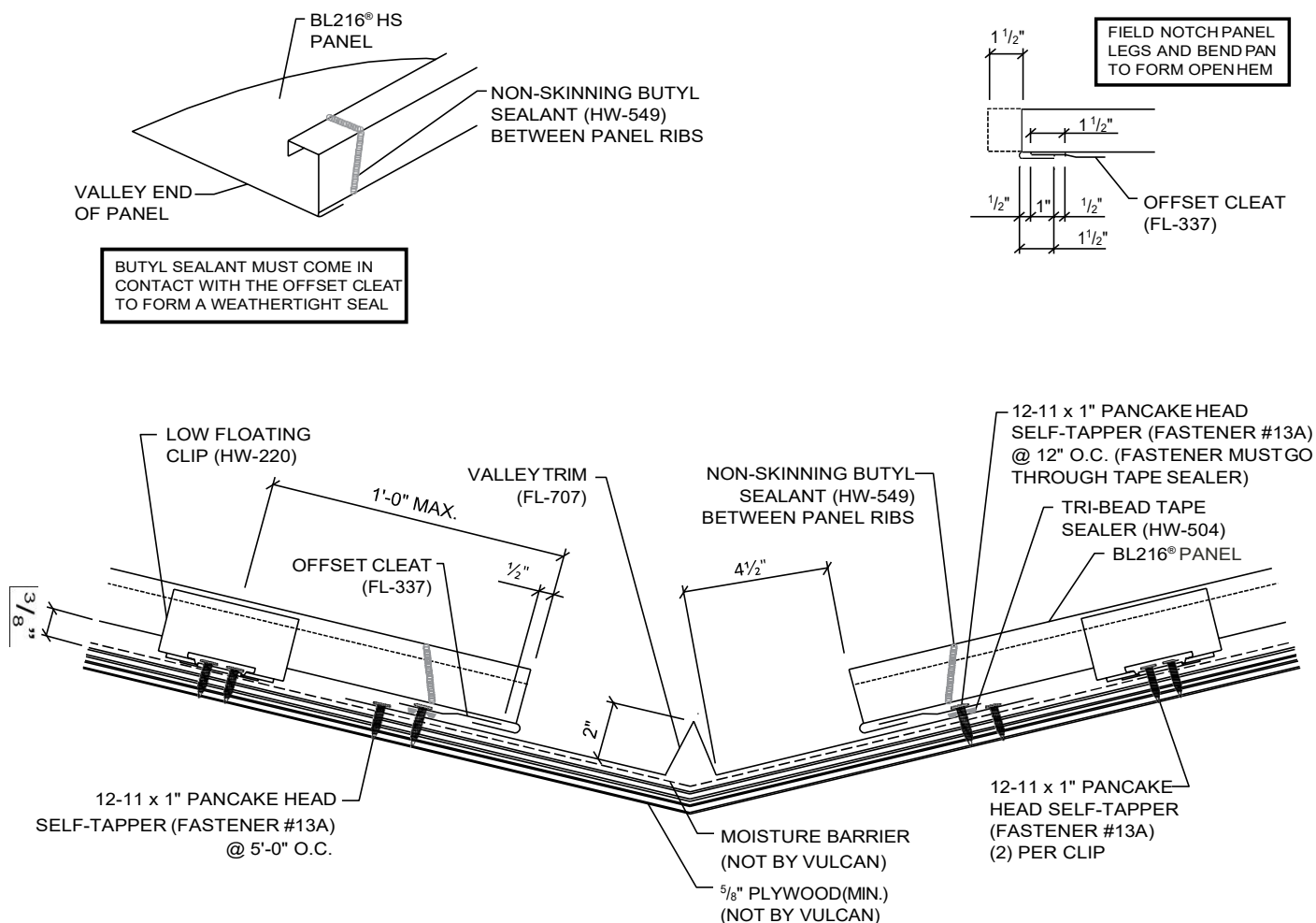
DETAILS

WOOD DECK PARAPET FIXED HIGH SIDE EAVE



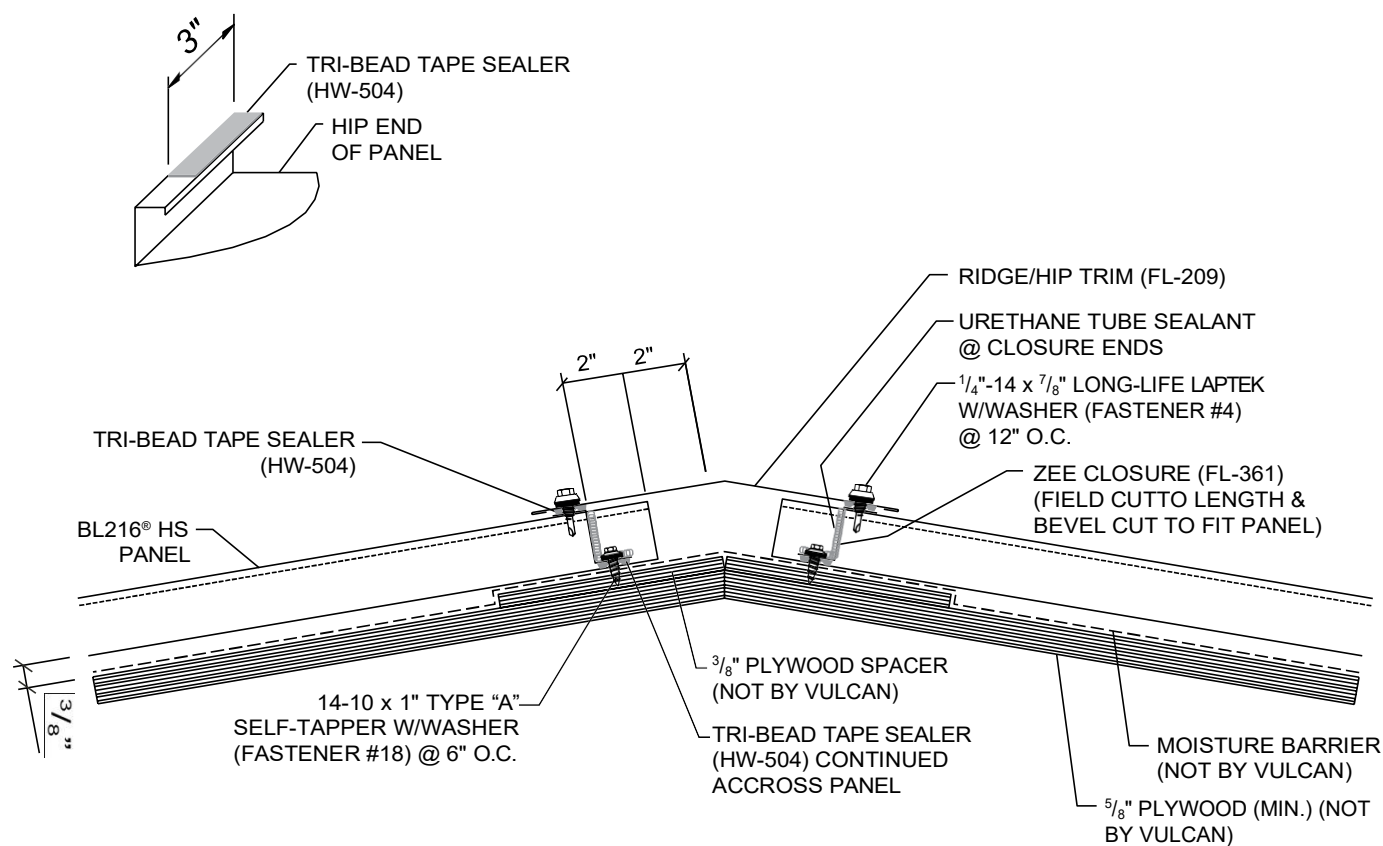
DETAILS

WOOD DECK FLOATING VALLEY



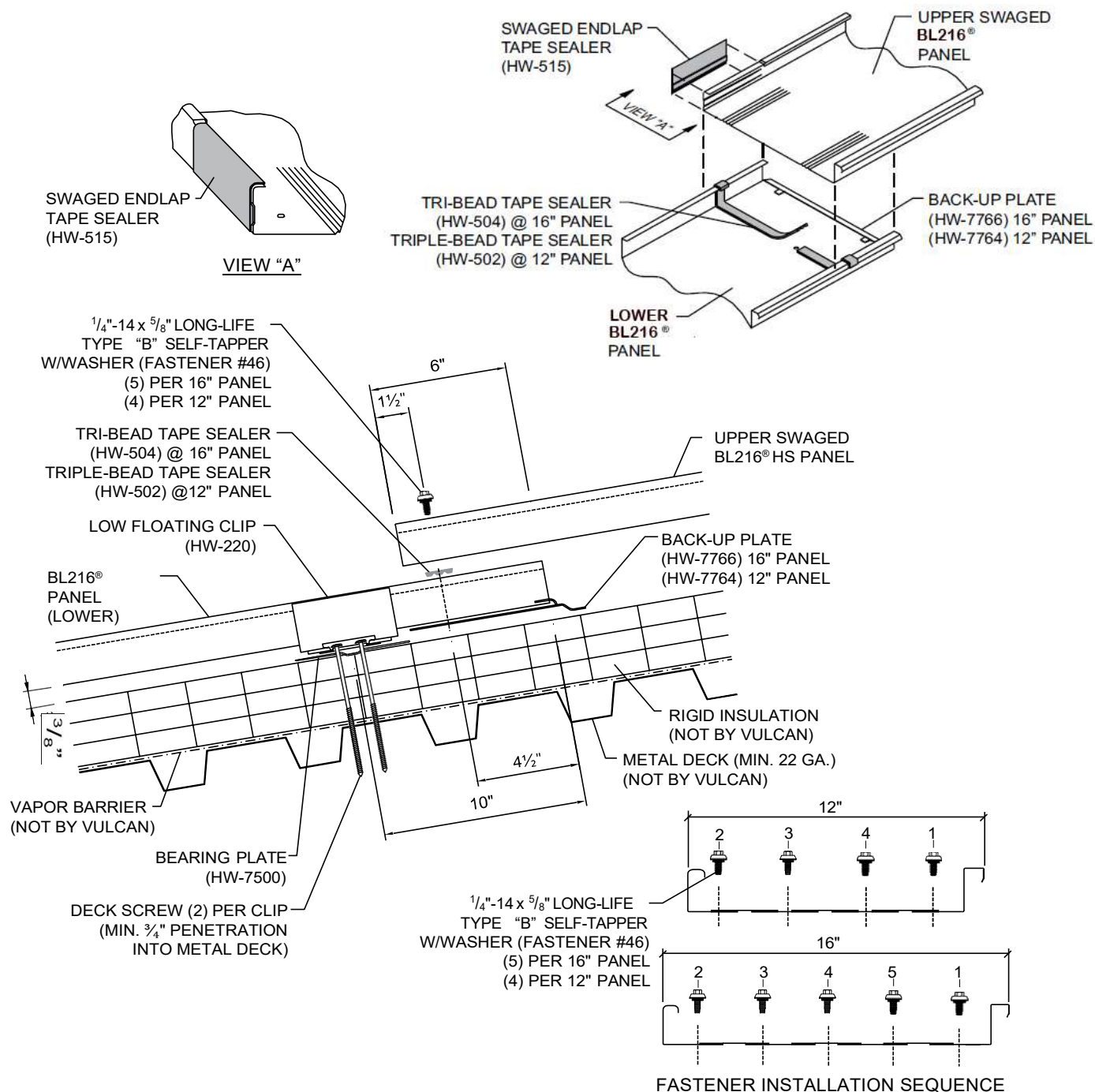
DETAILS

WOOD DECK FIXED HIP



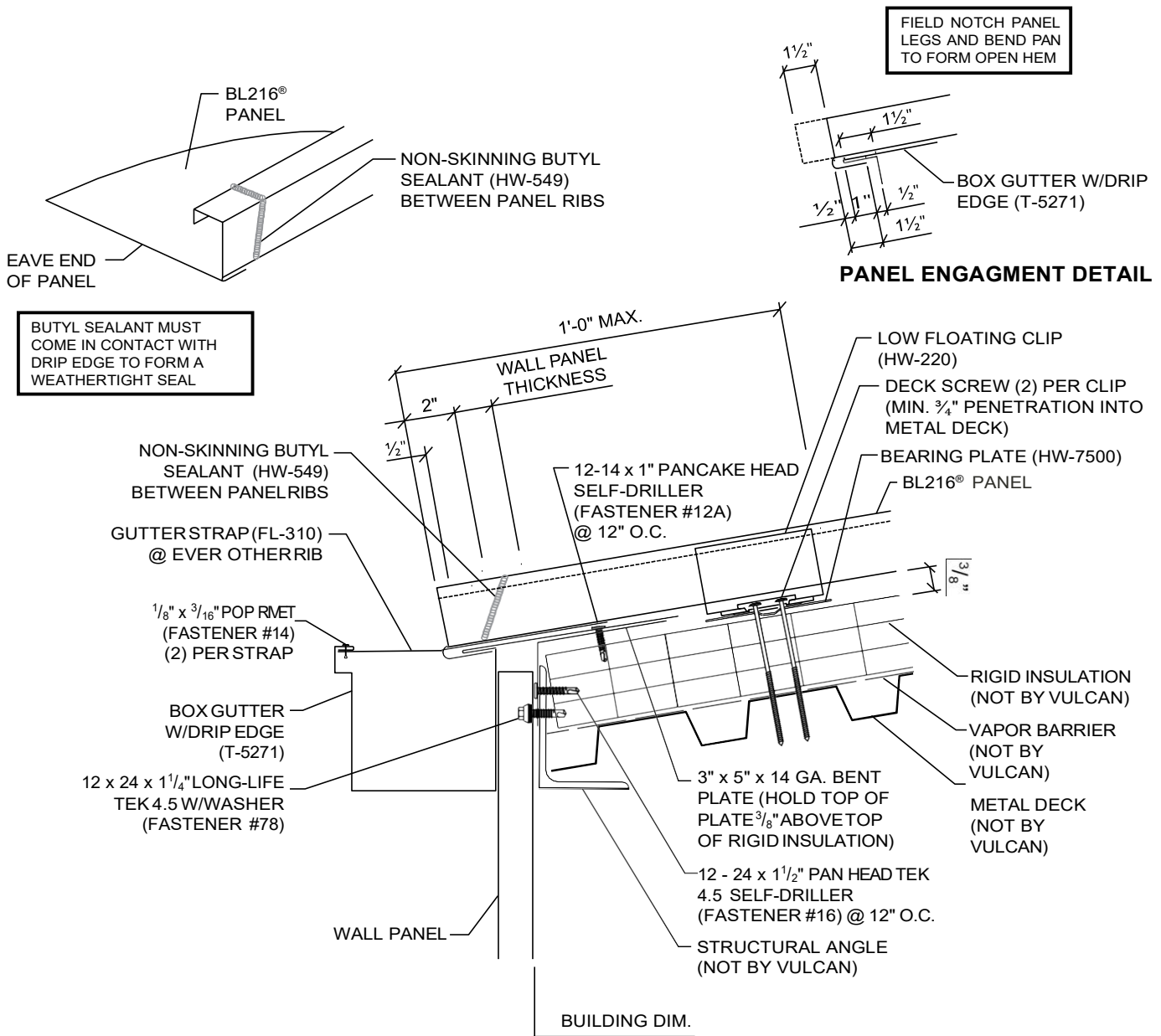
DETAILS

RIGID INSULATION OVER METAL DECK ENDLAP



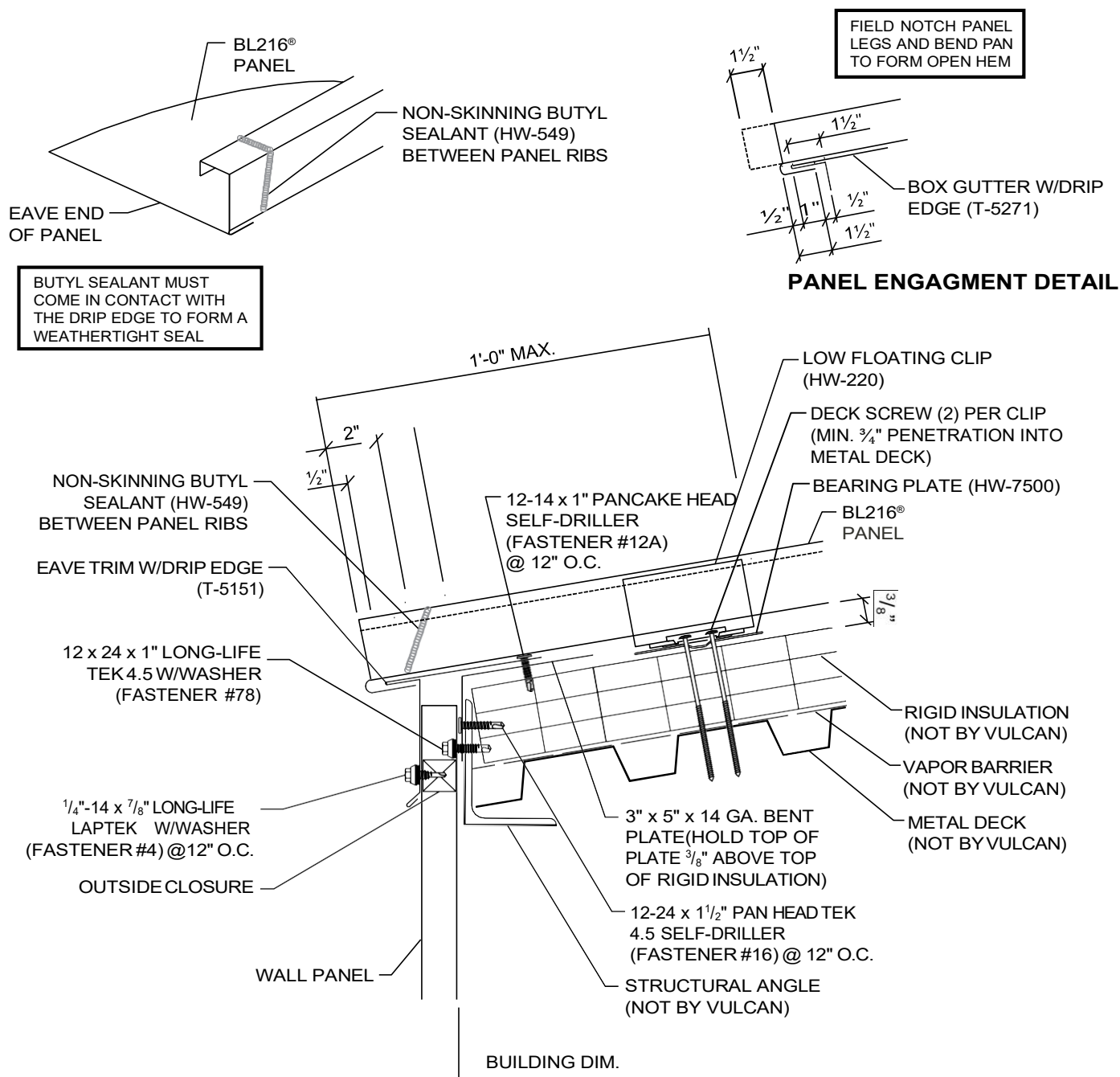
DETAILS

RIGID INSULATION OVER METAL DECK FLOATING EAVE WITH GUTTER



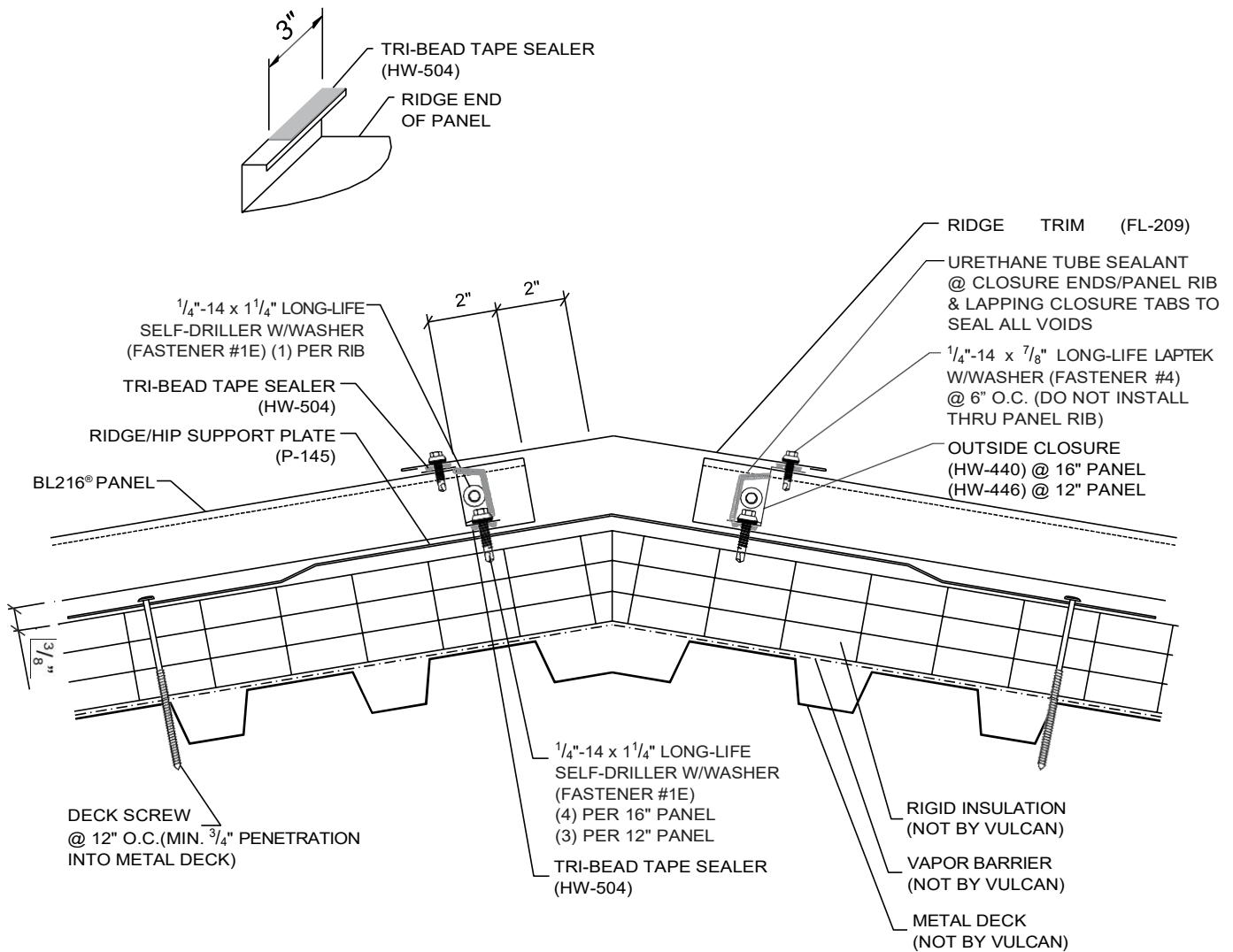
DETAILS

RIGID INSULATION OVER METAL DECK FLOATING EAVE WITH EAVE TRIM



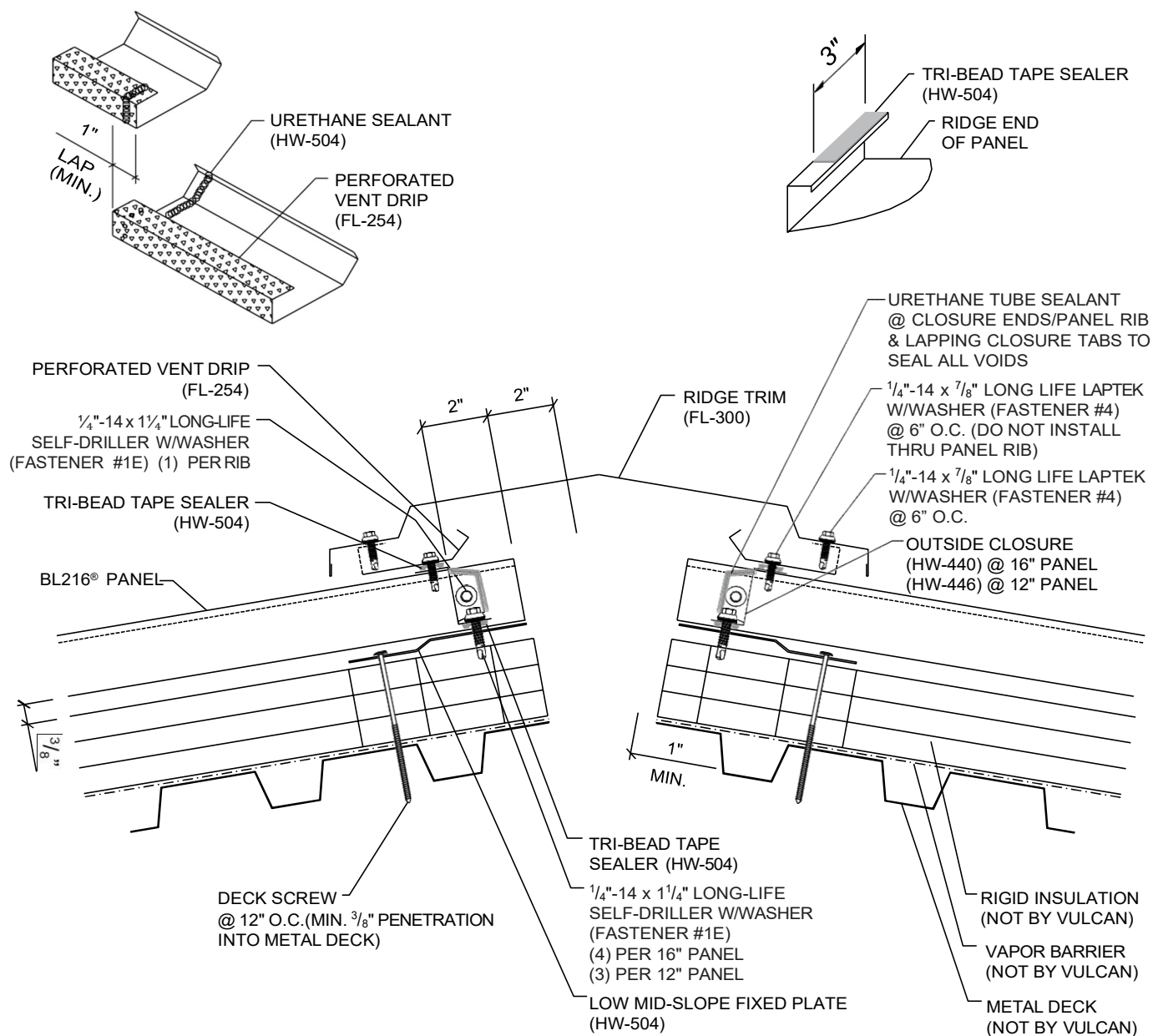
DETAILS

RIGID INSULATION OVER METAL DECK FIXED RIDGE



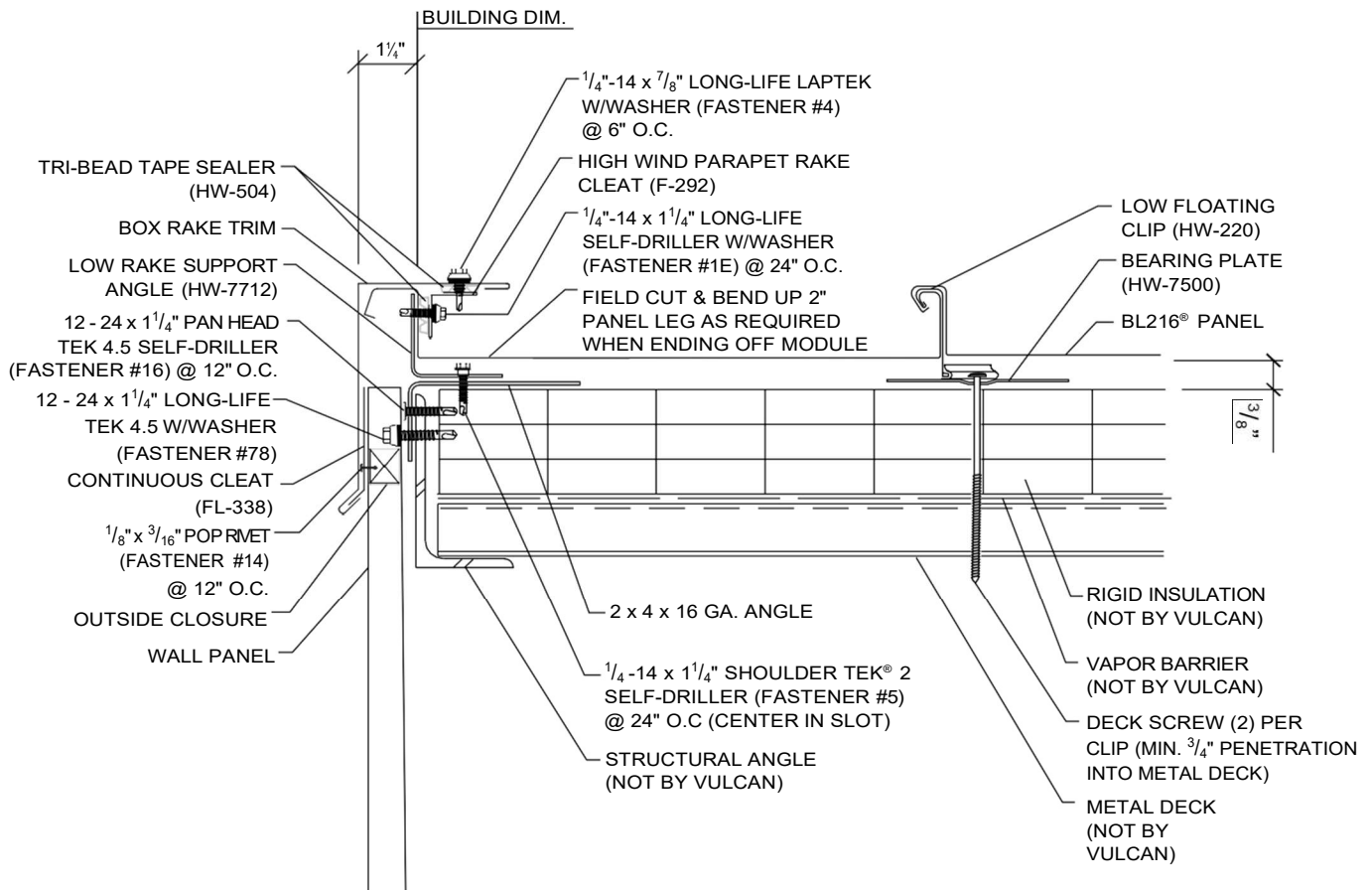
DETAILS

RIGID INSULATION OVER METAL DECK FIXED VENTED RIDGE



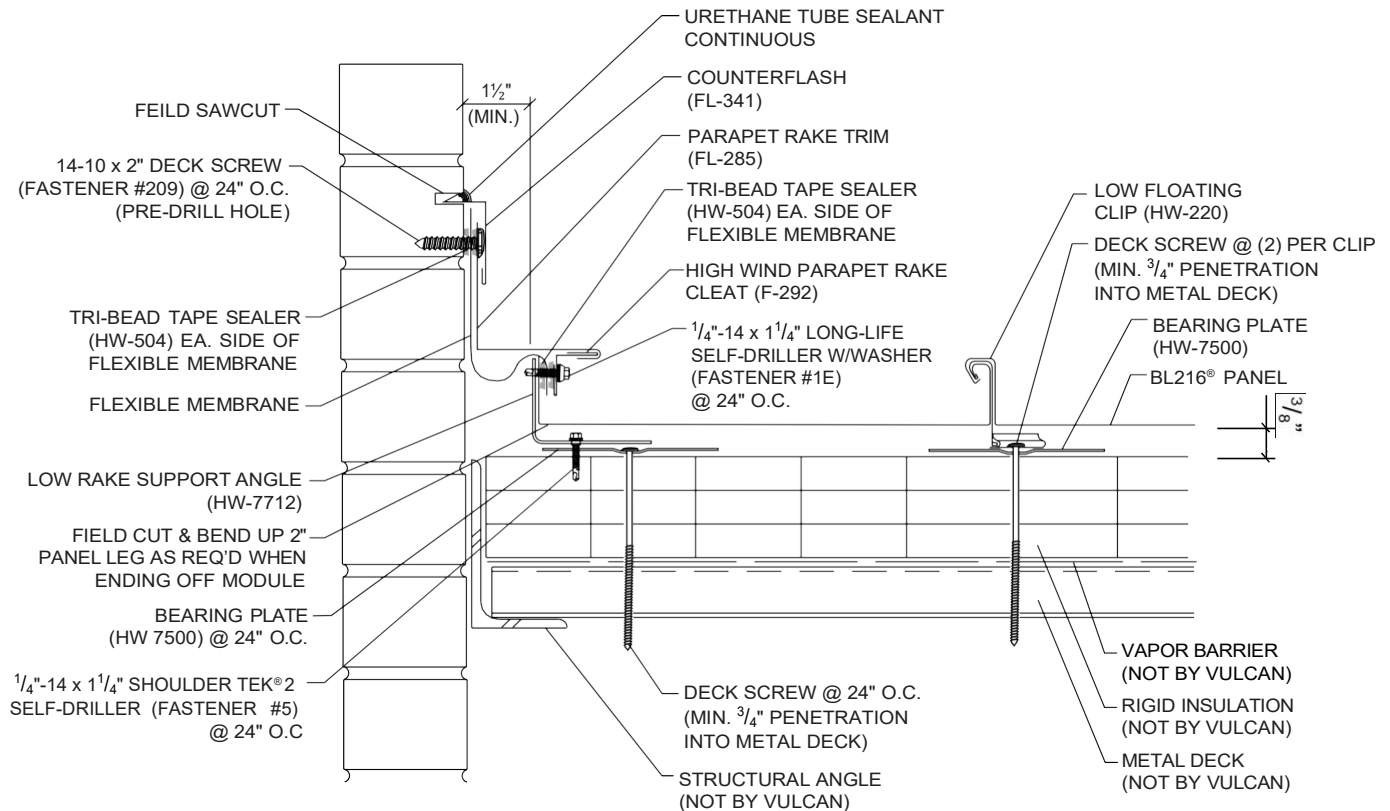
DETAILS

RIGID INSULATION OVER METAL DECK RAKE



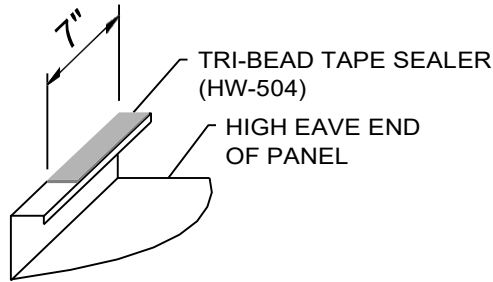
DETAILS

RIGID INSULATION OVER METAL DECK PARAPET RAKE

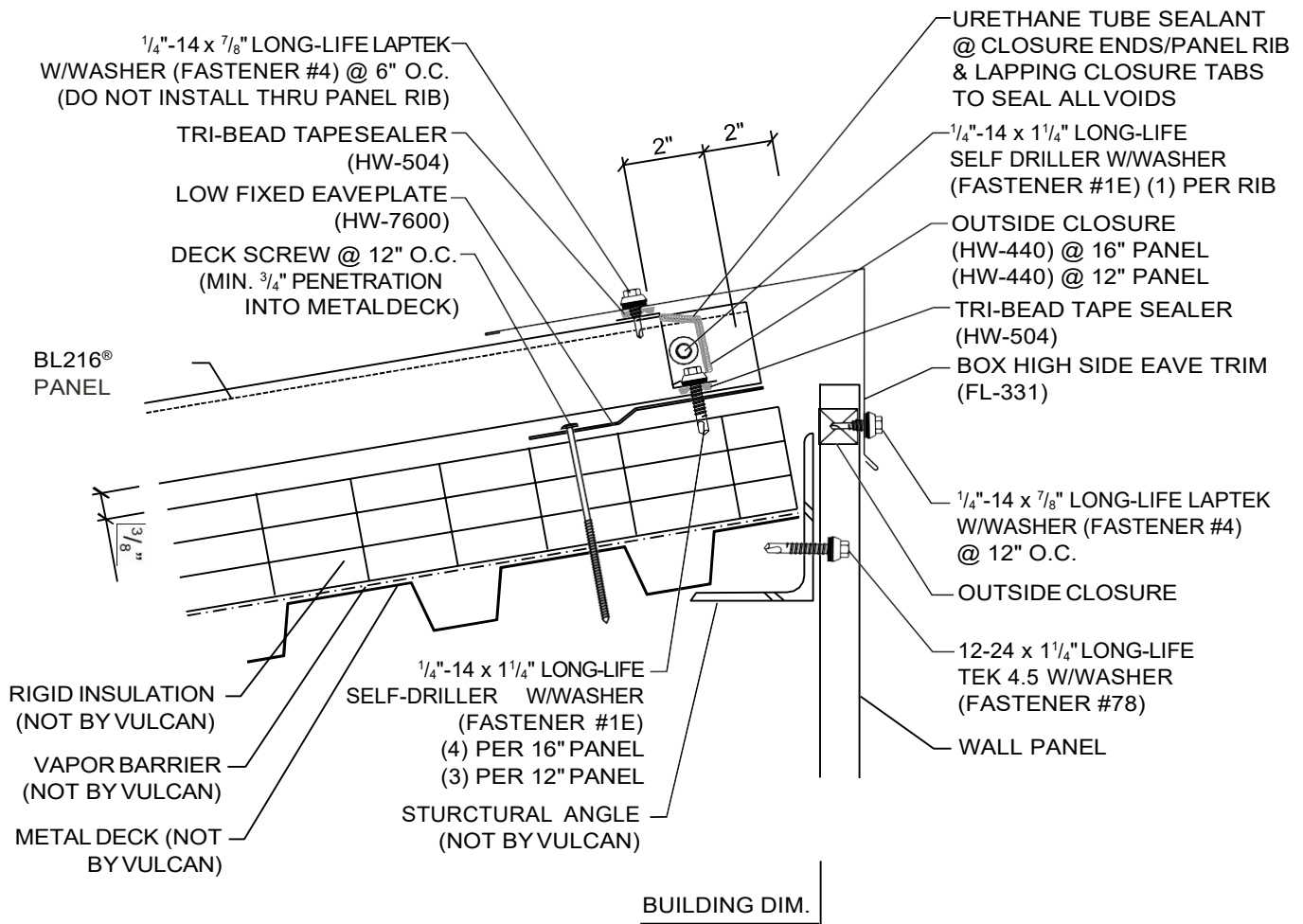


DETAILS

RIGID INSULATION OVER METAL DECK FIXED HIGH SIDE EAVE

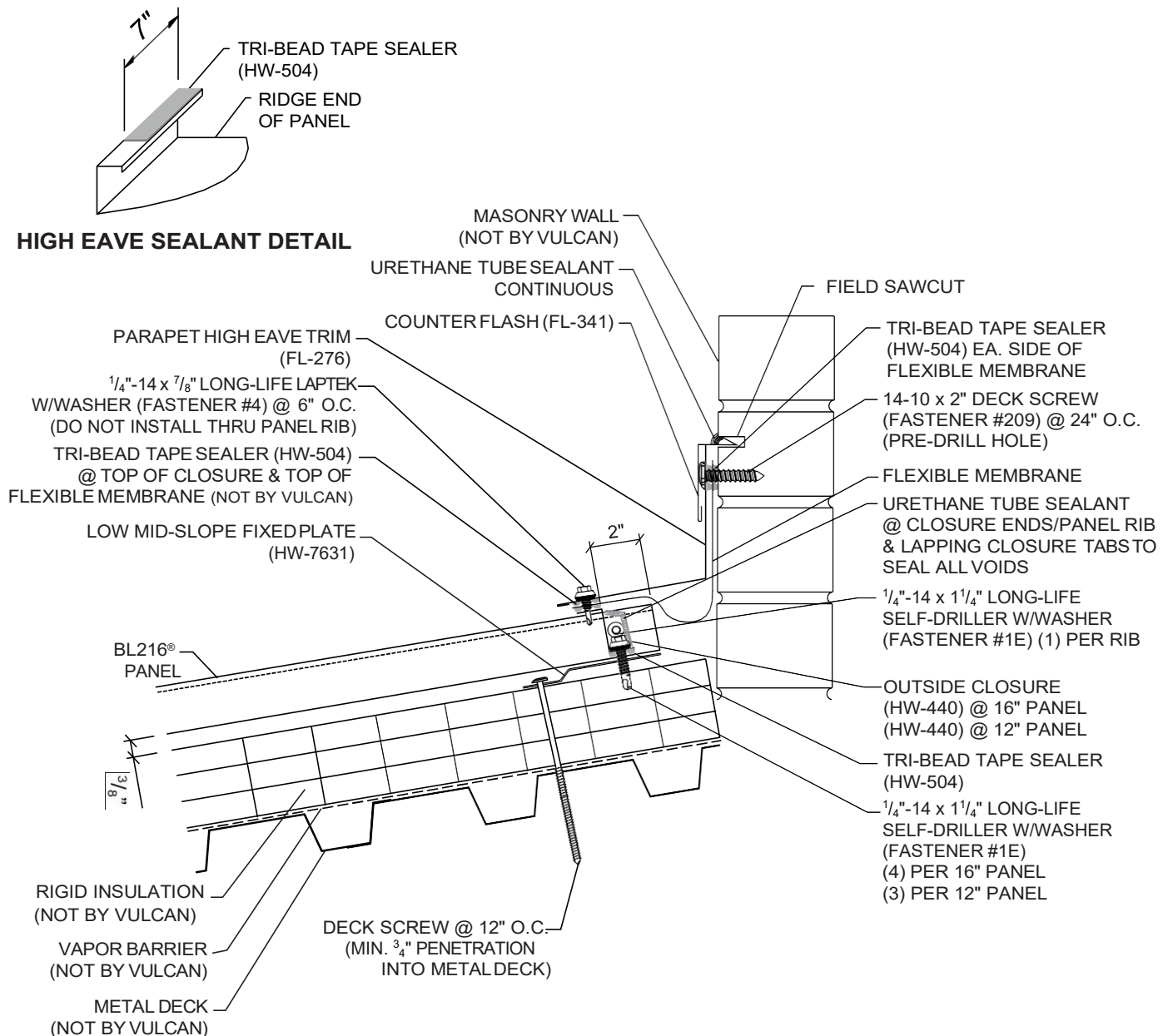


HIGH EAVE SEALANT DETAIL



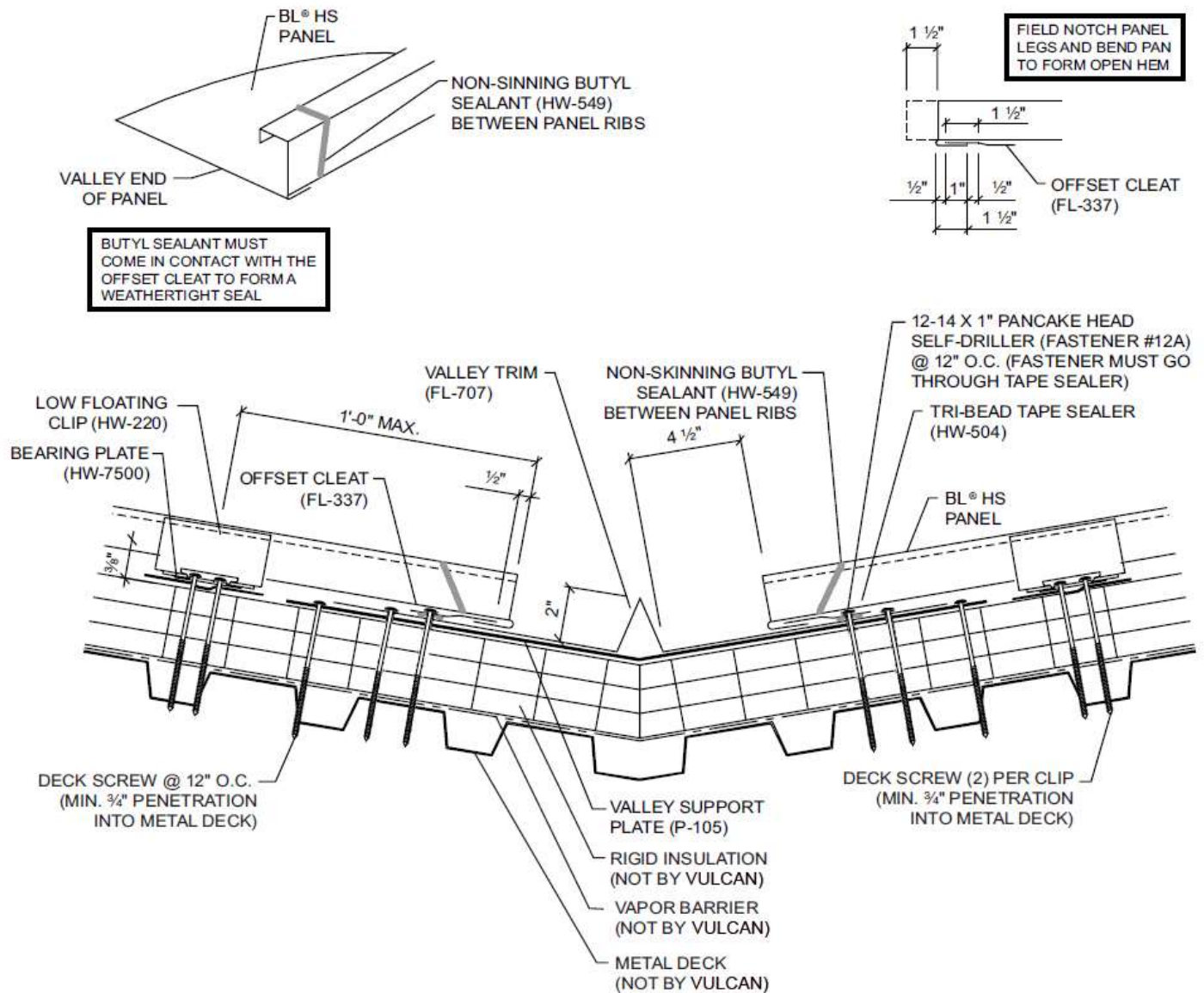
DETAILS

RIGID INSULATION OVER METAL DECK PARAPET FIXED HIGH SIDE EAVE



DETAILS

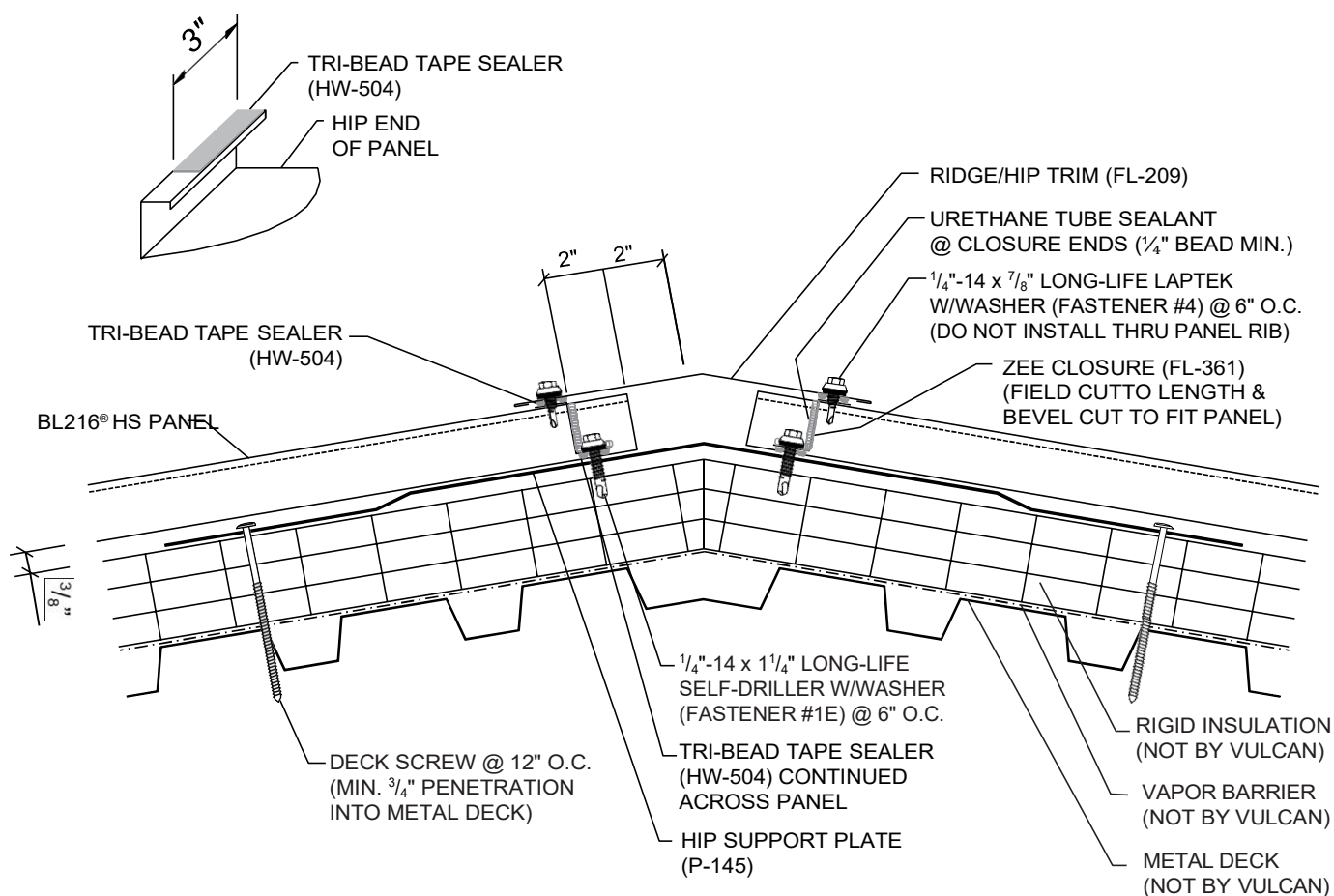
RIGID INSULATION OVER METAL DECK FLOATING VALLEY



NOTE: DO NOT USE THIS DETAIL ON ROOF SLOPES LESS THAN 3:12

DETAILS

RIGID INSULATION OVER METAL DECK FIXED HIP



NOTES



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